

MULTI-PARAMETER WATER
QUALITY MONITORING SYSTEM

U-20XD
Series

U-22XD

Operation Manual



Spectrum[®]
Technologies, Inc.

HORIBA's Warranty and Responsibility

Your U-20XD series multi-parameter water quality monitoring system is covered by HORIBA's warranty for a period of one (1) year, under normal use. Although unlikely, if any trouble attributable to HORIBA should occur during this period, necessary exchange or repairs shall be conducted by HORIBA, free of charge.

The warranty does not cover the following:

- Any trouble or damage attributable to actions or conditions specifically mentioned in the operation manuals to be avoided
- Any trouble or damage attributable to use of the multi-parameter water quality monitoring system in ways or for purposes other than those described in the operation manuals
- If any repairs renovations, disassembly, etc. are performed on this multi-parameter water quality monitoring system by any party other than HORIBA or a party authorized by HORIBA
- Any alteration to the external appearance of this multi-parameter water quality monitoring system attributable to scratches, dirt, etc. occurring through normal use
- Wear and tear to parts, the exchange of accessories, or the use of any parts not specified by HORIBA

INSTALLATION ENVIRONMENT

This product is designed for the following environment:

- Installation Categories II
- Pollution degree 2

LIMITATION OF LIABILITY FOR DAMAGES

HORIBA will not accept responsibility for damage or malfunction that may occur as a result of operation or situation not recommended in this manual. HORIBA shall not be liable for Customer's incidental, consequential or special damages, or for lost profits or business interruption losses, in connection with the operation of the Manufactured Parts, CPU hardware, disk drives or Software.

CE MARKING



U-20XD Series conforms with the following directive(s) and standard(s):

Directives:

the EMC Directive 89/336/EEC, in accordance with Article 10(1) of the Directive
the Low Voltage Directive 73/23/EEC

Standards:

[the EMC Directive] EN61326:1997+A1:1998
(EMISSION : Class B, IMMUNITY Category : General)
[the Low Voltage Directive] EN61010-1:1993 +A2:1995

FCC Warning

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Unauthorized reprinting or copying of this operation manual

No unauthorized reprinting or copying of all or part of this operation manual is allowed. The utmost care has been used in the preparation of this operation manual. If, however, you have any questions or notice any errors, please contact the HORIBA customer service printed on the back cover of this operation manual.

Preface

Thank you very much for purchasing HORIBA's "MULTI-PARAMETER WATER QUALITY MONITORING SYSTEM" U-20XD Series.

Compact and one-hand-held, our multi-parameter water quality monitoring system makes measurements about a large number of items simultaneously.

The instrument uses a large-sized LCD display and has a variety of functions through easy operation, being useful for use at sites where measurements are to be made.

The water-proof construction of the instrument is compliant with IP-67 of IEC 529, "Water-proof test on electrical and mechanical equipment and tools and protection grade against entry of solids." Please use the instrument by following the information in this Operation Manual to maintain the water-proof construction of the instrument.


IP-67 standards


- Keeping dust and grit out of the instrument
- Up to 5 °C difference between water and an instrument employed and no entry of water into the inside of the instrument at a depth of 1 m for 30 minutes

This Operation Manual contains information on the basic way of handling the instrument, notes, etc. for the user. Be sure to read through the Operation Manual before use.

Symbols employed

The symbols employed herein have the following meanings:

 **WARNING** : Improper use can result in serious injury or even death.

 **CAUTION** : The improper use of the instrument may cause the following dangers:


- Danger of injury
- Danger of damage to the instrument, its peripherals, and data




: Description of what should never be done, or what is prohibited.



: Description of what should be done, or what should be followed.

 **Important** : Explanation necessary for the proper operation of the instrument

 **Note** : Explanation that is useful and necessary for handling the instrument



: Refer to the item shown.

Symbols employed in screen description

The symbols  and  used in screen description have the following meanings:



: The letters and numbers in this symbol are blinking on the screen.



: The letters and numbers in this symbol are lighting up on the screen.

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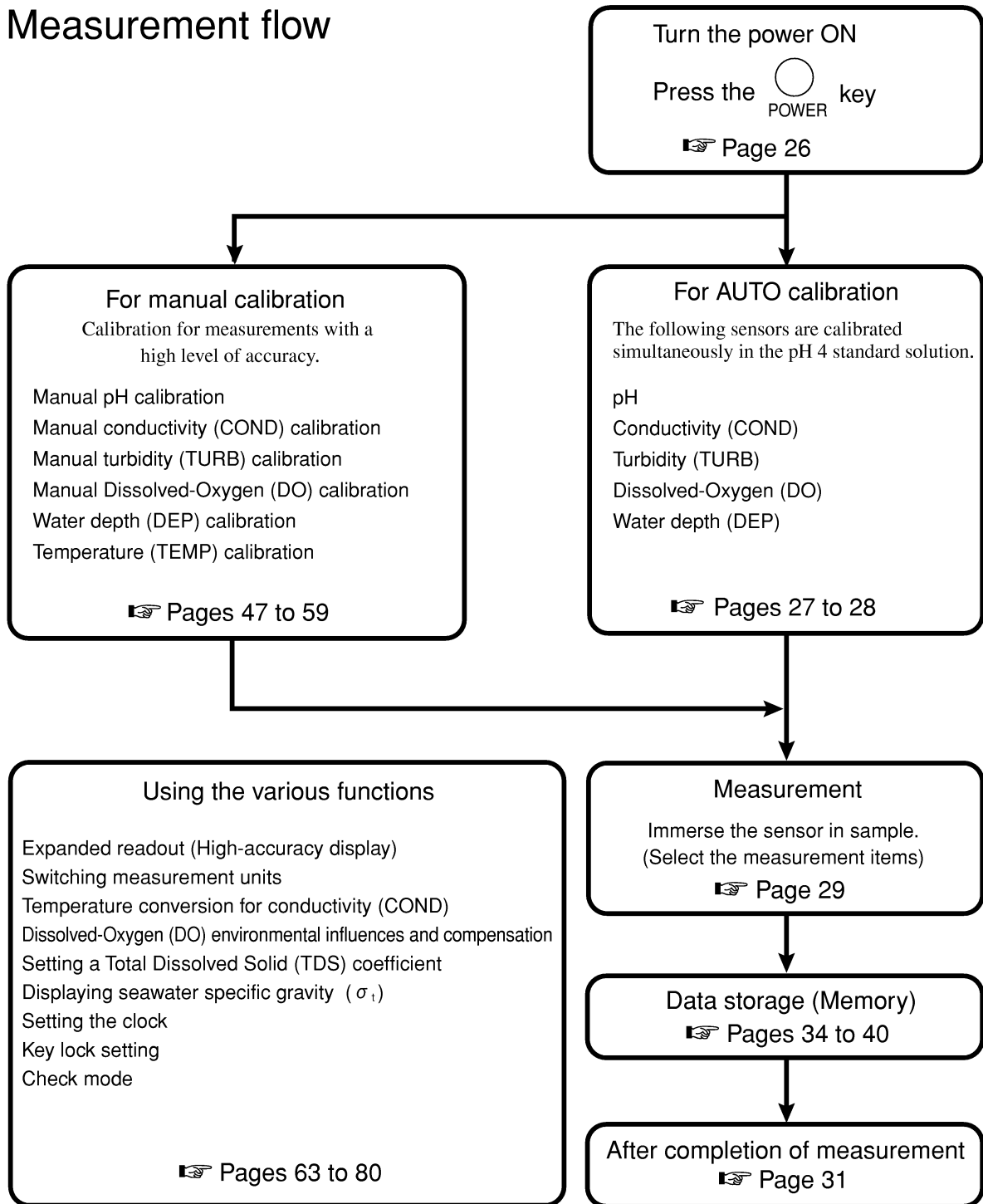
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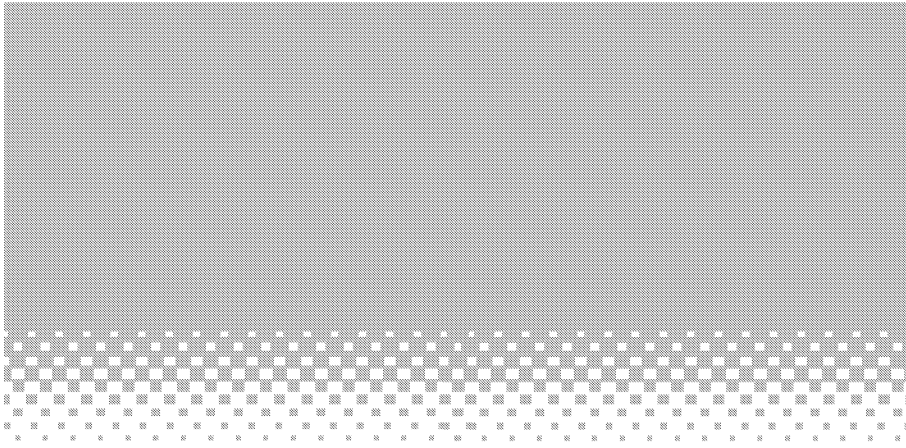
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Measurement flow





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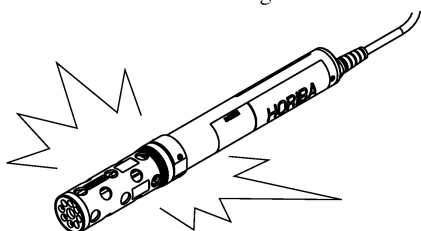
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1.1 Notes on handling the instrument

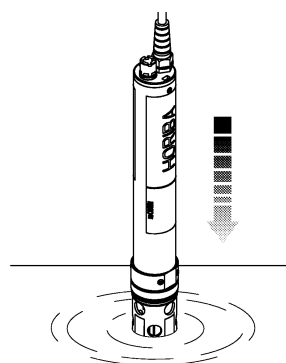
Handling of sensor probe

- ⊘ Do not give a shock to the sensor probe. The sensor will be damaged.

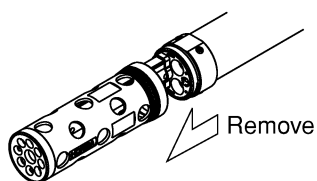


- ⚠ Slowly lower the sensor probe into the sample.

- ⊘ Dropping it from a height of 1m or more may cause damage to the sensor. Do not immerse the sensor probe at the depth of exceeding 100 m. The device can resist the hydraulic pressure at the depth up to 100 m.



- ⊘ Do not remove the protection cover from the sensor probe to use. Damage may occur to the sensor.



- The protection cover may rust due to the environment in which it is used. The damage caused by this usage shall not be warranted by the manufacturer. Solve it with parts which users need to replace periodically.

⚠ WARNING

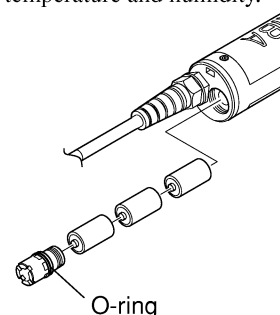
- Fix the sensor probe to the cable or the reel to use.
- In place with a large distance to the water level or with a rapid water flow, fix the sensor probe hook to a point except your body before use for safety purposes. Be careful not to let go off the sensor probe by mistake. Otherwise, the sensor probe together with the instrument will fall into the water or a sharp shock will occur to yourself while you are holding the instrument.

Replacing batteries and sensor of the sensor probe

- ⊘ Do not replace the sensor probe batteries and sensor in the atmosphere of high temperature and humidity.

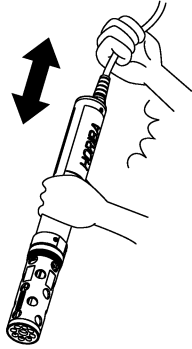
- ⚠ Put connector plugs into the sensor probe connectors with sensors off.

- ⚠ The sensor probe's battery cover is kept waterproof by the use of an O-ring. After checking that there are no foreign bodies adhering to the O-ring, apply silicon grease (included) to the face of the O-ring and close. Be sure to close it all the way to the indicated level. Do not close with the O-ring twisted or warped.

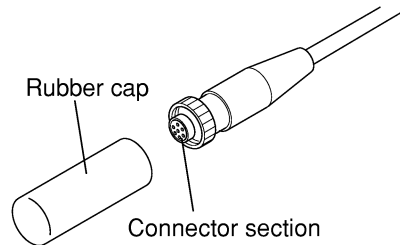


Handling of cable

- Do not store the cable with its connector being greatly tensed or bent. Do not submit the connector to strong shocks or the cable will snap.

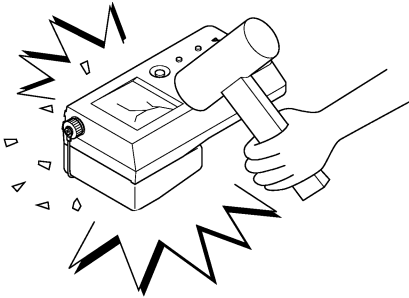


- If sample waterdrops remain onto the connector section, metal part of the connector is likely to rust. When storing, wipe the area around the connector well and cover it with the rubber cap.



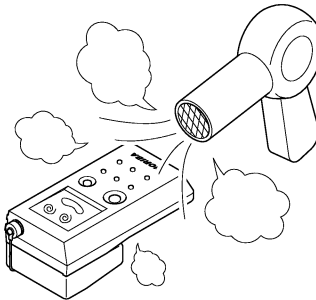
Handling of the instrument

- Do not give a shock to or drop the sensor or instrument. The sensor or instrument will be damaged.

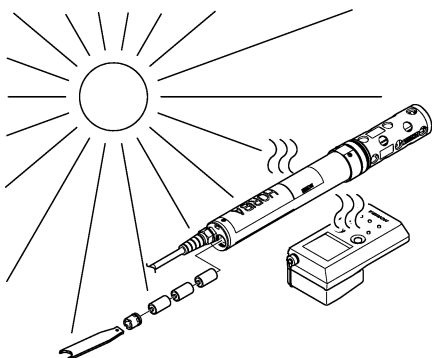


- The instrument will be water-proof in construction (IP-67) when the sensor connector is connected to the instrument. However, if the instrument has been dropped into water or become wet, use a soft cloth to dry up the instrument.

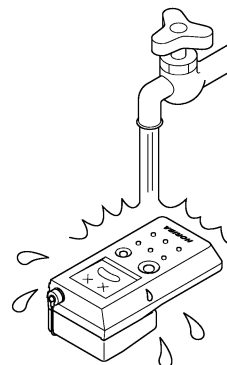
- Do not use a hair dryer to dry up the instrument.



- The display part includes LCD. Do not expose the instrument to ultraviolet rays for a long time. Otherwise, the LCD may deteriorate.



- Do not wash directly the instrument using tap water from the faucet.



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Techniques for more accurate measurement

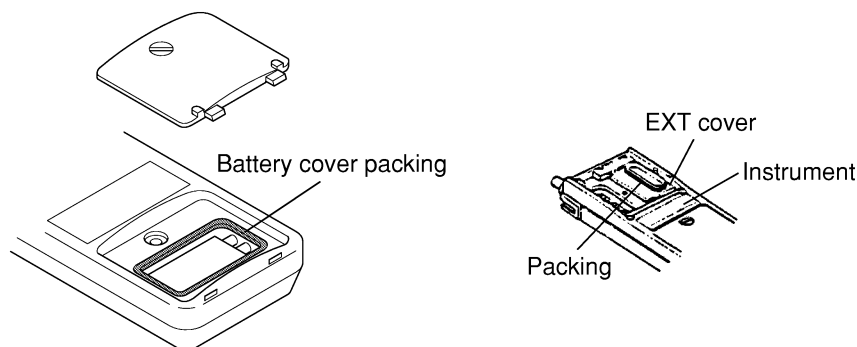
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Note on replacing battery of the instrument and the section to which the EXT unit is attached



Waterproof function of the main unit is maintained by the packing of battery cover and EXT unit cover. Foreign matter on the packing can cause water to enter the instrument. Check for foreign matter on the packing before closing the battery cover and the EXT cover. If the packing is twisted, do not close the battery cover and the EXT cover.



For a long use

We recommend that the packing be replaced once a year. For battery cover packing replacement, contact your sales agent.

Note on place for use



- Avoid continuous measurement in water containing alcohol, organic solvent, strong acid, strong alkali or neutral detergent; otherwise the sensor surface will deteriorate.
- Do not use the instrument in the atmosphere with ambient temperatures below 0 °C (incl.) or above 55 °C (incl.).
- Avoid using the instrument in the condition exposed to strong vibrations or corrosive gases.
- Do not use the instrument near a source of strong electromagnetic field such as high-voltage cables and motors.

Batteries






The improper use of batteries may cause leaks and explosion.

Observe the followings:

- Set the batteries in place properly while paying attention to the plus (+) and minus (-) poles.
- Do not use both an old and new batteries or batteries of different types.
- Batteries for use in the instrument are not of the rechargeable type.
- Remove the batteries when not in use for a long time.

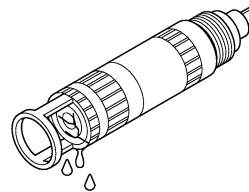
In case of leaks, wipe off the solution in the battery case thoroughly and place new batteries in position.

Handling the DO sensor


- 
 • In case of breakage of DO sensor diaphragm, replace DO sensor or replace just the diaphragm by using diaphragm replacement unit, without directly touching the internal solution.
- 
 • When removing the DO sensor from the sensor probe, make sure to install the short socket (included).
- 
 • Do not give a shock to the DO sensor. The sensor will be damaged.

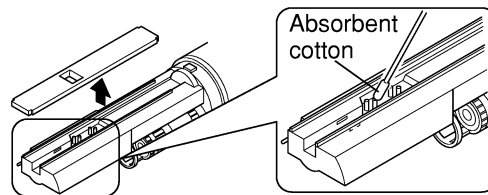
CAUTION

- The DO sensor holds a strong-alkaline solution. Protect the eye and skin from the solution. If there is any solution in the eye or on the skin, immediately use sufficient water to wash off the solution. Consult a doctor as required.




Handling the COND/TURB unit

- 
 When cleaning the COND/TURB unit, use an absorbent cotton to avoid damage to the TURB cell.

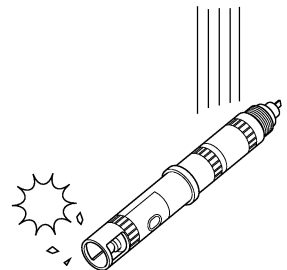


Handling the pH/ORP sensor


- 
 The pH/ORP sensor has a glass electrode at the end. Handle the sensor carefully to avoid a break in the glass electrode.

CAUTION



- Be careful not to break the glass on the top of the sensor. Otherwise you may get hurt with a piece of glass.



Disposal

- 
 Dispose of this product as special waste, otherwise this may affect the environment.

Handling in transportation

- 
 • When transporting this product as freight, use the carrying case to prevent damage.
- 
 • Remove the flow cell from the sensor probe in transportation.

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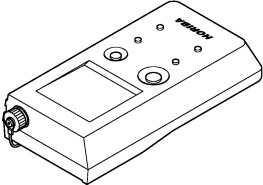
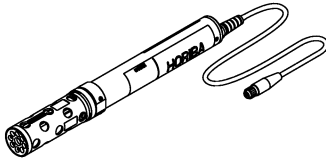
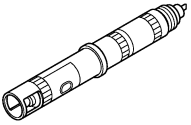
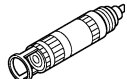
Techniques for more accurate measurement

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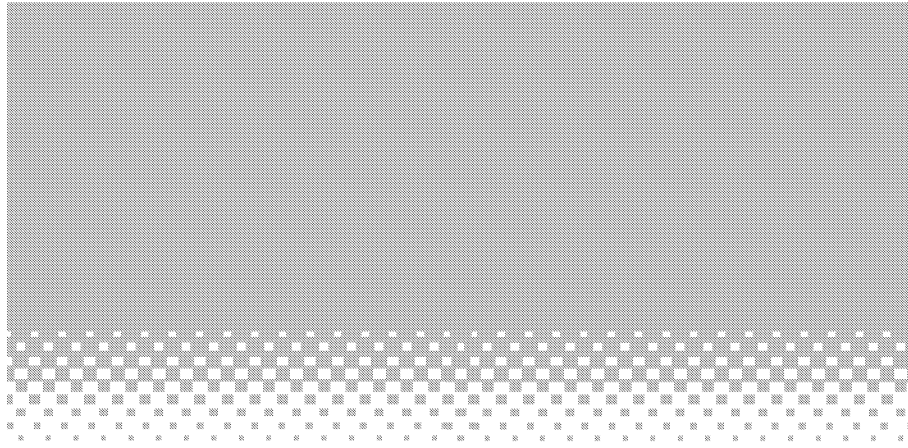
Instrument specifications

1.2 Packing list

The U-20XD series is comprised of the following items.

Model	U-22XD
Meter (U-2000)	
Sensor probe	
Sensor	pH/ORP sensor 
	DO (Dissolved-Oxygen) Sensor 
Accessories	<p>pH 4 standard solution (500 mL)</p> <p>pH internal solution (250 mL)</p> <p>pH syringe with needle</p> <p>Sensor spanner</p> <p>Calibration beaker</p> <p>Probe cap</p> <p>Grip holder</p> <p>Carrying case</p> <p>Manganese battery 6F22 (006P) (1 piece)</p> <p>Alkaline batteries LR03 (AAA) (3 pieces)</p> <p>Silicon grease</p> <p>Sensor O-ring (S8) (10 pieces)</p> <p>Sponge for probe cap (5pieces)</p> <p>Operation manual</p>

- The included battery is for the monitor. Its life is not guaranteed.



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2.1 Introduction to the instrument

2.1.1 Measurement items

Components that can be measured with the U-20XD series models are as follows:

Model	U-22XD
Measurement items	
pH	<input type="radio"/>
Dissolved Oxygen (DO)	<input type="radio"/>
Conductivity (COND)	<input type="radio"/>
Salinity (SAL) [Conductivity conversion]	<input type="radio"/>
Total dissolved solids (TDS) [Conductivity conversion]	<input type="radio"/>
Specific gravity of seawater [Conductivity conversion]	<input type="radio"/>
Temperature (TEMP)	<input type="radio"/>
Turbidity (TURB)	<input type="radio"/>
Water depth (DEP)	<input type="radio"/>
Oxidation-Reduction Potential (ORP)	<input type="radio"/>

..... Measurable

2.1.2 Introduction to functions of the instrument

Outline of the functions of the instrument is described below.

Feature	Function name	Page
Data obtained during measurement can be saved in the memory.	Manual data storage	Page 34
Data can be automatically saved in the memory at constant time intervals.	Auto data storage	Page 36
Saved data can be called.	DATA OUT	Page 41
The latest date of calibration and its details can be called.	Calibration history	Page 43
Enlarged display is available.	Expand readout	Page 63
Measurement units can be switched.	Switching measurement unit	Page 64

* Other functions possible in the check mode are available. (☞ Page 73)

2.1.3 Functions of expansion units

For the U-20XD series, use of expansion units allows communications with personal computers through RS-232C, the storage of G.P.S. data in the memory, and printer output, and commercial power supply.

Expansion units are available in the following two types:

Unit/name	Contents	Functions
U-2001 Expansion adaptor	<ul style="list-style-type: none"> • Expansion adaptor • Software for PC 	<p><RS-232C communications, G.P.S connection, and printer output></p> <p>The above functions cannot be used at the same time. One of the connectors for these three functions needs to be used.</p>
U-2002 System unit	<ul style="list-style-type: none"> • System unit contain case • Software for PC • G.P.S. unit • Printer set 	<p><RS-232C communications, G.P.S connection, printer output, battery power supply*></p> <p>The above functions can be used at the same time.</p> <p>* A battery power supply can be used for measurements outdoors for 30 consecutive days.</p>

* U-2001 and U-2002 can operate on a commercial power supply through the use of an AC adaptor (optional). However, the AC adaptor cannot be used for the G.P.S. unit or printer set.

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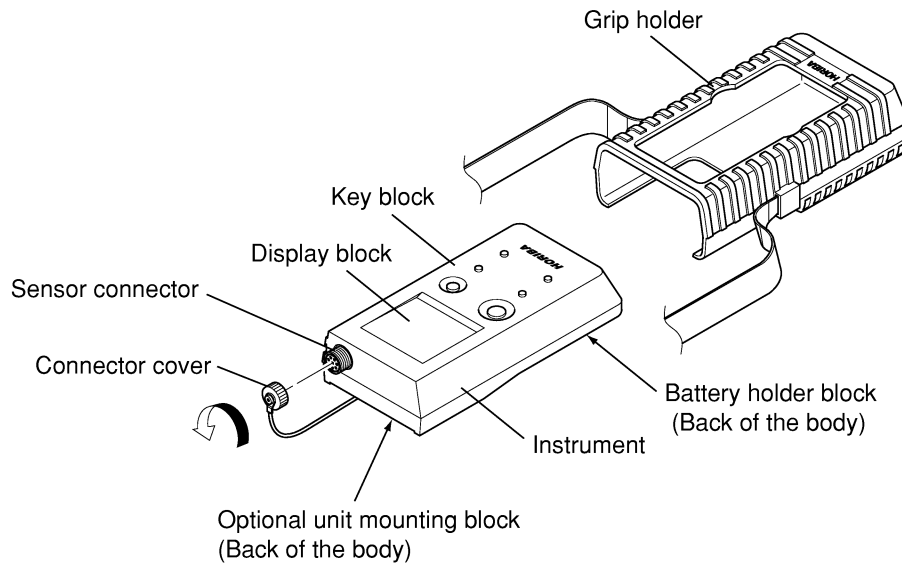
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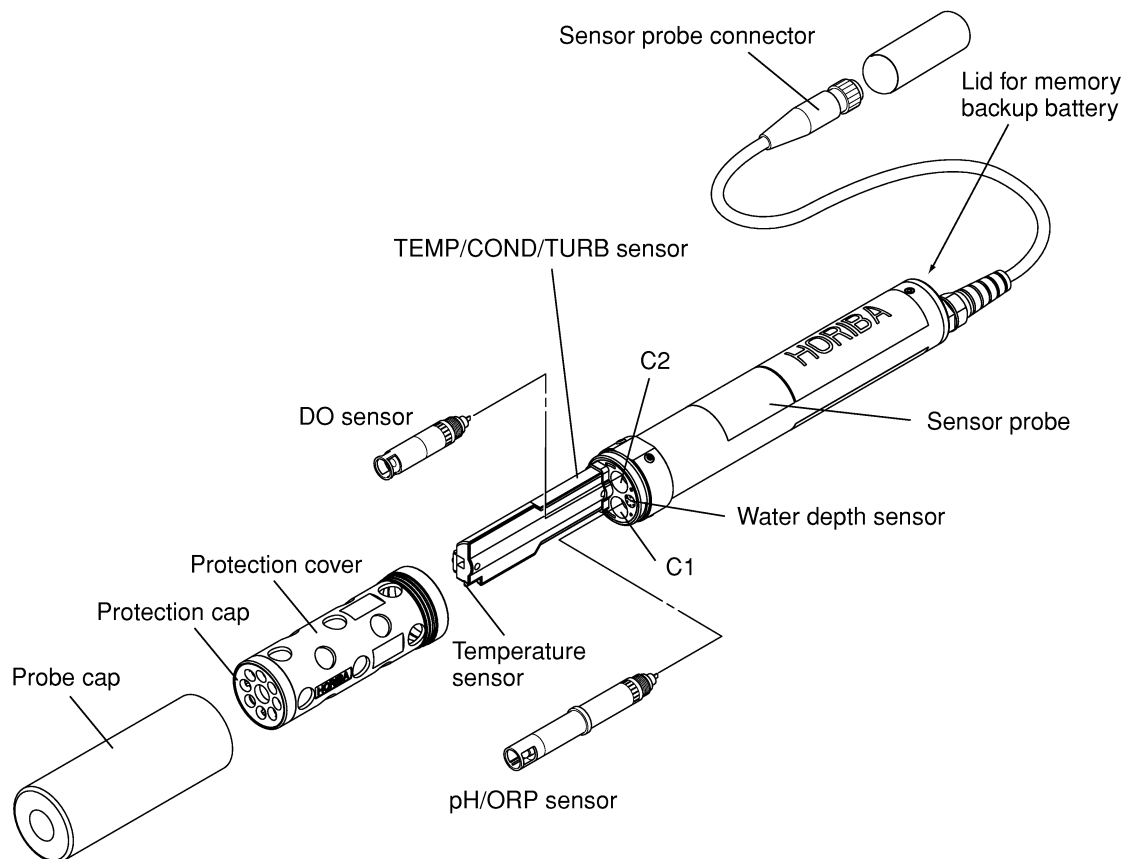
Reference data

2.2 Names of the parts

2.2.1 Instrument name

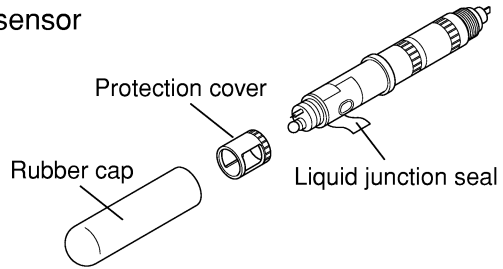


2.2.2 Sensor probe names

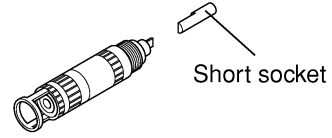


2.2.3 Sensor names

pH/ORP sensor



DO sensor



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2.2.4 Use of carrying case

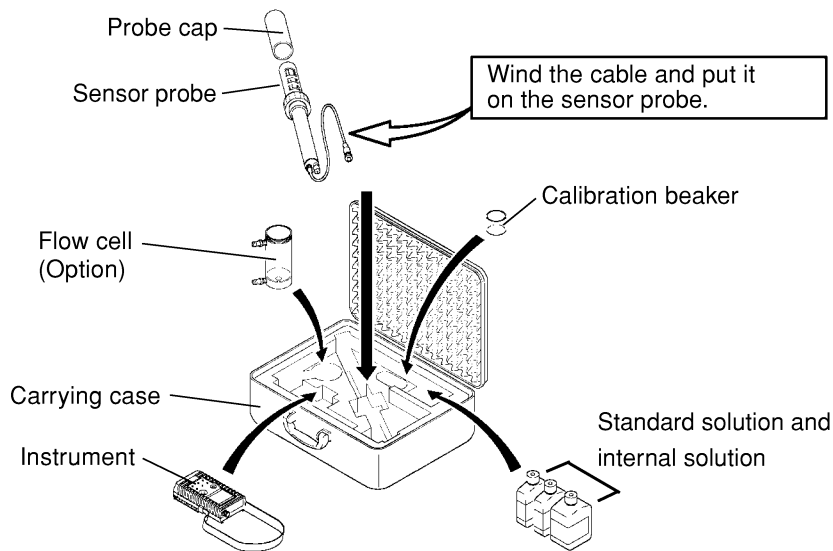
The carrying case models W-2010 and W-2030 are applicable to store or transport U-22XD series.

Model	Applied to	Storage temperature	Material
W-2010	Cable length 10 m or less	-5 to 60°C	PP, ABS
W-2030	Cable length 30 m or more		

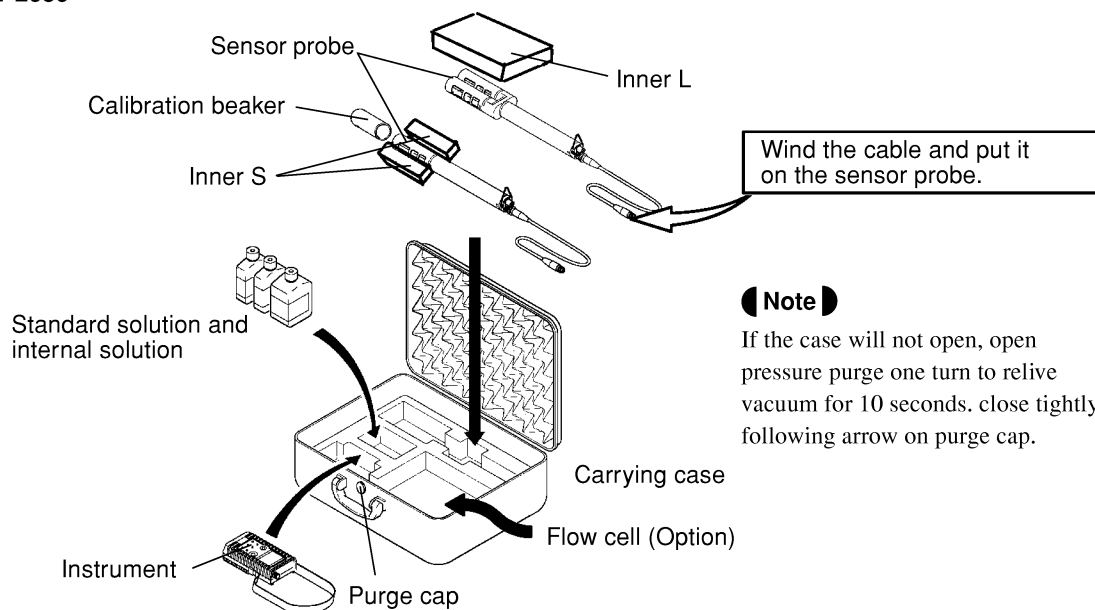
⚠ CAUTION

- Do not drop or hit the carrying case to protect the units against damage.
- When using the sensor probe with flow cell, separate them for storage.
- Be careful not to catch your finger, when fastening or releasing the latches.

• W-2010



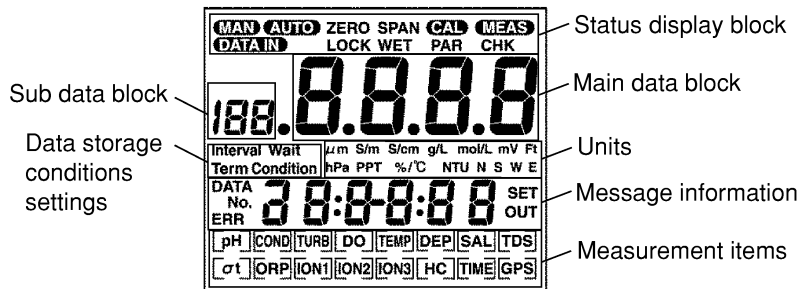
• W-2030



● Note ●

If the case will not open, open pressure purge one turn to relive vacuum for 10 seconds. close tightly following arrow on purge cap.

2.2.5 Display



Status display block

- MAN On when the data memory and calibration settings are set to manual.
- AUTO On when the data memory and calibration settings are set to automatic.
- DATA IN On when the data memory operation and the data memory's operation settings are being performed. Blinking during calibration.
- ZERO On in the Zero calibration mode.
- SPAN On in the Span calibration mode.
- CAL On in the Calibration mode.
- MEAS On in the Measurement mode. (Measurements are being made when light up.)
- LOCK On when the keys are locked.
- CHK On when the instrument is in the check mode.

Sub data block

Display of the pH, Latitude (degree), Longitude (degree), Year and Check No.

Main data block

Display of Measurement data, Latitude (minute, [second]), Longitude (minute, [second]), and month and day.

Data storage conditions setting

- Interval On when a time interval is set for storage of data.
- Wait On when a time is set for waiting from the automatic data storage instruction until the start and during data processing through individual operations.
- Term On when a period is set for automatic data storage.

Units

Displays the units for measurement items.

Message information

- Displays the stored data (data mode) and the data No. when the data is stored.
- SET Indicates that the instrument is in Set mode.

Measurement items

Displays the measurement items for the data in the main data block display. The display is read as follows.

Items without brackets ([]) Items with the highlighted text will be stored in the data memory.

(☞ *Measurement item setting*, page 76)

Items with brackets ([]) Displays the measurement items with data display.

(☞ *Measurement item setting*, page 76)

Note

- Because of the instrument's automatic power off function, the indication will disappear if the unit is not used for about 30 minutes. For operation of the unit and display of the indication, turn ON the instrument again.

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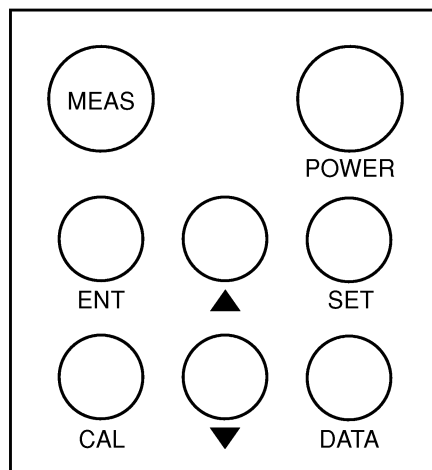
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2.2.6 Key names



POWER: Power key

Turns the instrument On and Off. Immediately after the power is switched on, the initial screen is displayed to indicate the status of the instrument.

MEAS: Measurement key

In the Measurement mode (MEAS is on), this key switches the measurement item. In addition, pressing the MEAS key returns you from the Setting, Calibration and Memory Call Up modes to the Measurement mode.

● Note ●

- Regardless of which mode the instrument is in, it is always possible to return to the Measurement mode by pressing the MEAS key.

ENT: Enter key

In the Measurement mode (MEAS is on), pressing the ENT key stores the data in memory.

In the Calibration mode (CAL is on), pressing the ENT key performs calibration.

In the Setting mode, pressing the ENT key switches the setting and registers entered setting values.

CAL: Calibration key

Pressing the CAL key switches the instrument to the Calibration mode. If automatic data storage is in progress, it is aborted.

SET: Set key

Pressing the SET key switches the instrument from the Measurement mode to the Set mode. If the SET key is pressed on the “year, month, day, time” display screen, it switches the instrument to the Check mode.

DATA: DATA key

Pressing the DATA key switches the instrument to the Data mode.

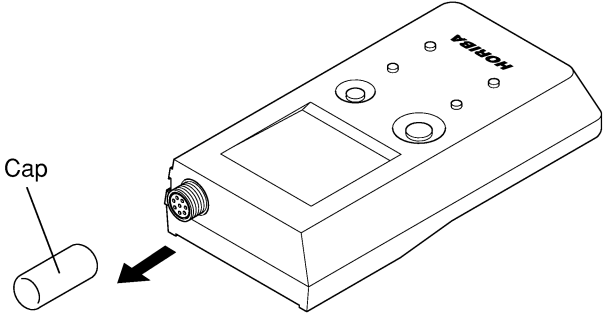
▲▼ : UP/DOWN keys

Use the UP/DOWN (▲▼) keys to set the calibration value in the Manual mode.

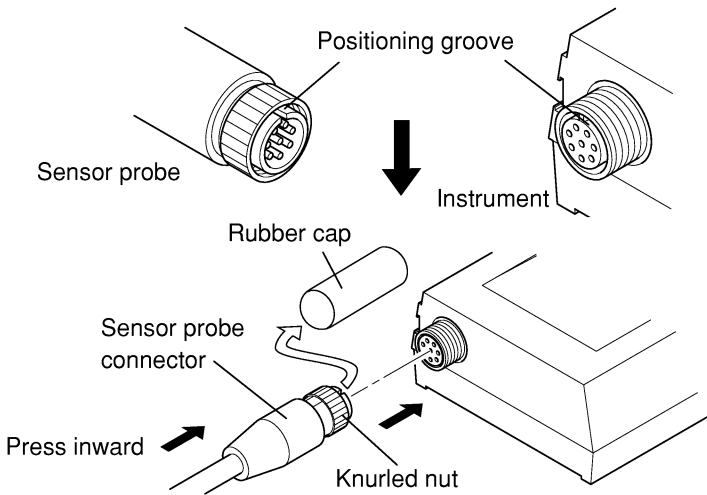
2.3 Setting up the U-20XD series models

2.3.1 Instrument and sensor probe connection

- 1. Remove the cap from the instrument's connector.



- 2. Align the positioning grooves of the instrument's connector and sensor probe connectors, and fit the connector of the sensor probe into the this other.



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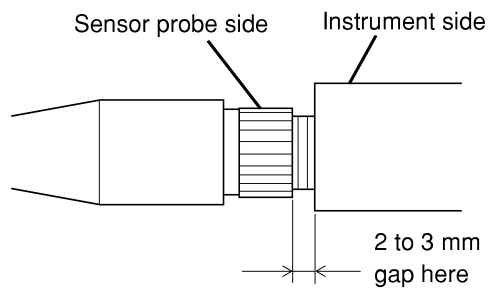
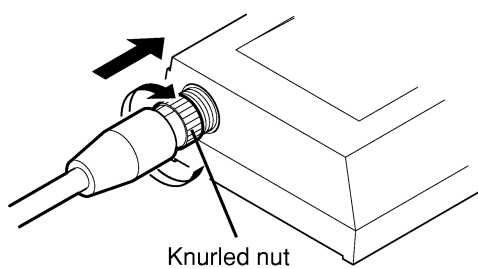
- 3.** Press the sensor probe connector inward and turn. Tighten the connector until it will not turn any more.

⚠ CAUTION

- Turn the knurled nut with holding the knurled part. Otherwise, it will cause breaking of wire.

💡 Important

- The connector cover or sensor probe connector should be connected to the instrument. Otherwise, the instrument will not be waterproof.
- Unless snugly attached, the instrument is not fully waterproof. When the sensor probe connector is tightened as far as it can go, a 2 to 3 mm gap is left between the instrument's connector and sensor probe connector.



● Note ●

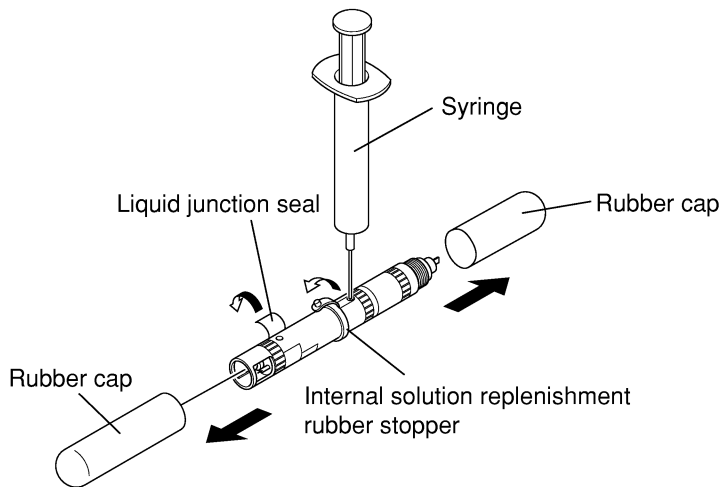
- Tighten the sensor probe connector until it will not turn any more.

2.3.2 Sensor installation

Connect the Dissolved Oxygen (DO) and pH/ORP sensors to the sensor probe.

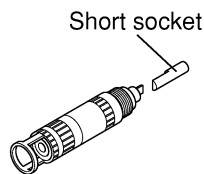
Preparing pH/ORP sensor

1. Remove the liquid junction seal and rubber caps.
2. Open the internal solution replenishment rubber stopper. Then use a syringe to take internal solution (#330).
Air bubbles in the internal solution may impair the pressure compensation of the sensor. Allow as few air bubbles as possible to enter the inside solution.



Preparing DO sensor

1. Remove the short socket.



Important

- Provide the DO sensor with a short socket or connect the sensor to the sensor probe for storage. Otherwise, the sensor may have a shorter life or stable instructions may not be obtained.
- The short socket is used when storing. Do not throw it away.

Resetting the DO sensor when storing without having installed the short socket.

When leaving the DO sensor unattended for a brief period (1 or 2 days) without the short socket, the DO sensor can be reset by connecting it to the short socket or the probe. However, an amount of time corresponding to the period it was left unattended is necessary. If left unattended without being connected to the short socket or the probe for a long period (1 month), it cannot be reset.

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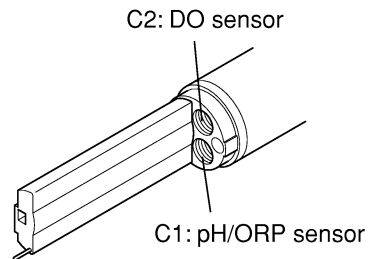
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Where to attach

1. The hole on the sensor probe in which each sensor is attached is determined by the type of sensor. Check the type of sensor and the assigned hole before attaching anything.

Important

- Installing the sensor in the wrong hole will damage both the sensor and sensor probe.

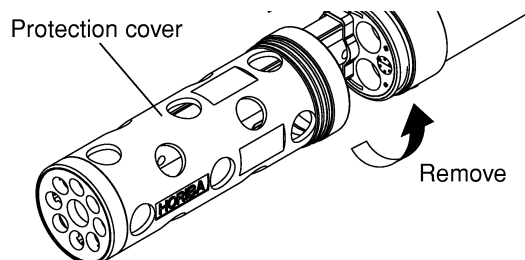


Installation procedure

Important

- With the U-22XD sensor probe install the DO sensor first and then the pH/ORP sensor.
- We recommend that the O-ring of the sensor be replaced with a new one each time the sensor is removed.

1. Remove the probe cap and remove the protection cover from the sensor probe.



When the protection cover's screws are firmly fixed in place and cannot be removed by hand, place a spanner on the protection cover and the surface of the cover guide and remove.



Do not try to remove the protection cover by hitting it or submitting it to shocks.

2. Apply silicon grease to the DO sensor's O-ring.



Make sure that no silicon grease gets on the connector.

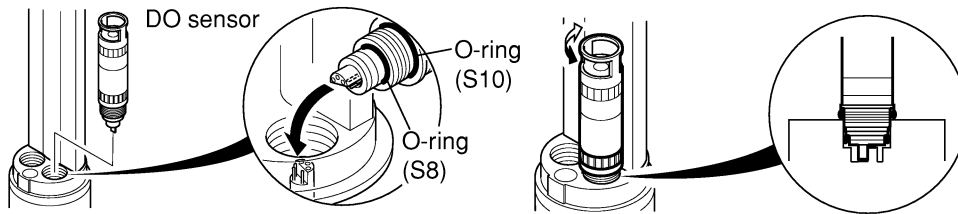
- Fit the DO sensor inside the sensor probe hole, being careful to align the shape of the connectors.



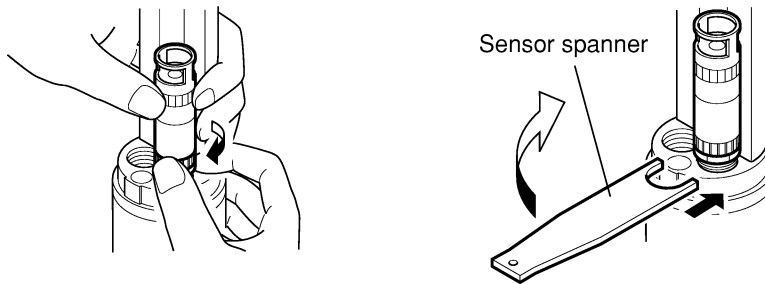
- Make sure that the O-ring is not scratched or twisted. Leakage will cause failures.
- Remove the DO sensor connected to the probe and, when reconnecting them, replace the O-ring (S8) on the smaller end of the DO sensor with a new O-ring.

Important

- Press the sensor slightly inward and try turning to check the fit. The sensor cannot be turned if inserted properly.



- Turn the screw 2 or 3 turns by hand and then fully tighten with the sensor spanner.



- Apply silicon grease to the pH/ORP sensor's O-ring.

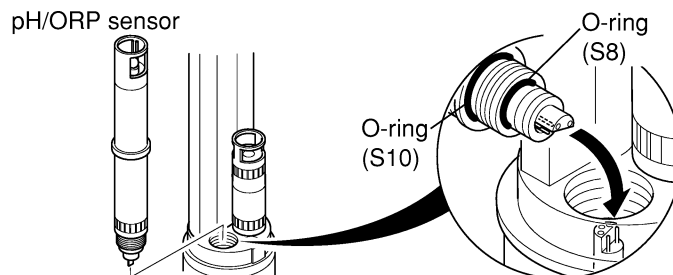


- Make sure not to get silicon grease on the connector.

- Fit the pH/ORP sensor inside the sensor probe hole, being careful to align the shape of connectors.



- Make sure that the O-ring is not scratched or twisted. Leakage will cause failures.
- Remove the pH/ORP sensor connected to the probe and, when reconnecting them, replace the O-ring (S8) on the smaller end of the pH/ORP sensor with a new O-ring.



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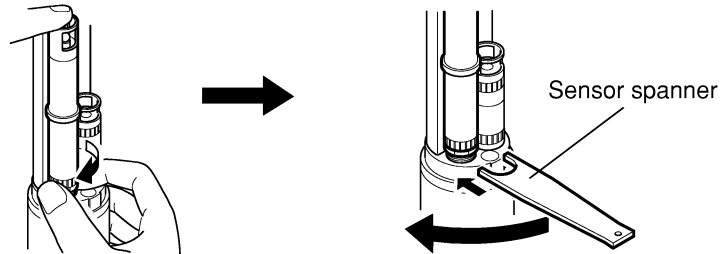
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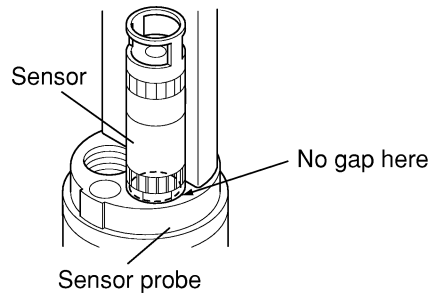
- 7.** Holding the top of the pH/ORP sensor with your finger, turn the screw 2 or 3 turns by hand and then fully tighten with the sensor spanner.



⚠ CAUTION

- Unless snugly attached, the sensor is not fully waterproof. The sensor is snugly fit inside the sensor probe when tightened as far as it will go.

Example for DO sensor



- 8.** Attach the removed protection cover to the sensor probe as it was.

🔦 Important

- Before attaching each sensor to the sensor probe, do not soak the connector block in water.
- Be careful not to contaminate or wet the sensor probe or sensor connector.



Fasten the guard cover with your hand until it touches the end surface. If improperly fastened, it will slacken and, when storing the instrument, there will be a lack of humidity control. Fastening by hand is enough, do not use a spanner or other tool to fasten or the screws may break.

2.3.3 Installation and replacement of the battery

The U-20XD series is shipped from the factory with the battery packed separately.
 When using the instrument for the first time or replacing the battery, perform the following procedure:

Type of battery:

- Instrument (U-2000) Alkaline battery 6LR61 (Manganese battery 6F22 [006P])
 1 piece. (Battery for instrument operation)
- Sensor probe Alkaline batteries LR03 [AAA] (Manganese battery [R03])
 3 pieces. (Battery for memory backup)

Notes on handling the battery

The improper use of batteries may cause leaks and explosion.
 Observe the followings:

- Set the batteries in place properly while paying attention to the plus (+) and minus (-) poles.
- Do not use both an old and new batteries at a time or batteries of different types.
- Batteries for use in the instrument are not of the rechargeable type.
- Remove the batteries when not in use for a long.
 In case of leaks, wipe off the solution in the battery case thoroughly and place new batteries in position.

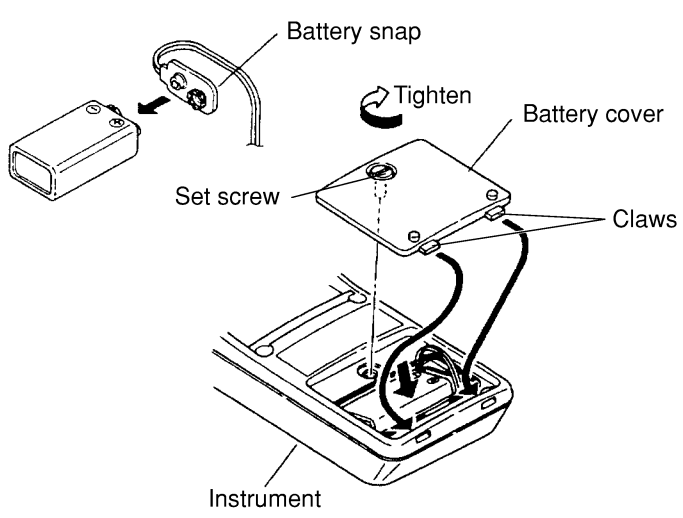
Note

- The battery originally attached to your unit is for monitor and the service life of the battery cannot be guaranteed.

Instrument (U-2000)

1. Loosen the set-screw on the battery cover and remove the cover.
2. Remove any old battery.
3. Fit the battery snaps to a new battery and insert the battery assembly into the instrument.
4. Insert the claws on the battery cover into the grooves in the instrument. Then tighten the set screw.

The battery snap may be loose for some batteries. In such a case use radio pliers and tighten the metal snap fittings.



Important

- When removing the battery snap, do not pull it too strongly.

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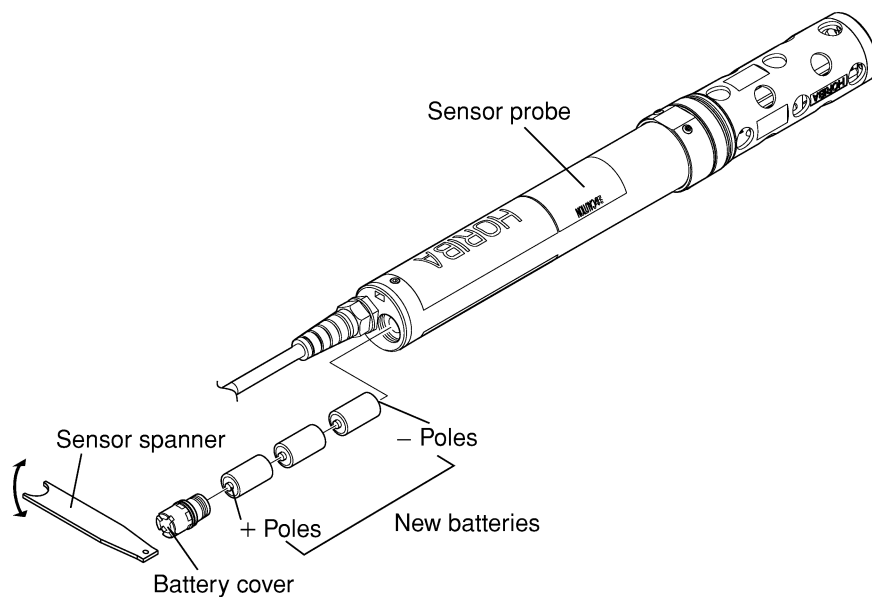
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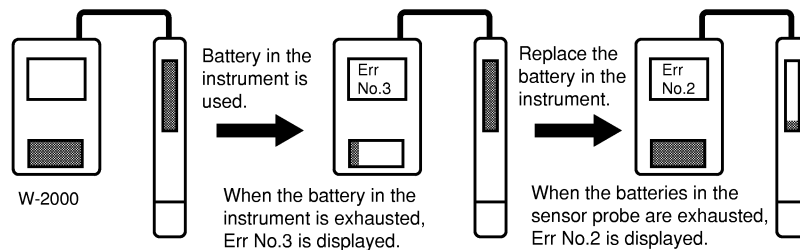
Sensor probe (for memory back up)

1. Remove the battery cover using a sensor spanner or a suitable object.
2. Remove any old batteries.
3. Insert new batteries making sure that the plus (+) and minus (-) poles match the terminals correctly.
4. To keep the sensor probe water-resistant, use a chip spanner as illustrated below and tighten the battery cover until the cover does not turn any more.



⚠ CAUTION

- When replacing the batteries of the sensor probe, be sure to connect the sensor probe to the instrument. Otherwise, the memory will be reset and all the data saved in the memory will disappear.
- When the sensor probe is connected to the instrument, battery in the instrument is consumed.



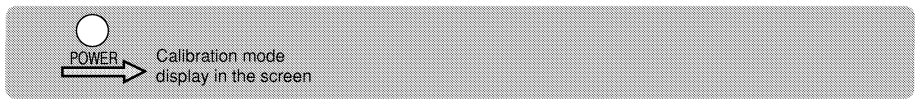
● Note ●

- The battery on the main unit is used up first allowing up to 30 hours use at room temperature. (When using alkaline batteries.)
- Life is reduced by approximately one half when manganese batteries are used.

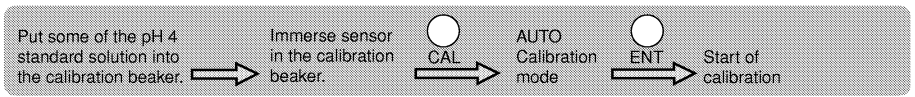
3. Basic operation

The pH, conductivity (COND), turbidity (TURB), dissolved-oxygen (DO) and water depth (DEP) sensors can be calibrated automatically. Upon completion of this chapter, even beginners should be able to make measurements easily.

3.1 Key operations and mode switching 24
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 3.2.1 Power ON 26



3.2.2 AUTO calibration method 27



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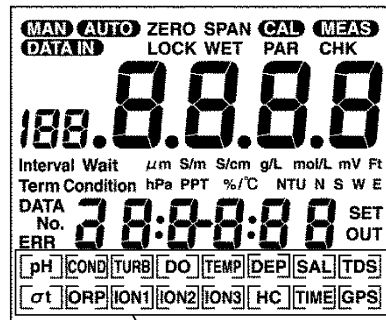
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3.1 Key operations and mode switching

Measuring items and displays which are switched with the MEAS key

The items measurable with individual models are displayed. The items selected with the MEAS key will be indicated with [].

Example: In the pH Measurement mode: [pH]



Display block

The symbols displayed and their meanings are as follows:

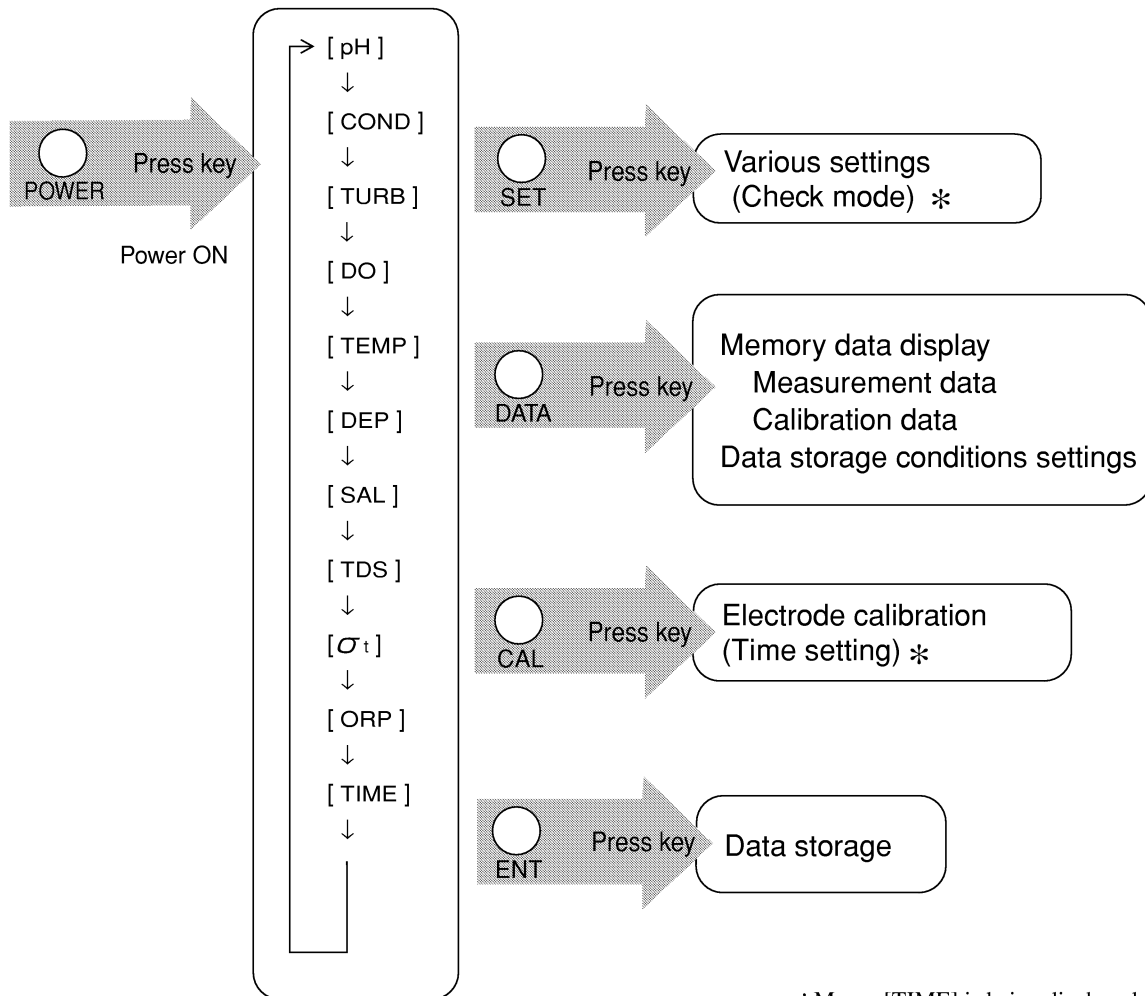
- pH pH
- COND Conductivity
- TURB Turbidity
- DO Dissolved-Oxygen
- TEMP Temperature
- DEP Depth
- SAL Salinity
- TDS Total dissolved solids
- σ_t Specific gravity of seawater
- ORP Oxidation-reduction potential
- TIME Display of date and time
- GPS G.P.S. (Global Positioning System) for information of position

● (Note)

- [GPS] lights up when the optional G.P.S. sensor has been connected to the instrument and position information is received from the G.P.S. sensor during the measurement. For more information, refer to the instruction manual for the expansion units.

Measurement mode

MEAS When the MEAS key is pressed, the next measurement item appears.



Note

- “Measurement item setting” on page 76 explains how to set the display so items are not displayed.

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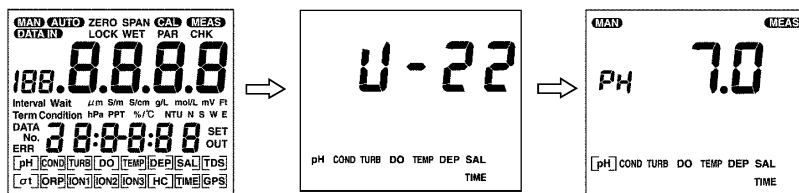
3.2 Operation procedure

3.2.1 Power ON

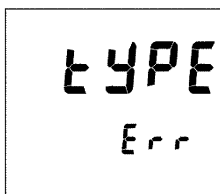


1. Press the **POWER** key.

The display will change in the order of All segment display → Sensor detector display → pH Measurement mode.



↓
With the sensor probe is not connected,



is displayed.

Before turning ON the instrument, connect the sensor probe properly.

3.2.2 AUTO calibration method

To obtain correct measurement, it is necessary to calibrate the sensor using the standard solution before performing measurement. Previous calibration records shown in calibration log.

(☞ 4.3.2 Calling up The calibration log, page 43.)

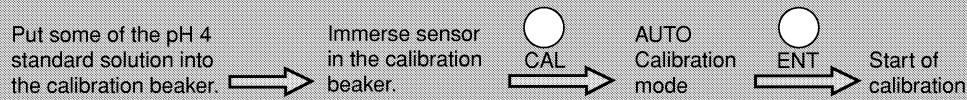
Note

- In the AUTO calibration mode, the pH, COND, and TURB sensors are calibrated in the pH 4 standard solution, and the DO and DEP sensors in the atmosphere simultaneously.

Calibrate contents at 25°C are as follows:

- pH: set at 4.01 (zero calibration) and the Span is the adjustment value at the factory when shipping.
- COND: 0.449 S/m (Span calibration), the Zero is the adjustment value at the factory when shipping.
- TURB: 0 NTU (zero calibration), the Span is the adjustment value at the factory when shipping.
- DO: 8.52 mg/L (Span calibration), the Zero is the adjustment value at the factory when shipping.
- DEP: 0 m (Zero calibration), the Span is the adjustment value at the factory when shipping.

- Values may be unstable if there is temperature fluctuation. Calibrate after waiting for about an hour.

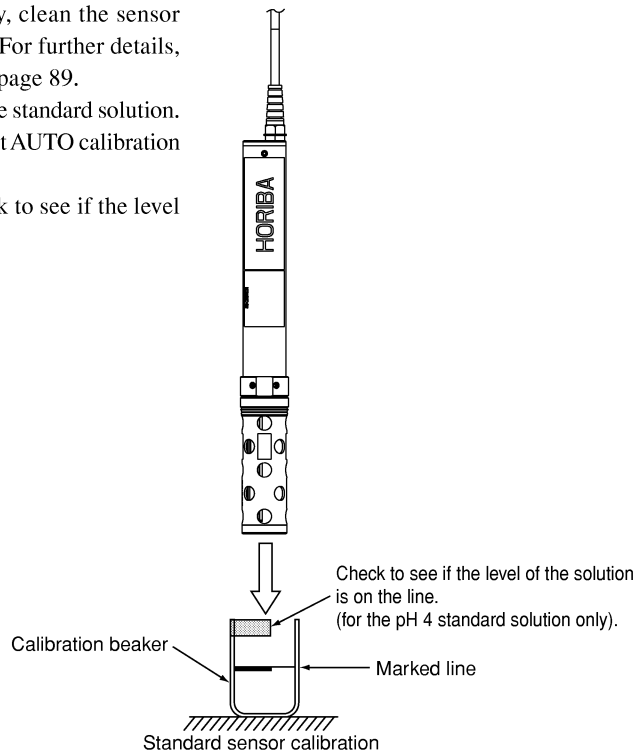


Calibrate using the following procedure.

1. Wash the sensor in distilled water a few times and put some of the pH 4 standard solution into the calibration beaker to the marked line. Then immerse the sensor in it.

Important

- To carry out calibration for turbidity accurately, clean the sensor surface that will be soaked in standard solution. For further details, see “Troubleshooting for the TURB sensor” on page 89.
- Use the “100-4” manufactured by HORIBA for the standard solution. With other standard solutions, you cannot carry out AUTO calibration correctly.
- Use the label on the calibration beaker and check to see if the level of the calibration solution is on the label line.



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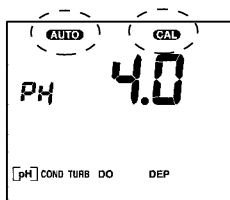
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- Press the **CAL** key in one of the Measurement modes pH, COND, TURB, DO and DEP.

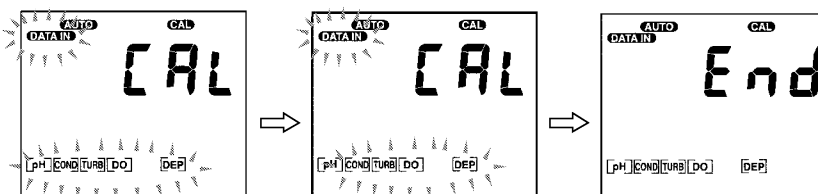
AUTO and **CAL** appear and the instrument enters the AUTO Calibration mode.



- Press the **ENT** key to start AUTO Calibration.

Upon completion of all of the pH, COND, TURB, DO, and DEP modes, **End** will be displayed.

During calibration, **DATA IN** and [] for the selected measurement item blink. [] light up for the item of which calibration is finished.



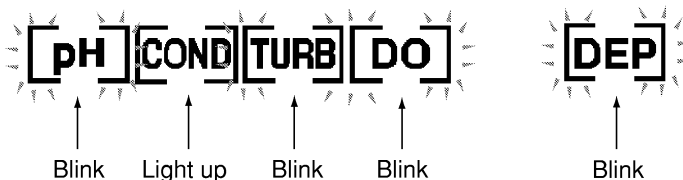
With DATA IN is blinking

To stop calibrating the sensor press the CAL key.

To establish the calibration press the ENT key.

Example: When COND calibration is finished:

[] for [COND] stops blinking and light up steadily.



Note

- [] continues to blink because calibration is not performed for the item for which an error has happened. If two or more errors happen, an error with a smaller number appears. (See pages 85 to 88 for these errors and ways to solve them.) These calibration errors disappear when the sensor is calibrated properly again, or when the instrument is turned ON again.
- Calibration should be performed for maximum three minutes. When the indications become stable, calibration should be finished.

- Press the **MEAS** key to return to the Measurement mode.

Important

- Neutralize any basic pH 4 fluids before disposal.

3.2.3 Measurement



1. Immerse the sensor in the sample.
2. Select the measurement item.

Use the MEAS key to switch measurement items in the following order:

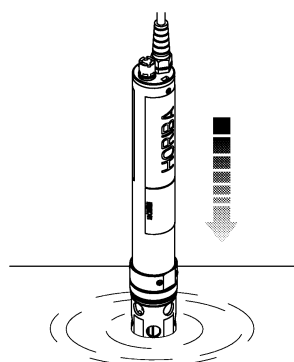
pH → COND → TURB → DO → TEMP → DEP → SAL → TDS → σ_t → ORP → TIME → then back to pH.

Note

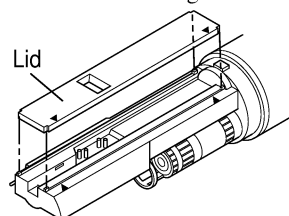
- [GPS] lights up when the optional G.P.S. sensor is connected to the instrument and position information is received from the G.P.S. sensor.
- The above measurement items can be changed by setting “Measurement item setting” described on page 76.

Important

- When immersing the sensor probe in the sample, slowly lower the sensor probe into the sample.
- Dropping it from a height of 1m or more may cause damage to the sensor.



- Don't remove the COND/TURB lid during calibration or measurement.
- Attach the lid to the cell with fitting four corners and facing ▲ marks each other.



- Perform AUTO calibration after attaching the lid again, when the lid has been removed for the cleaning. A slight difference of the fitting position of the lid causes the difference of the indicated value for turbidity.
- Contacting with a different kind of metal, protection cover of the sensor probe may cause an error in measurement. Be careful not to let protection cover touch with any metal in measurement.

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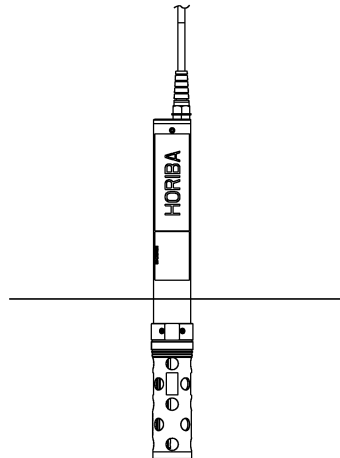
Two useful uses of the U-20XD Series models

Making measurements

1. Manually storing the measurement data after checking the indication becomes stable

Example: After switching measurement items with the MEAS key, you can then store the measurement data after checking the indication becomes stable.

(☞ 4.1 Manual storage of data while monitoring the measurement data, page 34.)

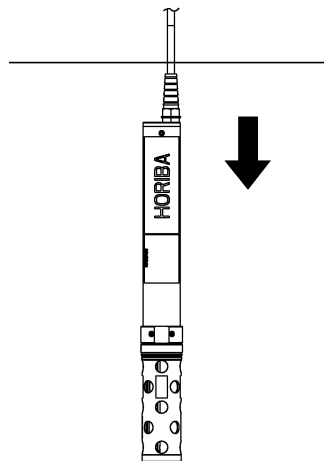


2. Storing data

Example: Data can be stored continuously at constant intervals from the start of the automatic data storage.

This function is useful in obtaining data in depth direction and in storing data continuously.

(☞ 4.2 Automatic data storage, page 36.)



Notes in obtaining data on depth

- When the instrument is placed at a depth of 100 m or more, the instrument may be broken.

Notes for reliable measurements

- Any sensor contamination may affect measurements. Use the AUTO calibration mode to check for contamination on sensors about once a week for measurements.

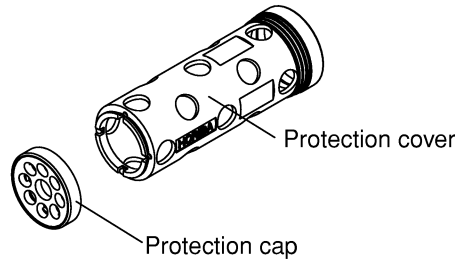
3.2.4 After completion of measurement

1. Turn the power to the instrument off.
2. Use tap water to completely wash off the sample on the sensor and then wipe waterdrops.



- !** Remove the protection cover once and completely wash out with tap water the left over sample on the screws. Reinstall the cover after having wiped off the drops of water. If there is any sample (especially sea water) left over on the screws, rust may form which may prevent the protection cover from being removed. (➡ Installation procedure, page 18.)

Depending on the level of contamination, remove the rubber protection cap from the tip of the protection cover and wash out with tap water. Reinstall it after wiping off the drops of water.



3. Pour about 20 mL (about 2 cm from the bottom) of pure water in the probe cap and install it on the sensor probe. Place the rubber cap on the connector and store the instrument in the carrying case. (➡ 2.2.2 Sensor probe names, page 10.)

- !** When storing with the pH/ORP and DO sensors attached to the probe, make sure to install the probe cap after having poured pure water into it. Letting the pH/ORP and DO sensors get dry may cause deterioration of the instrument's performance. Should the sponge inside the probe cap be contaminated, replace it with a clean sponge (included).

Now you have read the description for performing measurements. For further information on how to use the instrument, refer to the chapters hereafter.

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4. Using the data memory function

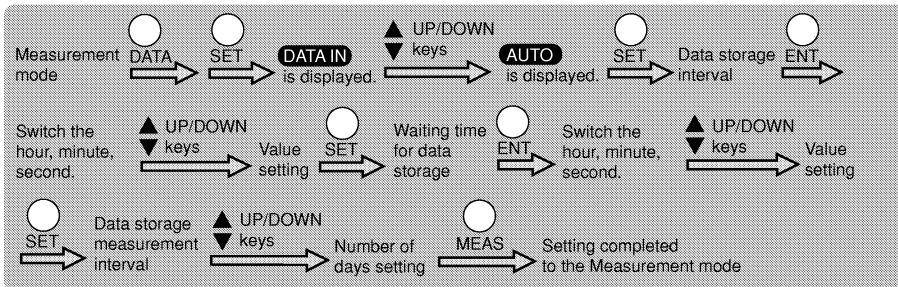
The data memory function can be used to store manually measurement values with associated data numbers and to store automatically measurement values at fixed intervals (data logger).

4.1 Manual storage of data while monitoring the measurement data 34

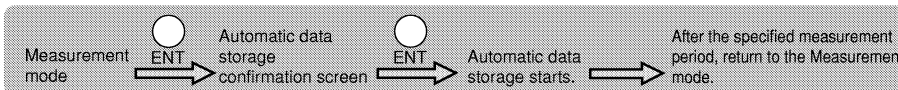


4.2 Automatic data storage 36

4.2.1 Data memory conditions settings 36

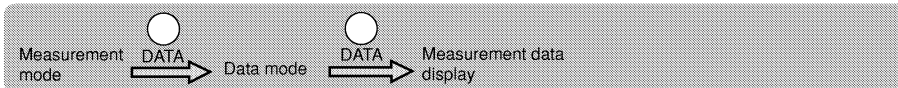


4.2.2 Start of automatic data storage 39

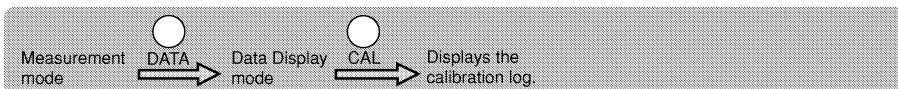


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4.3.1 Calling up measurement data 41



4.3.2 Calling up the calibration log 43



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4.1 Manual storage of data while monitoring the measurement data

Make sure **MAN** is displayed on the measurement screen.

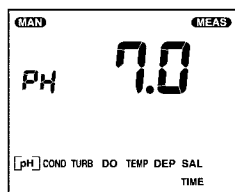


Start data storage.

1. Make sure that **MAN** is displayed on the Measurement mode.

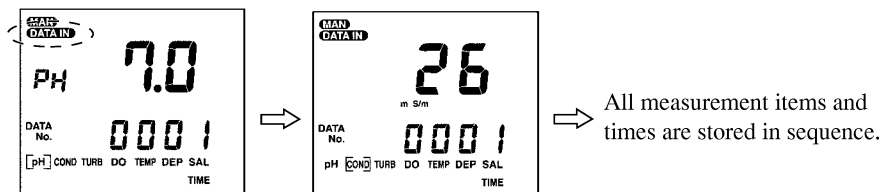
If **AUTO** is displayed, switch to **MAN** display.

(☞ page 35, Switch to **MAN** display on the measurement mode)



2. Press the ENT key.

Data storage starts, **DATA IN** and the data No. are displayed on the screen, and the measured value to be stored and the measurement item are displayed in order at approximately 0.5 second intervals.



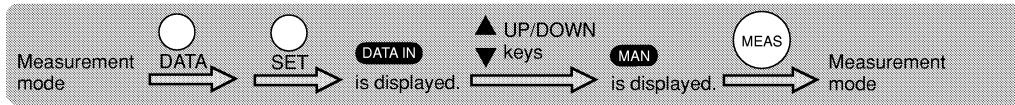
After the data is stored in memory, the screen returns to the original Measurement mode.

● (Note)

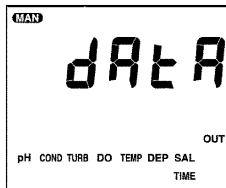
- Up to 2880 sets of data can be stored in the memory.
When 2880 sets of data have been stored in the memory, ERR 9 appears and no more data can be stored. In this case, "Data memory clear" while referring to page 78, and you can store new data in the memory.

When **AUTO** is displayed

Switch to **MAN** display on the measurement mode

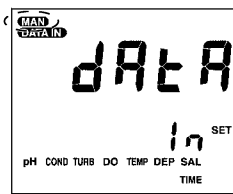


1. Press the **DATA** key in the Measurement mode.



2. Press the **SET** key.
DATA IN is displayed.

3. Press the **UP/DOWN** (▲ ▼) keys to display **MAN**.



4. Press the **MEAS** key to return to the Measurement mode.

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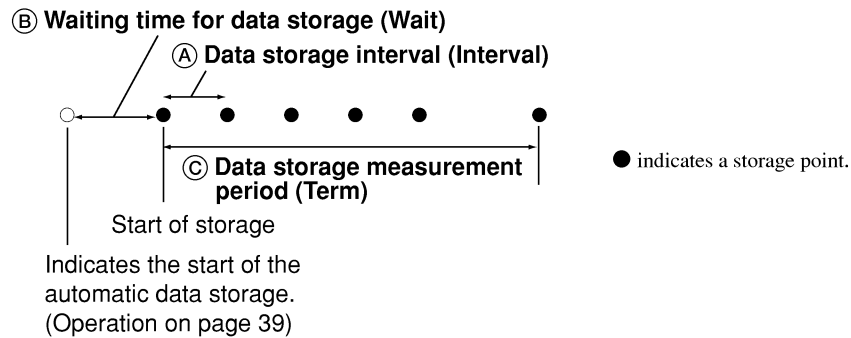
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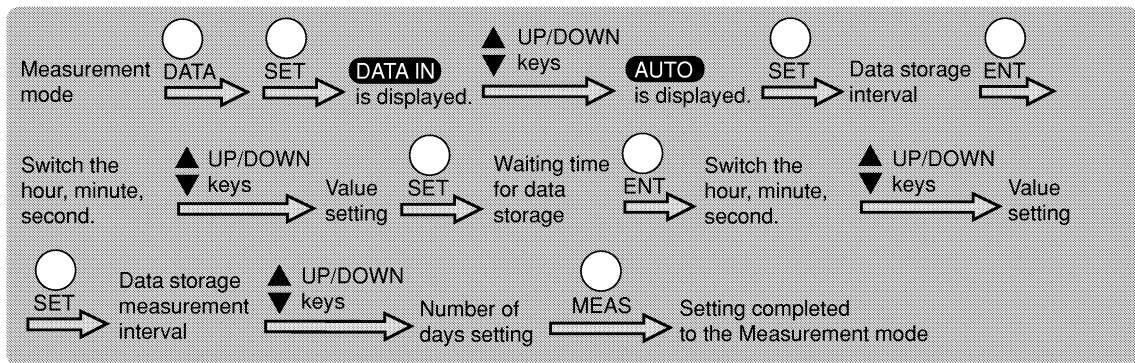
4.2 Automatic data storage

Measured values are stored automatically at constant time intervals. Before using the automatic storage, the following condition settings are required:

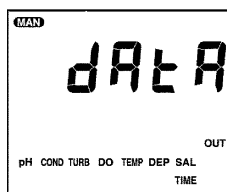
- Setting of data storage interval (4.2.1, step 4)
- Setting of waiting time for data storage (4.2.1, step 6)
- Setting of the data storage measurement period (4.2.1, step 8)



4.2.1 Data memory conditions settings



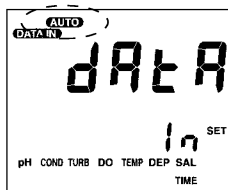
1. Press the **DATA** key in the Measurement mode.



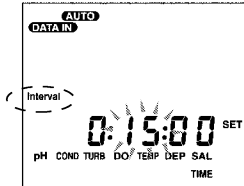
2. Press the **SET** key.

DATA IN is displayed.

3. Press the **UP/DOWN** (▲ ▼) keys to display **AUTO**.



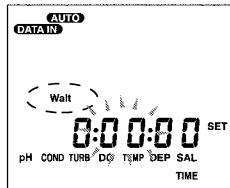
4. Press the **SET** key to display the screen for setting the data storage interval (A).
“Interval ” is displayed.
5. Press the **ENT** key to switch the among “hour”, “minute” and “second” and set the value using the **UP/DOWN** (▲ ▼) keys.
(Data storage intervals can be set to 2 seconds to 24 hours.)
The current setting location will blink.



6. Press the **SET** key to display the screen for setting the waiting time for data storage (B).
“Wait ” is displayed.
7. Press the **ENT** key to switch among “hour”, “minute” and “second” and set the value using the **UP/DOWN** (▲ ▼) keys.
(The waiting time for data storage can be set to 2 seconds to 24 hours.)
The current setting location will blink.

Important

- If wait time is set to “0”, note that data is not stored in a memory the first time.



8. Press the **SET** key to display the screen for setting the data storage measurement period (C) (number of days).
“Term ” is displayed.

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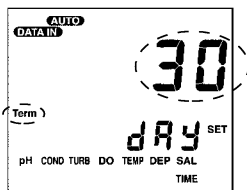
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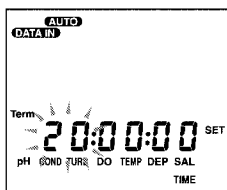
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9. Use the UP/DOWN (▲ ▼) keys to set the value (number of days).



Setting of less than 24 hours

First set the number of days to 00 then press ENT key to select the “hour/minute/second” setting. Use the UP/DOWN (▲ ▼) keys to set the hour, the minute and second. During setting, the number to be set blinks.

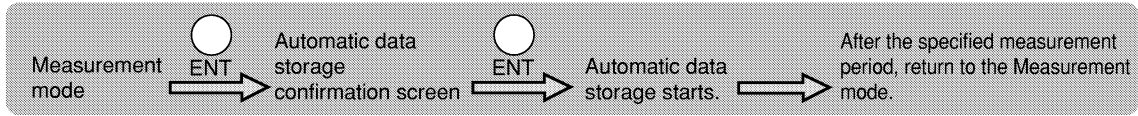


● Note ●

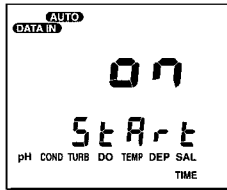
- Press the SET key to return to step 4.

10. When the MEAS key is pressed, setting will be completed and the instrument will return to the Measurement mode.

4.2.2 Start of automatic data storage



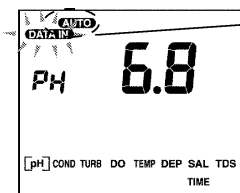
1. Make sure that **AUTO** is displayed on the Measurement mode.
2. Press the **ENT** key. A confirmation screen will be displayed asking if you wish to start automatic data storage.



Note

- If you do not wish to proceed with automatic data storage, press the **CAL** key to return to the Measurement mode.

3. Press the **ENT** key to start automatic data storage.



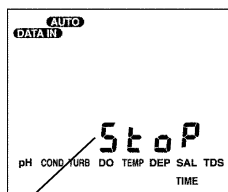
While **DATA IN** is blinking, the automatic data storage is being executed.

Note

- During the automatic data storage, measurement items can be switched by pressing the **MEAS** key.

Important

- During the automatic data storage, the **ENT**, **SET**, and **DATA** keys do not function and therefore calibration, setting change and stored data display cannot be performed.
- To stop automatic data storage, press the **CAL** key.



Confirmation display for canceling automatic data storage appears.
 To stop the automatic data storage Press the **ENT** key.
 To return to the screen for the automatic data storage ... Press the **DATA** key.

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4. After the specified measurement period, **DATA IN** disappears and the instrument returns to the normal Measurement mode.

Note

- When the instrument is turned on, **AUTO** lights up and **DATA IN** blink if automatic data storage is being performed with the sensor probe.

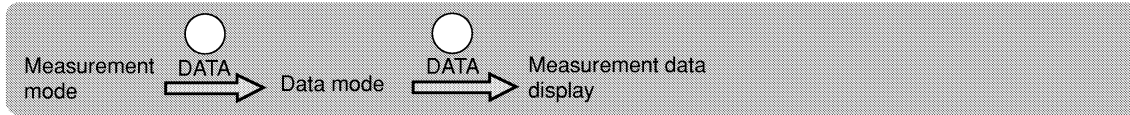
Notes for automatic data storage

- For long-term data storage, replace the sensor probe battery with a new one.
- You can remove the connector from the main unit. It can still be used for up to 60 hours at room temperature with the battery in the sensor probe (alkaline battery). Life is reduced by approximately one half when manganese batteries are used.
- If the sensor probe is connected to the instrument for monitoring, the instrument battery is first consumed to protect the memory of the sensor.
- When 2880 sets of data have been stored in the memory, ERR 9 appears and no more data can be stored. The automatic data storage is automatically ended and the instrument returns to the normal Measurement mode.

4.3 Calling up data from the memory

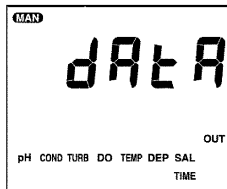
4.3.1 Calling up measurement data

Reading out data that has been stored manually or automatically.



1. Press the **DATA** key in the Measurement mode.

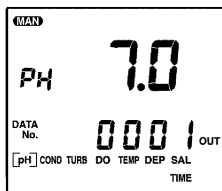
The instrument goes to the DATA mode.



2. Press the **DATA** key.

The measurement data is displayed.

Data you want to call can be displayed by selecting a measurement item and data No.



DATA keySelects switching of measurement item or memory data No.

When switching measurement items: Measurement item blinks.

When switching data No. : Data No. blinks.

UP/DOWN (▲▼) keysSwitch measurement item or No. which has been selected with the DATA key.

◀ Note ▶

- If you push the CAL key, only the data numbers will be displayed, allowing rapid changing of the numbers. Push the UP/DOWN (▲▼)keys to find the number, then press the SET key to display the data.

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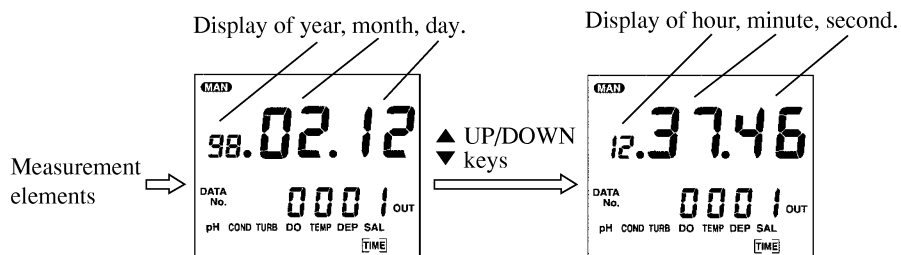
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3. Press the **DATA** key.

TIME data

Use the UP/DOWN (▲▼) keys to switch between “Year, Month, Day” and “Hour, Minute, Second”.

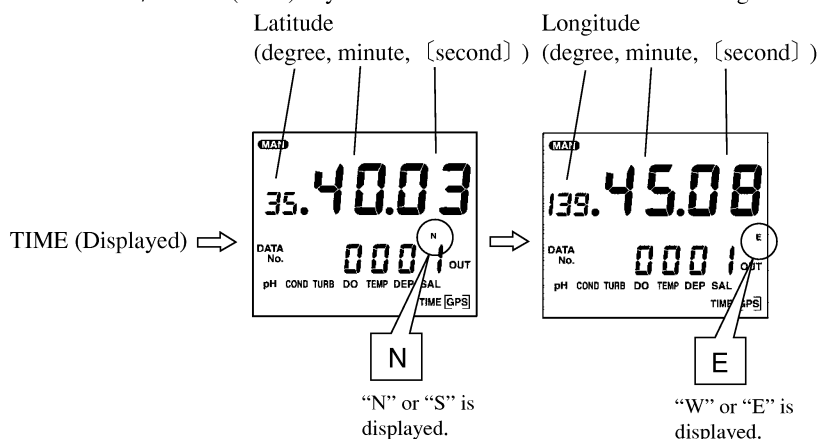


● (Note) ●

- The time in the automatic memory can be out by about 2 seconds.

G.P.S. data (only when G.P.S. data is present)

Use the UP/DOWN (▲▼) keys to switch between “Latitude” and “Longitude”.



Latitude N → The North latitude S → The South latitude
 Longitude E → The East longitude W → The West longitude

ENT key Prints all measurement data for the displayed memory data item.
 (when the printer is connected to the instrument)

Useful uses of keys in automatic storage

SET + UP (▲) key Displays the first part of the next data automatically stored.
 SET + DOWN (▼) key Displays the first part of the previous data automatically stored.
 If there is manual data, then the previous or next manual data is shown.

Display for automatic storage

For the first and last data in one session of automatic storage the following identification marks are displayed in front of the values representing the data Nos.:

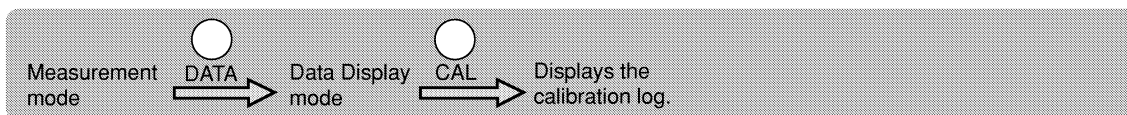
[: displayed for the first data in automatic storage.
] : displayed for the last data in automatic storage.

● (Note) ●

- When the MEAS key is pressed, data calling is stopped and the instrument returns to the Measurement mode.
- Data is called from the sensor probe so to get one piece of data takes about one second.

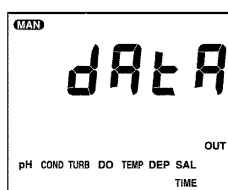
4.3.2 Calling up the calibration log

A calibration log is a record containing the “year, month, day” and “hour and minute” of the last calibration of individual measurement items and their calibration method. The instrument automatically stores the calibration log.



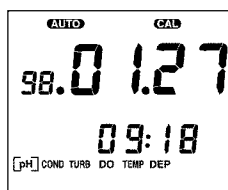
1. Press the **DATA** key in the Measurement mode.

The instrument goes to the DATA Display mode.



2. Press the **CAL** key.

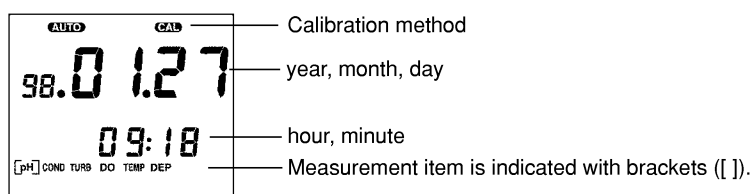
The calibration log is displayed.



UP/DOWN (▲▼) keys: Switch the measurement item.

ENT key: Prints the entire calibration log. (when the printer is connected to the instrument)

Calibration log.



Calibration method

AUTO	CAL	: AUTO calibration	
MAN	ZERO	CAL	: Manual zero calibration
MAN	SPAN	CAL	: Manual span calibration
MAN	ZERO SPAN	CAL	: Manual zero calibration and span calibration

Note

- Press the MEAS key to abort the data calling and return to the Measurement mode.

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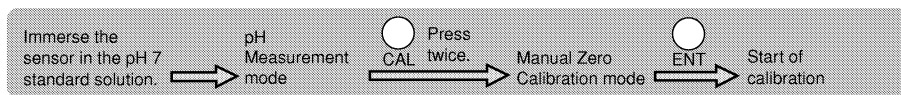
Reference data

MEMO

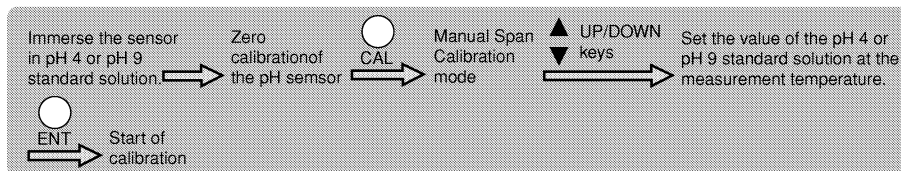
5. Techniques for more accurate measurement

In normal operation, calibration using the AUTO Calibration mode described earlier in the basic operation section provides sufficient accuracy. However, for more accurate measurement, manual calibration is effective. When measurement with high-accuracy extended display is needed, be sure to perform manual calibration. Attention: The extended display mode is entered automatically when manual calibration is selected.

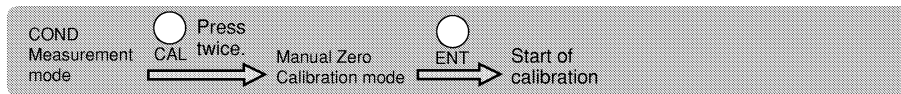
5.1 Manual pH calibration 47
 5.1.1 Zero calibration 47



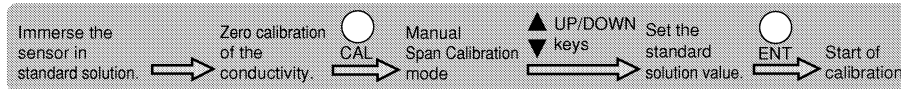
5.1.2 Span calibration 48



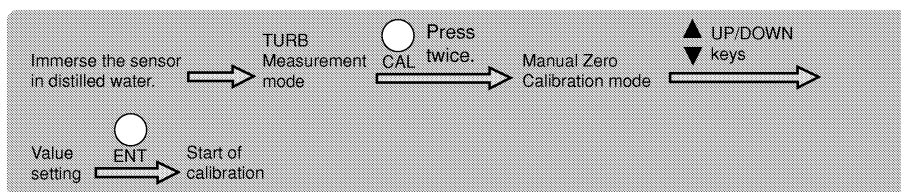
5.2 Manual conductivity (COND) calibration 49
 5.2.1 Zero calibration 49



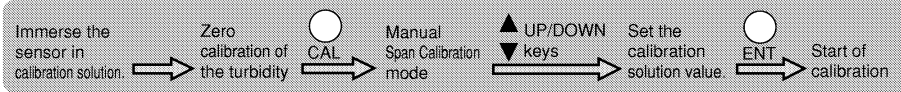
5.2.2 Span calibration 50



5.3 Manual turbidity (TURB) calibration 52
 5.3.1 Zero calibration 52

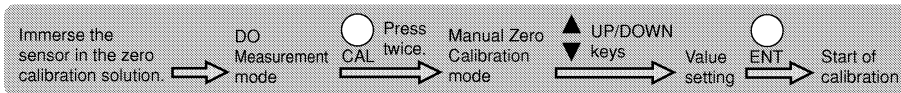


5.3.2 Span calibration 53

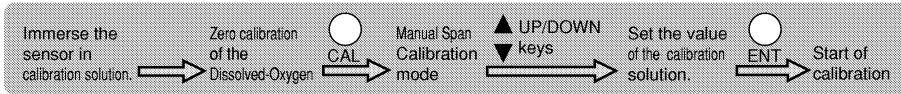


5.4 Manual Dissolved-Oxygen (DO) calibration 54

5.4.1 Zero calibration 54

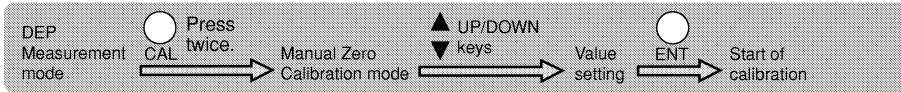


5.4.2 Span calibration 55

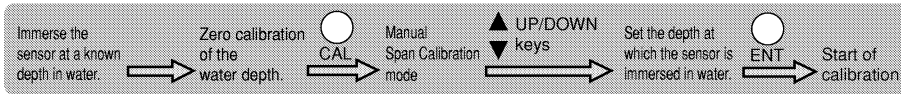


5.5 Water depth (DEP) calibration 57

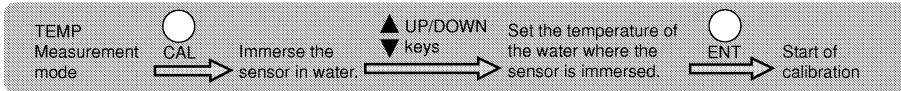
5.5.1 Zero calibration 57



5.5.2 Span calibration 58



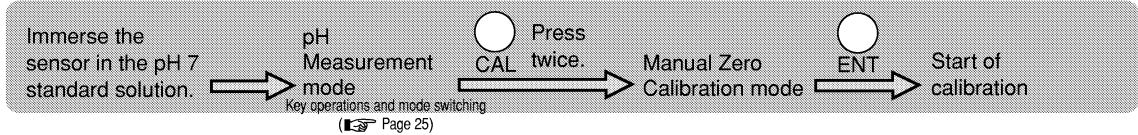
5.6 Temperature (TEMP) calibration 59



5.7 Operation check using ORP standard solution 60

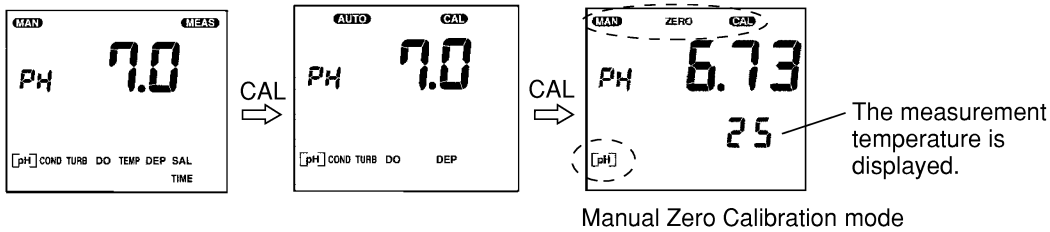
5.1 Manual pH calibration

5.1.1 Zero calibration

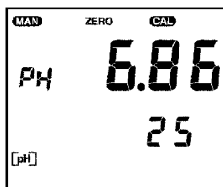


1. Wash the sensor two or three times using distilled water, then pour some pH 7 standard solution into the calibration beaker, and immerse the sensor in it.

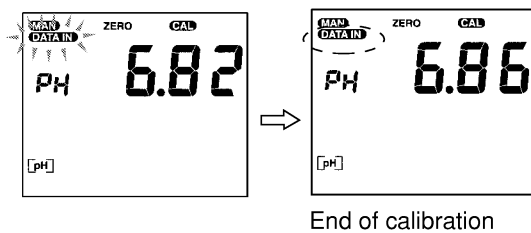
2. Press the **CAL** key twice in the pH Measurement mode.
When the instrument enters the Manual Zero Calibration mode, **MAN**, **ZERO** and **CAL** light up.



3. Use the **UP/DOWN** (**▲▼**) keys to input the value for the pH 7 standard solution at the measurement temperature.
(8. Reference data, page 96.)



4. Press the **ENT** key.
The manual zero calibration starts.



The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With **DATA IN** is blinking
To stop calibrating the sensor Press the **CAL** key.
To establish the calibration Press the **ENT** key.

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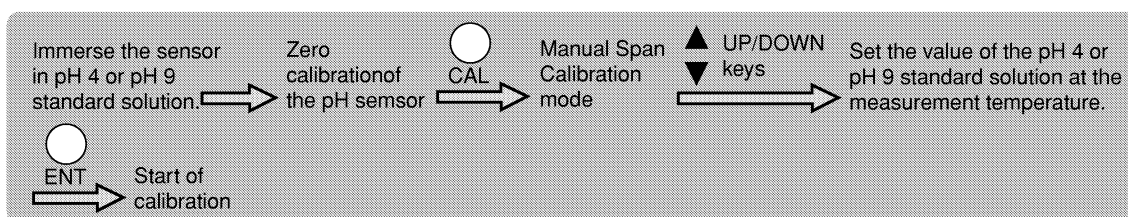
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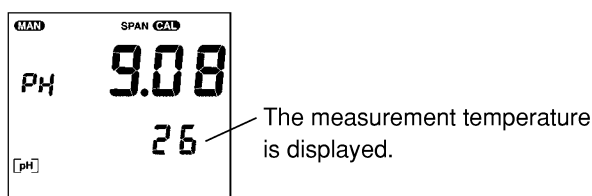
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5.1.2 Span calibration

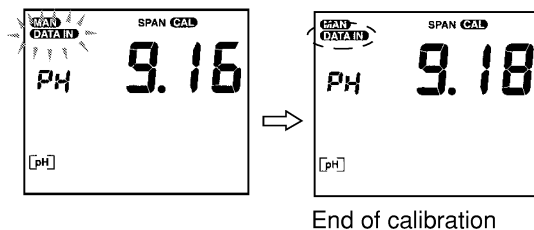


1. Wash the sensor two or three times using distilled water, then pour some pH 4 or pH 9 standard solution into the calibration beaker, and immerse the sensor in it.
2. After the zero calibration of the pH sensor, press the **CAL** key to make sure that the instrument is in the Manual Span Calibration mode.
MAN, **SPAN** and **CAL** light up.
3. Use the **UP/DOWN** (**▲ ▼**) keys to set the value for the pH 4 or pH 9 standard solution at the measurement temperature.



4. Press the **ENT** key.

The manual span calibration starts.



The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With **DATA IN** is blinking

To stop calibrating the sensor Press the **CAL** key.

To establish the calibration Press the **ENT** key.

5. Press the **MEAS** key to return to the Measurement mode.

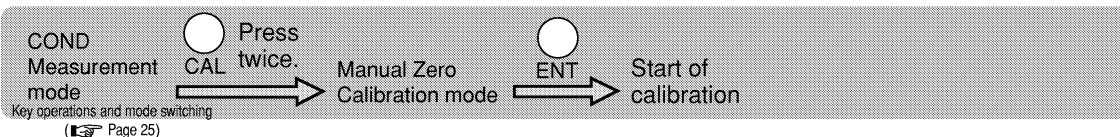
(Note)

- When the **SET** and **CAL** keys are pressed during the manual pH calibration mode, the calibration data for the pH sensor can be deleted.

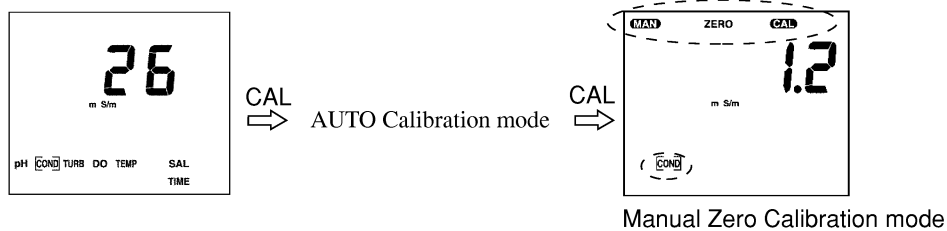
5.2 Manual conductivity (COND) calibration

The U-20XD series models can measure conductivity (COND) in the range from 0.90 to 9.99 S/m. Depending on the concentration of the sample, these models automatically select the most suitable measuring range from three ranges: 0.0 to 99.9 mS/m, 0.090 to 0.999 S/m, and 0.90 to 9.99 S/m. The zero point is common to the three measuring ranges.

5.2.1 Zero calibration

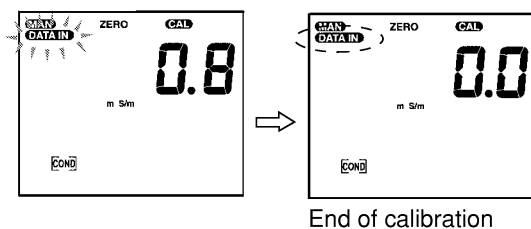


1. Wash the conductivity (COND) sensor two or three times using distilled water. Completely remove the water on the sensor and calibrate the instrument in the atmosphere.
2. Press the **CAL** key twice in the Conductivity (COND) Measurement mode. When the instrument enters the Manual Zero Calibration mode, **MAN**, **ZERO** and **CAL** light up.



3. Use the **UP/DOWN** (**▲ ▼**) keys to set the value to 0.0.
4. Press the **ENT** key.

The manual zero calibration is starts.



The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With **DATA IN** is blinking

To stop calibrating the sensor Press the **CAL** key.

To establish the calibration Press the **ENT** key.

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5.2.2 Span calibration

Preparation of calibration solution (Potassium chloride (KCl) standard solution)

Dry Potassium chloride (KCl) powder (high-grade commercially available) at 105 °C for two hours, and leave it to cool in a desiccator.

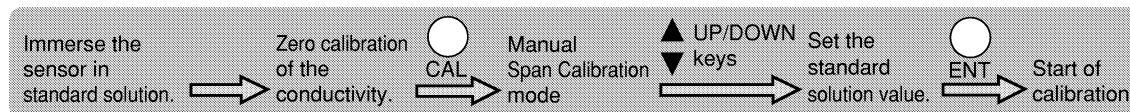
Consult the following table and measure a portion of potassium chloride (KCl), then prepare standard potassium chloride (KCl) solution following the procedure below.

Potassium chloride (KCl) standard solution	Conductivity (COND) value	Potassium chloride (KCl) mass (g) at solution temperature of 25 °C	Calibration range
0.005 mol/L	71.8 mS/m	0.373	0.0 to 99.9 mS/m
0.050 mol/L	0.667 S/m	3.73	0.090 to 0.999 S/m
0.500 mol/L	5.87 S/m	37.2	0.90 to 9.99 S/m

1. Dissolve the weighed Potassium Chloride (KCl) in distilled water.
2. Put the dissolved Potassium Chloride (KCl) into a 1 L measuring flask, and fill to the 1 L mark with distilled water.

Calibration procedure

Perform the span calibration using the three types of standard solution as follows.

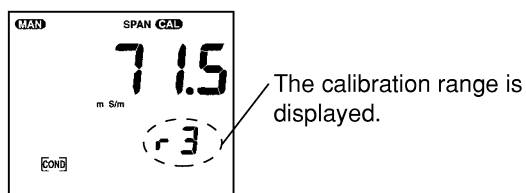


Important

- Set the temperature of the span standard solution to 25 ± 5 °C.
- The sensor should be calibrated in the three standard solutions in the order of increasing concentration.

1. Wash the sensor two or three times using distilled water, then pour some standard solution into the calibration beaker, and immerse the sensor in it.
2. After the zero calibration of the conductivity (COND) sensor, press the **CAL** key to make sure that the instrument is in the Manual Span Calibration mode.
MAN, **SPAN** and **CAL** light up.

3. Use the **UP/DOWN** (**▲ ▼**) keys to set the standard solution value.

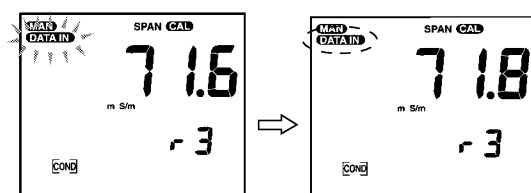


Note

- The sensor automatically identifies the calibration solution and the relevant calibration range is displayed.
 - r 1: 0.90 to 9.99 S/m
 - r 2: 0.090 to 0.999 S/m
 - r 3: 0.0 to 99.9 mS/m

4. Press the **ENT** key.

The manual span calibration is starts.



End of calibration

The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With DATA IN is blinking

To stop calibrating the sensor Press the CAL key.

To establish the calibration Press the ENT key.

5. Press the **CAL** key and use each standard solution and perform steps 1 to 4 above for calibration.

6. Press the **MEAS** key to return to the Measurement mode.

Note

- When the SET and CAL keys are pressed during the manual Conductivity (COND) Calibration mode, the calibration data for the conductivity (COND) sensor can be deleted.
- Perform the calibration again after deleting the present calibration data when calibration error occurs and the calibration cannot be performed.
- Perform the calibration again after deleting the present calibration data when the value cannot be read off because of unsettled digit of the measurement value.

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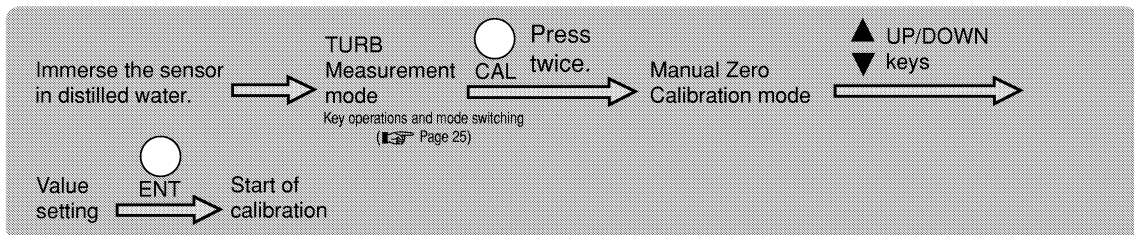
Reference data

5.3 Manual turbidity (TURB) calibration

5.3.1 Zero calibration

In zero calibration, distilled water is used as a calibration solution. If you cannot obtain distilled water, you may use ion exchange water, which can be considered to have a turbidity of zero.

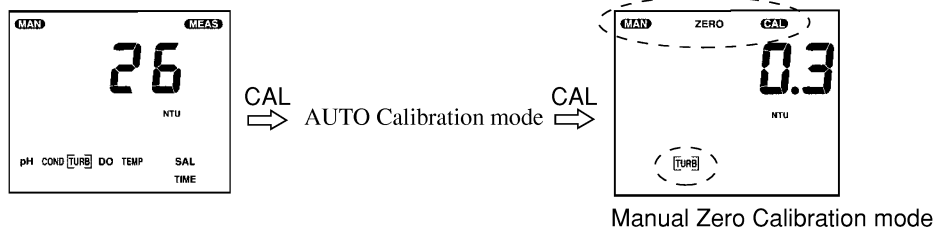
When the turbidity (TURB) sensor is calibrated, it is particularly important that the probe is completely contamination-free. Do not use a contaminated probe. Otherwise unreliable calibration will result.



1. Wash the sensor two or three times using distilled water, then place some distilled water into the calibration beaker, and immerse the sensor in it.

2. Press the **CAL** key twice in the Turbidity (TURB) Measurement mode.

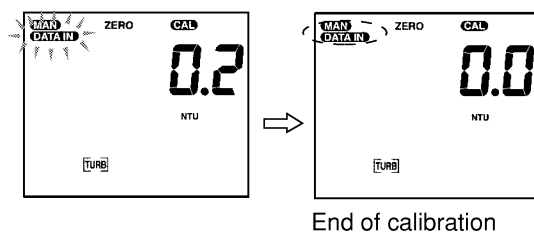
When the instrument enters the Manual Zero Calibration mode, **MAN**, **ZERO** and **CAL** light up.



3. Use the **UP/DOWN** (**▲ ▼**) keys to set the value to 0.0.

4. Press the **ENT** key.

The manual zero calibration is started.



The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With **DATA IN** is blinking

To stop calibrating the sensor Press the **CAL** key.

To establish the calibration Press the **ENT** key.

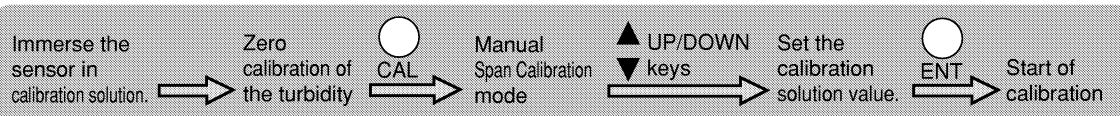
5.3.2 Span calibration

Preparation of calibration solution

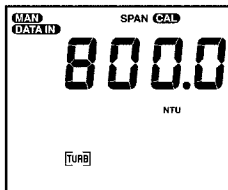
Weigh out 5.0 g of hydrazine sulfate, and dissolve it in 400 mL of distilled water. Next dissolve 50 g of hexamethylene tetramine in 400 mL of distilled water, and mix the two solutions together. Finally add distilled water until the total solution volume is 1000 mL, and mix well. Store this solution at a temperature of 25 ± 3 °C for 48 hours. The turbidity value (TURB) of this solution is equivalent to 4000 NTU.

Use the solution as span calibration solution for turbidity (TURB) of 800 NTU by diluting this solution by a factor of 5 (use a pipette to measure 50 mL of the 4000 NTU solution and pour it into a 250 mL measuring flask, and add 200 mL of distilled water).

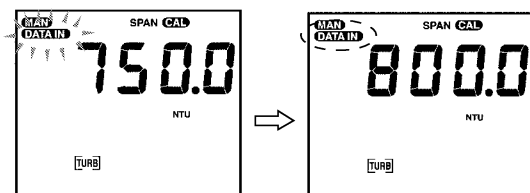
Calibration procedure



1. Wash the sensor two or three times using distilled water, then pour standard solution into a calibration beaker, and immerse the sensor in it.
2. After the zero calibration of the turbidity (TURB) sensor, press the **CAL** key to make sure that the instrument is in the Manual Span Calibration mode.
MAN, **SPAN** and **CAL** light up.
3. Use the **UP/DOWN** (**▲ ▼**) keys to set the value to 800.0.



4. Press the **ENT** key.
The manual span calibration is starts.



End of calibration

The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With **DATA IN** is blinking

To stop calibrating the sensor Press the **CAL** key.

To establish the calibration Press the **ENT** key.

5. Press the **MEAS** key to return to the Measurement mode.

Important

- When it is known beforehand that the solution for measurement has a low turbidity (0 to 100 NTU), calibrate the sensor in the span calibration solution of 80 NTU. To prepare an 80 NTU calibration solution, dilute the 4,000 NTU calibration solution with distilled water by a factor of 50.

Note

- When the **SET** and **CAL** keys are pressed during the manual Turbidity (TURB) Calibration mode, the calibration data for the turbidity (TURB) sensor can be deleted.

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5.4 Manual Dissolved-Oxygen (DO) calibration

It is necessary to prepare a new calibration solution each time directly before calibration of the Dissolved-Oxygen (DO) sensor.

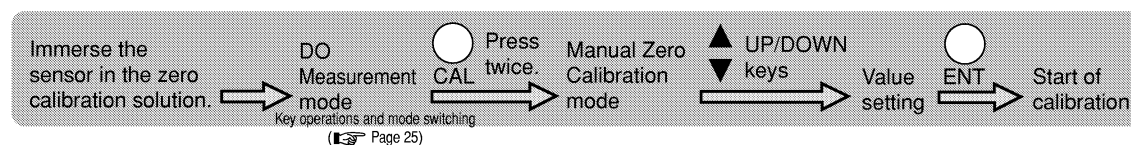
5.4.1 Zero calibration

Use ion exchange water or tap water with sodium sulfite dissolved in it.

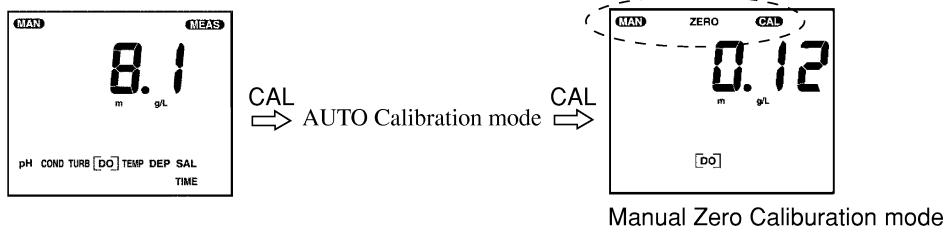
Preparation of calibration solution

Add approximately 50 g of sodium sulfite to 1,000 mL of water (either ion exchange water or tap water) and stir the mixture to dissolve the sodium sulfite in it.
The calibration beaker (included) cannot be used to manually calibrate the DO sensor.
Use a container that can immerse the DO sensor.

Calibration procedure

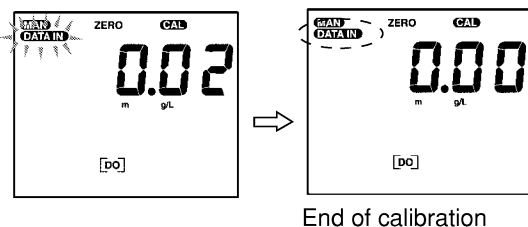


1. Wash the sensors 2 to 3 times with pure water and immerse the DO sensor completely in zero calibrated liquid.
2. Press the **CAL** key twice in the Dissolved-Oxygen (DO) Measurement mode.
When the instrument enters the Manual Zero Calibration mode, **MAN**, **ZERO** and **CAL** light up.



3. After the display has stabilized, use the **UP/DOWN** (**▲ ▼**) keys to set the value to 0.0.
4. Press the **ENT** key.

The manual zero calibration is starts.



The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With **DATA IN** is blinking

To stop calibrating the sensor Press the **CAL** key.

To establish the calibration Press the **ENT** key.

Important

- After calibration, use tap water to clean the sensor.

5.4.2 Span calibration

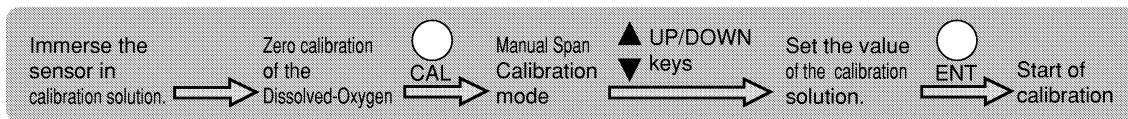
Use ion exchange water or tap water with saturated dissolved oxygen as the span calibration liquid.

Preparation of standard solution for span calibration

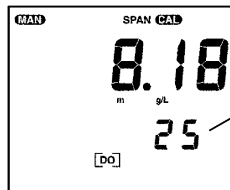
Pour 1 to 2 liters of water into a container (either ion exchange water or tap water). Using a pneumatic pump, feed air into the water and froth up the solution until oxygen is saturated.

The calibration beaker (included) cannot be used to manually calibrate the DO sensor. Use a container that can immerse the DO sensor.

Calibration procedure



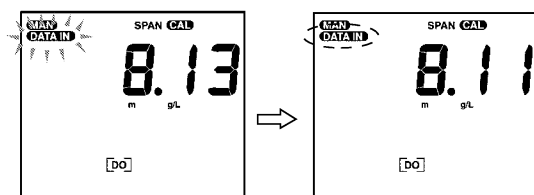
1. Wash the sensors 2 to 3 times with pure water and immerse the DO sensor completely in span calibrated liquid.
2. After the zero calibration of the Dissolved-Oxygen (DO) sensor, press the **CAL** key to make sure that the instrument is in the Manual Span Calibration mode. **MAN**, **SPAN** and **CAL** light up.
3. After the display has stabilized, use the **UP/DOWN** (**▲ ▼**) keys to set the amount of saturated dissolved oxygen in water at the temperature.



The temperature setting is displayed. Refer to the table given on page 56 and set a value equivalent to the amount of saturated dissolved oxygen at the temperature.

4. Press the **ENT** key.

The manual span calibration is starts.



End of calibration

The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With DATA IN is blinking

To stop calibrating the sensor Press the CAL key.

To establish the calibration Press the ENT key.

5. Press the **MEAS** key to return to the Measurement mode.

Note

- When the SET and CAL keys are pressed during the manual Dissolved-Oxygen (DO) calibration mode, the calibration data for the dissolved-oxygen (DO) sensor can be deleted.

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Amounts of saturated dissolved oxygen in water at various temperatures (salinity=0.0%)

JIS K0101

Temp. (°C)	DO (mg/L)	Temp. (°C)	DO (mg/L)	Temp. (°C)	DO (mg/L)	Temp. (°C)	DO (mg/L)
0	14.16						
1	13.77	11	10.67	21	8.68	31	7.42
2	13.40	12	10.43	22	8.53	32	7.32
3	13.04	13	10.20	23	8.39	33	7.22
4	12.70	14	9.97	24	8.25	34	7.13
5	12.37	15	9.76	25	8.11	35	7.04
6	12.06	16	9.56	26	7.99	36	6.94
7	11.75	17	9.37	27	7.87	37	6.86
8	11.47	18	9.18	28	7.75	38	6.76
9	11.19	19	9.01	29	7.64	39	6.68
10	10.92	20	8.84	30	7.53	40	6.59

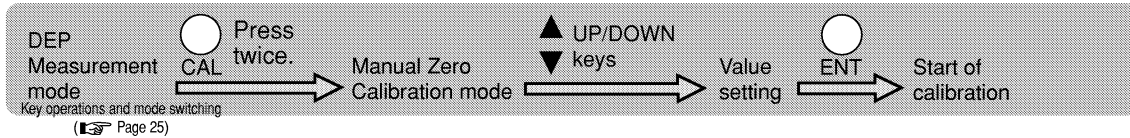
ISO5814

Temp. (°C)	DO (mg/L)	Temp. (°C)	DO (mg/L)	Temp. (°C)	DO (mg/L)
0	14.62				
1	14.22	11	11.03	21	8.91
2	13.83	12	10.78	22	8.74
3	13.46	13	10.54	23	8.58
4	13.11	14	10.31	24	8.42
5	12.77	15	10.08	25	8.26
6	12.45	16	9.87	26	8.11
7	12.45	17	9.66	27	7.97
8	11.84	18	9.47	28	7.83
9	11.56	19	9.28	29	7.69
10	11.29	20	9.09	30	7.56

AUTO calibration is based on the JIS tables. When you need the measured data based on ISO, calibration should be done according to the procedure of span calibration.

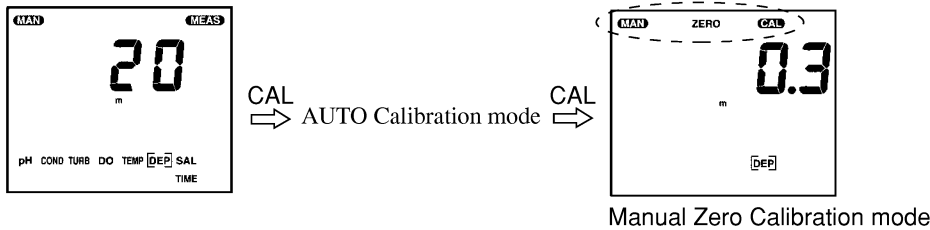
5.5 Water depth (DEP) calibration

5.5.1 Zero calibration



1. Immerse the sensor in the sample water for approximately 30 minutes so that sensor probe and sample temperatures become the same.
2. Press the **CAL** key twice in the Water Depth (DEP) Measurement mode.

When the instrument enters the Manual Zero Calibration mode, **MAN**, **ZERO** and **CAL** light up.

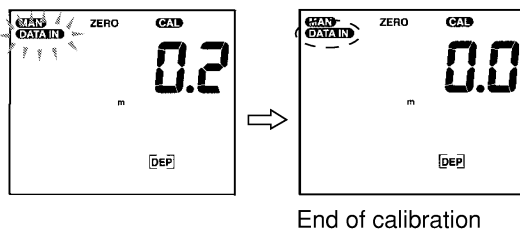


Important

- Sensor probe should be immersed to the depth where the battery cover comes level with the surface. And the level is uses as 0 m in depth.

3. Use the **UP/DOWN** (**▲ ▼**) keys to set the value to 0.0.
4. Press the **ENT** key.

The manual zero calibration is starts.



The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With DATA IN is blinking

To stop calibrating the sensor Press the CAL key.

To establish the calibration Press the ENT key.

Important

- Since the water depth (DEP) sensor depends greatly on temperature, calibrate the sensor at the same temperature as the sample for more accurate measurement.
- Use the AUTO Calibration mode because calibration error becomes large when using in a place with flow velocity or where it is shallow.

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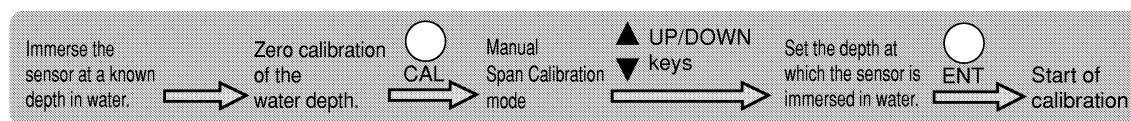
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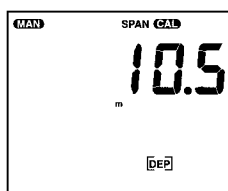
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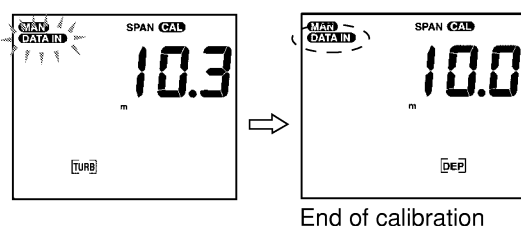
5.5.2 Span calibration



1. Immerse the sensor at a known depth in water. (Set the depth of the lid for memory backup battery as the depth setting.)
2. After the zero calibration of the water depth (DEP) sensor, press the **CAL** key to make sure that the instrument is in the Manual Span Calibration mode.
MAN, **SPAN** and **CAL** light up.
3. Use the **UP/DOWN** (**▲ ▼**) keys to set the depth at which the sensor is immersed in water.



4. Press the **ENT** key.
 The manual span calibration is starts.



The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With **DATA IN** is blinking

To stop calibrating the sensor Press the **CAL** key.

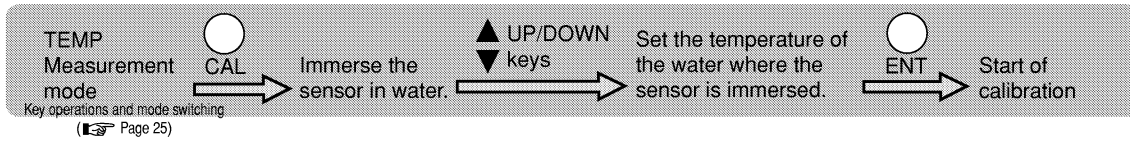
To establish the calibration Press the **ENT** key.

5. Press the **MEAS** key to return to the Measurement mode.

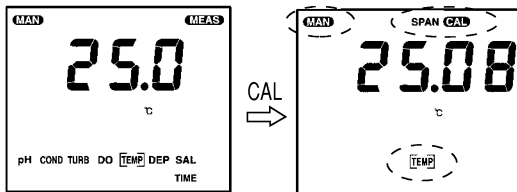
● (Note) ●

- When the **SET** and **CAL** keys are pressed during the manual Water depth (DEP) Calibration mode, the calibration data for the water depth (DEP) sensor can be deleted.

5.6 Temperature (TEMP) calibration

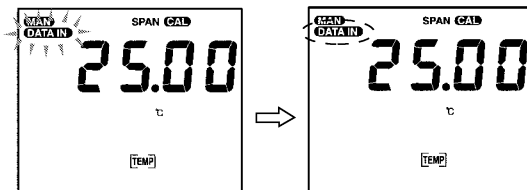


1. Press the **CAL** key in the Temperature (TEMP) Measurement mode.
Select the manual calibration mode.



2. Immerse the sensor in water at a known temperature.
3. Use the **UP/DOWN** (**▲ ▼**) keys to set the temperature of the water where the sensor is immersed as a calibration value.
4. Press the **ENT** key.

The manual calibration is starts.



End of calibration

The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With **DATA IN** is blinking

To stop calibrating the sensor Press the **CAL** key.

To establish the calibration Press the **ENT** key.

5. Press the **MEAS** key to return to the Measurement mode.

Note

- When the **SET** and **CAL** keys are pressed during the manual Temperature (TEMP) calibration mode, the calibration data for the temperature (TEMP) sensor can be deleted.

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5.7 Operation check using ORP standard solution

● (Note)

- Standard solution is not used only for calibration of the meter, but to confirm whether or not the condition of electrodes is good.

1. Add 250 mL pure (ion exchange) water to one packet of any of the below listed standard solutions and mix well.
When mixing, the excess quinhydrone (a black powder) will float to the surface of the solution.
2. Immerse a washed and dried ORP electrode in the ORP standard solution and measure the mV value.
3. If the electrode and the meter, itself, are working correctly, numerical values within 15 mV or less of those listed in Table 1 should be obtained.
4. If measurements that fall within 15 mV of the values listed above are not obtained using this method, measure the solution again after replacing the reference electrode internal solution and removing the dirt from the surface of the metal electrode by moistening a cotton swab with alcohol or a neutral cleaning agent and lightly rubbing the electrode or by soaking the electrode in diluted nitric acid (1:1 nitric acid).
5. If measurements within 15 mV of the values listed above are still not obtained after re-measuring, the reference electrode or the meter may be faulty. Either replace the electrode or have the meter inspected.



Important

- If the prepared ORP standard solution is allowed to stand in open air for one hour or more, it may undergo transformation. For this reason ORP standard solution that has finished being prepared cannot be stored.
- When measuring a solution that has low concentrations of oxidants and reductants after conducting an operational check using a standard substance, the measured values may not stabilize or the results of measurement might not be repeatable.
If this is the case, use the meter after immersing the electrodes in the solution again and mixing it thoroughly.

Precautions when measuring actual samples

- Note that when measuring the ORP of solution that has extremely low concentrations of oxidants and reductants, such as tap water, well water, or water treated with purifying equipment, there may be less responsiveness, repeatability, and stability, in general.
- When alkaline water is allowed to stand, its ORP undergoes big changes. Always measure alkaline ion water promptly.

ORP standard solution

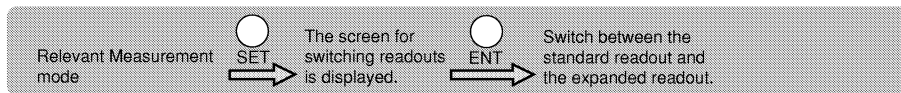
There are two kinds of standard substances. Under normal circumstances, it is sufficient to use only the one type of substance that is closest to the measured value.

Indicated value of ORP standard solution at various temperatures

Standard solution °C	160-22	160-51
	Phthalic-acid chloride + quinhydrone	Neutral phosphate + quinhydrone
5	+274.2	+111.9
10	+270.9	+106.9
15	+266.8	+101.0
20	+262.5	+95.0
25	+257.6	+89.0
30	+253.5	+82.7
35	+248.6	+76.2
40	+243.6	+69.0

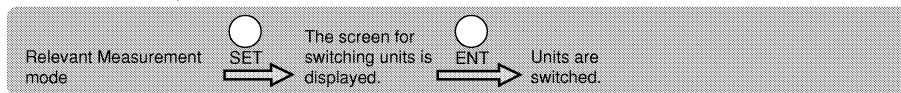
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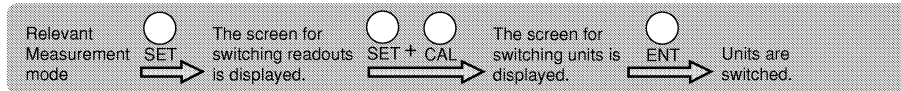


6.2 Switching measurement units 64

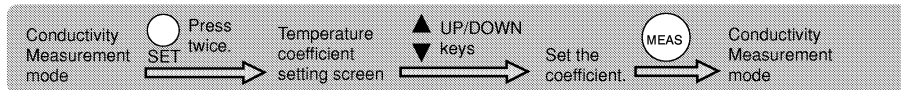
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In the case of COND and DEP 65

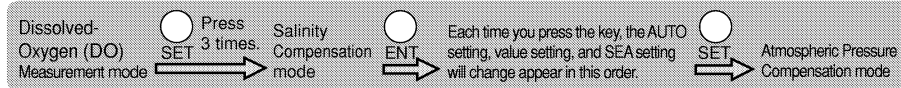


6.3 Temperature conversion for conductivity (COND) 67

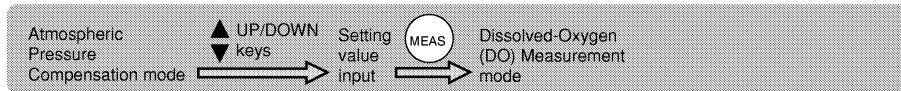


6.4 Dissolved-Oxygen (DO) environmental influence compensation 68

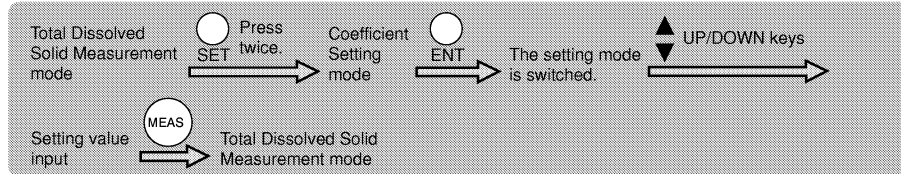
6.4.1 Salinity compensation 68



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6.5 Setting a total dissolved solid (TDS) coefficient 70



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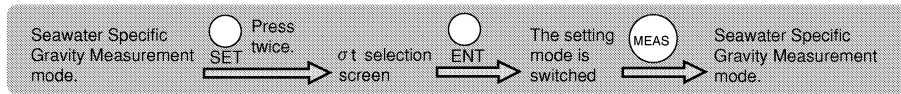
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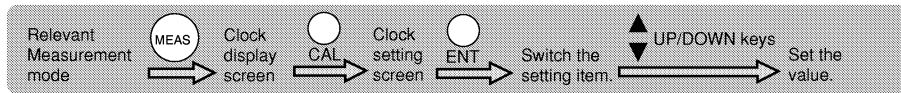
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6.6 Displaying seawater specific gravity (σ_0 , σ_{15}) 71



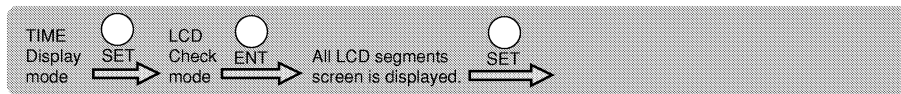
6.7 Setting the clock 72



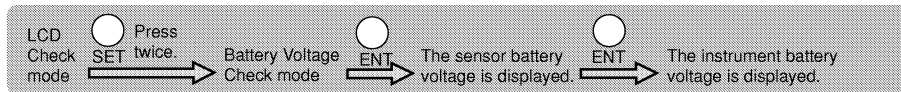
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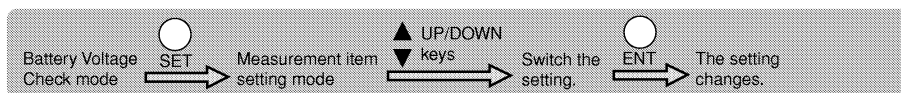
6.9.1 LCD check 74



6.9.2 Battery voltage check 75



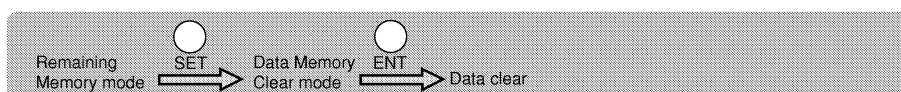
6.9.3 Measurement item setting 76



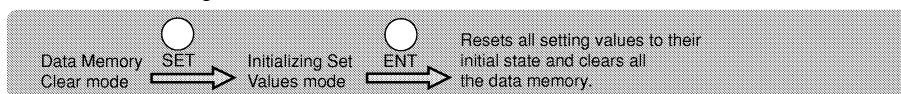
6.9.4 Remaining memory 77



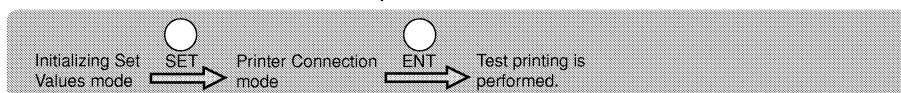
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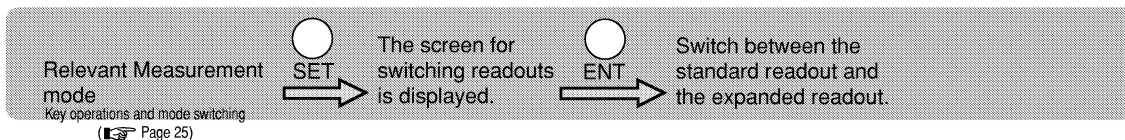


6.9.7 Printer connection, test print 81



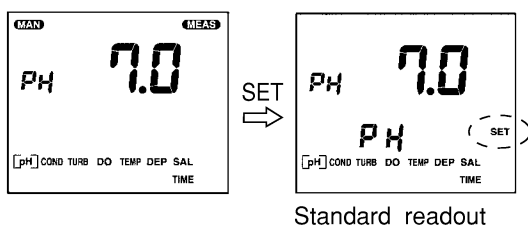
6.1 Switching to Expanded readout (High-accuracy display)

With the exception of oxidation-reduction potential (ORP), it is possible to switch between the Standard readout and the Expanded readout for the measurement value.



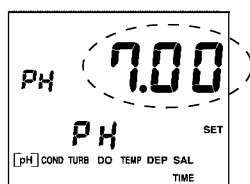
1. Press the **SET** key in the relevant Measurement mode.

The screen for switching readouts is displayed.



2. Press the **ENT** key.

The screen can be switched between the standard readout and the expanded readout (High-accuracy display).



Note

- Switch readouts for each measurement items.
- Use the manual 2-point calibration (zero and span) when high accuracy is required for expanded readout (High-accuracy display).
- The expanded readout mode is automatically activated when the manual 2-point calibration mode is chosen.

3. Press the **MEAS** key to return to the Measurement mode.

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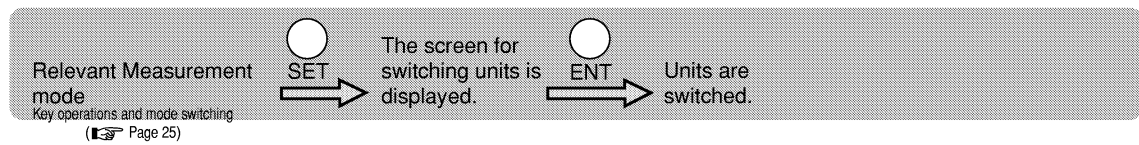
6.2 Switching measurement units

It is possible to switch between measurement units.

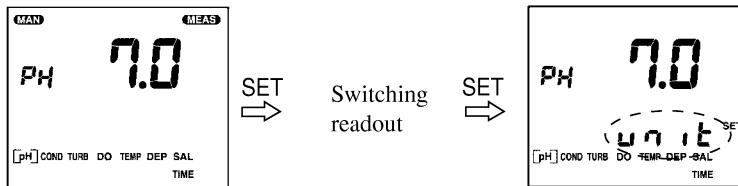
The units which can be switched are as follows:

- pH pH or mV
- Conductivity (COND) S/m or mS/cm
- Water depth (DEP) m or ft
- Turbidity (TURB) NTU or mg/L
- Dissolved Oxygen (DO) mg/L or % (Oxygen saturation ratio)

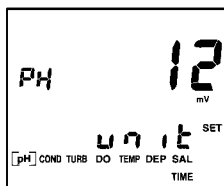
In the case of pH, TURB, DO



1. Press the **SET** key twice in the relevant Measurement mode.
Confirm that **unit** is displayed on the screen for switching units.

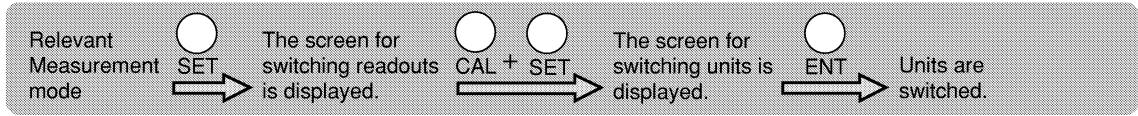


2. Press the **ENT** key.
Units are switched.



3. Press the **MEAS** key to return to the Measurement mode.

In the case of COND and DEP



1. Press the **SET** key in the Relevant Measurement mode.
The screen for switching readout is displayed.
2. Press the **SET** key while holding down the **CAL** key.
Confirm that **u n i t** is displayed on the screen for switching units.
3. Press the **ENT** key.
Units are switched.
4. Press the **MEAS** key to return to the Measurement mode.

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Measurement range

Measurement item	Measurement range		Measurement units
	Expanded	Standard	
pH	0.00 to 14.00	0.0 to 14.0	pH
	—	-1999 to 1999	mV in pH measurement
Conductivity (COND)	Range 1	0.90 to 9.99	S/m
		9.0 to 99.9	mS/cm
	Range 2	0.090 to 0.999	S/m
		0.90 to 9.99	mS/cm
	Range 3	0.0 to 99.9	mS/m
		0.000 to 0.999	mS/cm
Turbidity (TURB) *1	0.0 to 800.0	0 to 800	NTU (nephelometric turbidity units) or mg/L
Dissolved-oxygen (DO)	0.00 to 19.99	0.0 to 19.9	mg/L
	0.0 to 199.9	0 to 199	%
Temperature (TEMP)	0.00 to 55.00	0.0 to 55.0	°C
Water depth (DEP)	0.0 to 100.0	0 to 100	m
	0.0 to 330.0	0 to 330	ft
Salinity (SAL)	0.00 to 4.00	0.0 to 4.0	%
Total dissolved solids (TDS) *2	Range 1	5.5 to 65.0	g/L
	Range 2	0.55 to 6.50	g/L
	Range 3	0.000 to 0.650	g/L
Seawater specific gravity (σ_t)	0.0 to 50.0	0 to 50	—
Oxygen-reduction potential (ORP)	—	-1999 to 1999	mV

*1: Depending on the concentration range, the minimum turbidity is displayed as follows:

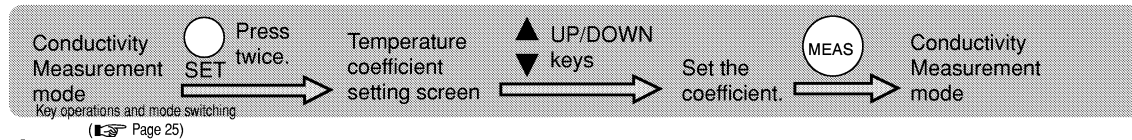
0 to 100 NTU ... 1 NTU for standard readout, 0.1 NTU for expanded readout.

100 to 800 NTU ... 10 NTU for standard readout, 1 NTU for expanded readout.

*2: The TDS range depends on the TDS factor settings. (Above ranges are given for a TDS coefficient of 0.65.)

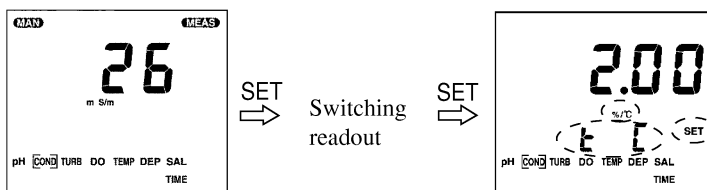
6.3 Temperature conversion for conductivity (COND)

Sample conductivity (COND) varies with temperature, and this instrument uses a temperature conversion coefficient to automatically standardize the conductivity (COND) to the value at 25 °C. The initial setting value is 2 %/°C, which is the generally used value.



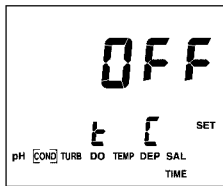
1. Press the **SET** key twice in the Conductivity (COND) Measurement mode.

The screen for setting temperature coefficients is displayed.



2. Use the **UP/DOWN** (▲ ▼) keys to set the coefficient.

The setting range is 0.00 to 3.00 %/°C.



With the ENT key, the temperature conversion is switched between ON and OFF.

The temperature conversion OFF mode is not a 25°C coefficient but a coefficient at the temperature of the sample.

3. Press the **MEAS** key.

The instrument returns to the Conductivity (COND) Measurement mode.

Note

- For temperature coefficients, refer to *Reference data*, page 98 to 99.

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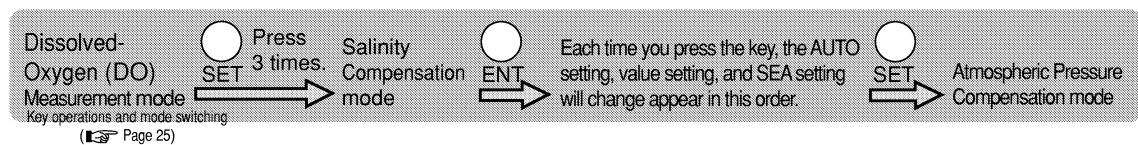
6.4 Dissolved-Oxygen (DO) environmental influence compensation

6.4.1 Salinity compensation

The indicated dissolved oxygen (DO) value can go over the actual value if salinity compensation isn't added because of the increase in salinity in the sample. To obtain a correct measured value for dissolved oxygen (DO) in the sample containing salinity, therefore, salinity compensation is needed. The following modes are available for calculation of salinity compensation.

AUTO..... Salinity compensation is performed automatically with salinity converted from a measured value for conductivity.

SEA Compensation value appropriate for normal seawater is used.



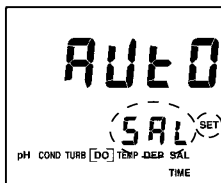
1. Press the **SET** key 3 times in the Dissolved-Oxygen (DO) Measurement mode.
The salinity compensation mode currently set is displayed.

Important

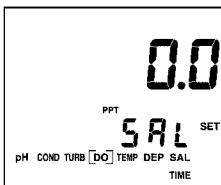
- If you do not change the salinity compensation mode currently set, press the MEAS key to return to the Dissolved-Oxygen (DO) Measurement mode or press the SET key to select the Pressure Compensation mode.

2. Press the **ENT** key.

The following screens are displayed in sequence each time the ENT key is pressed: AUTO setting, value setting, SEA setting and AUTO setting.



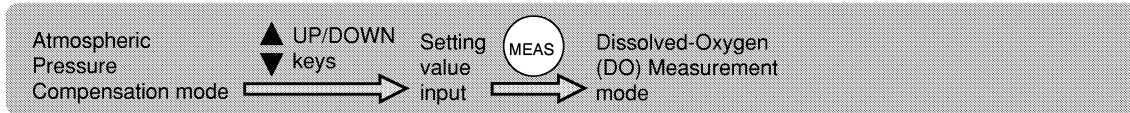
3. From the screen on which the value is displayed, use the **UP/DOWN** (**▲ ▼**) keys to enter the setting value if the salinity is known.
For AUTO and SEA setting, this step need not be performed.
The setting range is 0.0 to 40.0 ppt (parts per thousand).



4. When the **SET** key is pressed, setting will be completed and the instrument will enter the Pressure Compensation mode.
5. Press the **MEAS** key to return to the Dissolved-Oxygen (DO) Measurement mode.

6.4.2 Atmospheric pressure compensation

Differences in the atmospheric pressure of the measurement location influence the Dissolved-Oxygen (DO) measurement. By setting (input) the actual atmospheric pressure of the measurement location into the instrument, it is possible to standardize the measured Dissolved-Oxygen (DO) value to a value at the standard atmospheric pressure (1013 hPa).

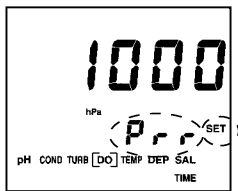


1. When the **SET** key is pressed on the salinity compensation screen, setting will be completed and the instrument will enter the Pressure Compensation mode.

Important

- If you do not change the Pressure Compensation mode currently set, press the MEAS key to enter the Dissolved-Oxygen (DO) Measurement mode.

2. Use the **UP/DOWN** (**▲ ▼**) keys to input a setting value.
The setting range is 100 to 1999 hPa.



3. When the **MEAS** key is pressed, setting will be completed and the instrument will enter the Dissolved-Oxygen (DO) Measurement mode.

Relation between height (m) and atmospheric pressure (hPa)

Height (m)	0	200	400	600	800	1000	1200	1400	1600	1800	2000	3000	3400
Pressure (hPa)	1013	990	966	943	921	899	877	856	835	815	795	701	666

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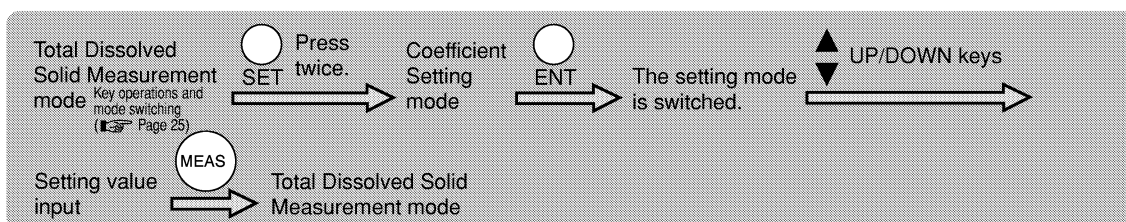
6.5 Setting a total dissolved solid (TDS) coefficient

The total dissolved solid amount (TDS) is a converted value obtained by multiplying the conductivity (COND) value by a known coefficient. Based on a conversion for KCl and CaCO₃ solutions, the coefficient initially set for the instrument depends on the conductivity (COND) value as shown below.

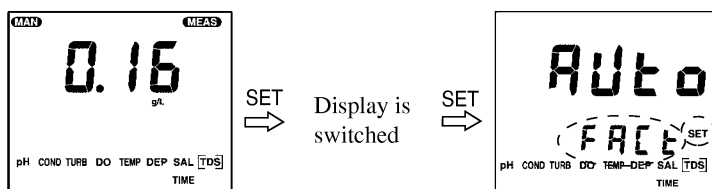
Conductivity (COND) (S/m)	Conversion coefficient
< 0.05	0.65
0.05 to 0.5	0.64
0.5 to 1	0.63
1 to 3	0.62
3 to 5	0.61
> 5	0.60

AUTO Used to automatically calculate the total dissolved solid (TDS) amount with an initially set coefficient.

Setting value input Used to determine the total dissolved solid (TDS) amount by setting any conversion coefficient irrespective of the conductivity (COND) value.



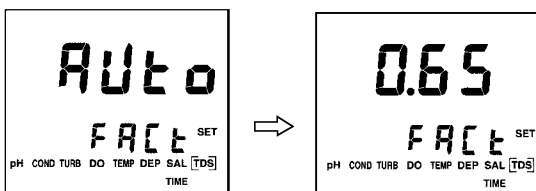
1. Press the **SET** key twice in the Total Dissolved Solid (TDS) Measurement mode.
The Coefficient Setting mode currently set is displayed.



Important

- If you do not change the coefficient currently set, press the **MEAS** key to enter the Total Dissolved Solid (TDS) Measurement mode.

2. Press the **ENT** key.
The setting mode changes (AUTO/setting value input).



3. Use the **UP/DOWN** (▲ ▼) keys to input a setting value if required.
The setting range is 0.50 to 1.00.
4. When the **MEAS** key is pressed, setting will be completed and the instrument will enter the Total Dissolved Solid (TDS) Measurement mode.

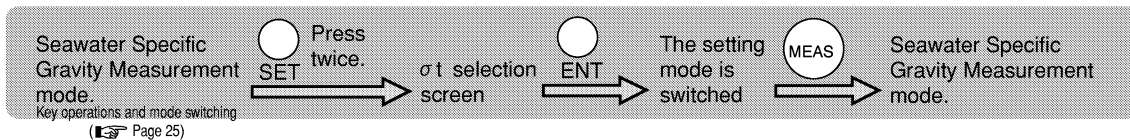
6.6 Displaying seawater specific gravity (σ_0 , σ_{15})

The specific gravity of seawater varies with temperature. By converting the measured value based on the value for a reference temperature, it is possible to compare sample measurement values at different temperatures.

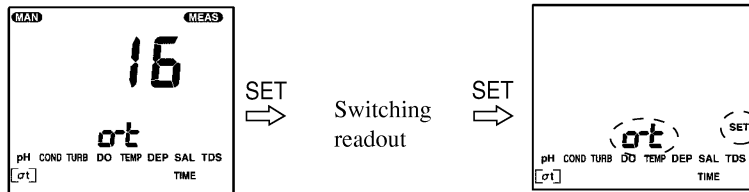
σ_t Specific gravity of seawater at the measurement temperature.

σ_0 Seawater specific gravity at 0 °C.

σ_{15} Seawater specific gravity at 15 °C.



1. Press the **SET** key twice in the Seawater Specific Gravity (σ_t) Measurement mode.
Seawater specific gravity (σ_t) selection screen is displayed.



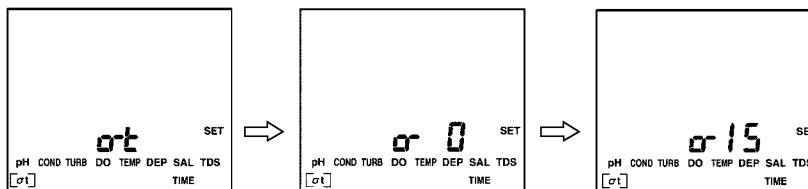
Important

- If you do not change the specific gravity currently set, press the **MEAS** key to enter the Seawater Specific gravity (σ_t) Measurement mode.

2. Press the **ENT** key.

The setting mode is switched.

($\sigma_0 \rightarrow \sigma_{15} \rightarrow \sigma_t \rightarrow \sigma_0 \dots$)



3. When the **MEAS** key is pressed, setting will be completed and the instrument will enter the Seawater Specific Gravity (σ_t) Measurement mode.

Note

- See page 100 for more about seawater specific gravity.

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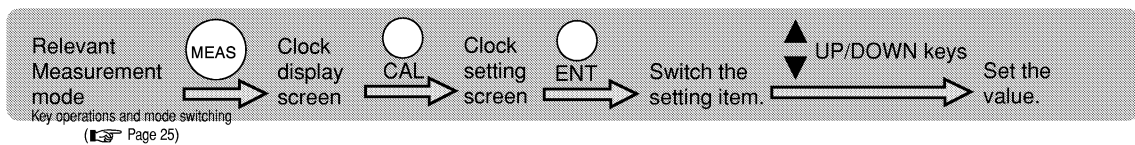
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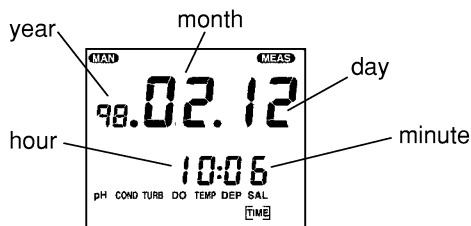
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6.7 Setting the clock



1. Use the **MEAS** key in the measurement mode to switch to the clock display screen.



2. Press the **CAL** key.

CAL light up and clock setting screen is displayed.



3. Press the **ENT** key to switch the measuring item.

(year → month → day → hour → minute → year ...). The setting item will blink.



4. Use the **UP/DOWN** (▲ ▼) keys to set the value.

5. Press **SET** key to confirm the setting.

● (Note) ●

- When the **MEAS** key is pressed, the instrument will return to the clock display.

💡 Important

- When the **MEAS** key is pressed without pressing the **SET** key and the clock display is displayed again, settings are not changed.

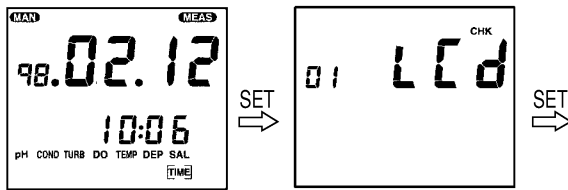
6.8 Key lock setting

If you press the POWER key while pressing the UP (▲) key when the power is off, the instrument is then turned ON with the key locked and the key lock function works.

With the key locked, only the POWER and MEAS keys can be used and [LOCK] is displayed on the screen. To release this function, turn the instrument OFF first and then ON again.

6.9 Check mode

When the SET key is pressed in the measurement mode from the screen where “year, month, day and time” are displayed, the instrument performs self-diagnosis check.



Each time the SET key is pressed, the check mode item is switched sequentially.

Check mode items

1 : LCD check	Checks if all LCD segments will be displayed. (☞ Page 74)
2 : Battery voltage check	Performs a simple battery voltage check for the instrument and sensors. (☞ Page 75)
3 : Measurement item setting	Can set the measurement item to be stored. (☞ Page 76)
4 : Remaining memory	Displays the number of data that can be stored now. (☞ Page 77)
5 : Data memory clear	Clears the data memory. (☞ Page 78)
6 : Initializing set values	Initializes all memory settings. (☞ Page 79)
7 : Printer connection, test print	Performs a test print. (☞ Page 80)

Note

- In the check mode, it is possible to return to the Measurement mode by pressing the MEAS key.

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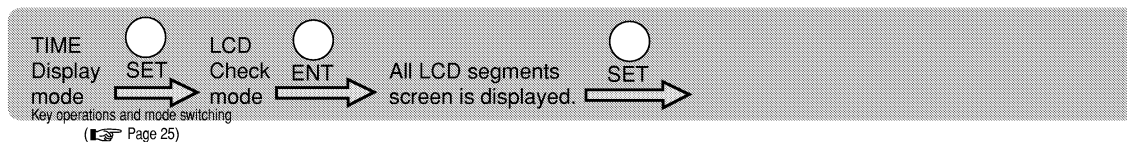
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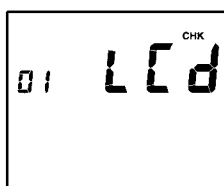
6.9.1 LCD check

All LCD segments are displayed.

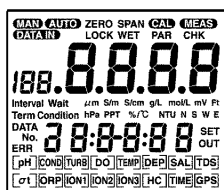


1. Press the **SET** key in the Clock Display mode.

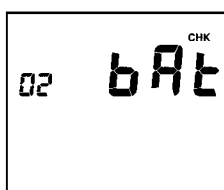
LCD check mode screen is displayed.



2. Press the **ENT** key.
3. Check to see if all LCD segments are displayed.



4. When the **SET** key is pressed, the instrument goes to the battery voltage check.

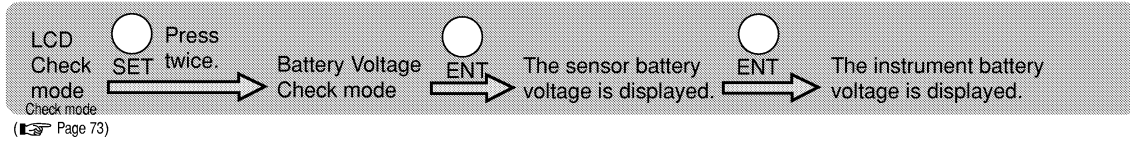


Note

- When the MEAS key is pressed, the instrument returns to the Clock Display mode.

6.9.2 Battery voltage check

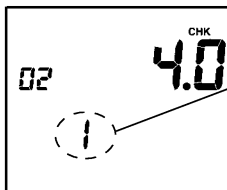
The battery voltage in use is displayed.



1. Press the **SET** key twice in the LCD Check mode.
Battery Voltage Check mode screen is displayed.

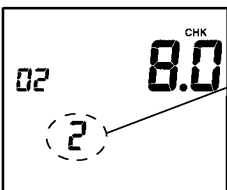


2. Press the **ENT** key.
The sensor battery voltage is displayed.



1: Sensor battery voltage
Criteria
3.0 to 5.0 V : Normal
Less than 3.0 V: Replace the battery.
(Error No. 2 will blink.)

3. Press the **ENT** key.
The instrument battery voltage is displayed.



2: Instrument battery voltage
Criteria
5.5 to 11.0 V : Normal
Less than 5.5 V: Replace the battery.
(Error No.3 will blink.)

4. When the **SET** key is pressed, the instrument goes to the measurement item setting.

● Note ●

- When the MEAS key is pressed, the instrument returns to the Clock Display mode.

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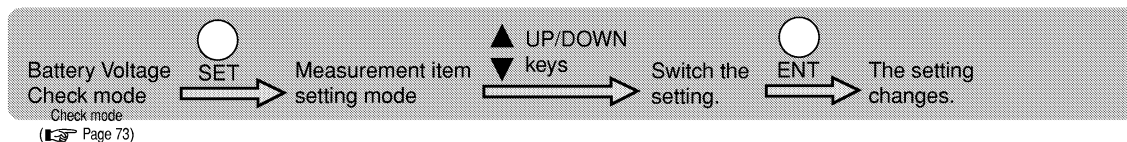
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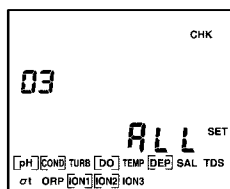
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6.9.3 Measurement item setting

Measuring items can be set.



1. Press the **SET** key in the Battery Voltage Check mode.
Display setting mode screen is displayed.
2. Use the **UP/DOWN** (▲ ▼) keys to switch the measurement item.
The selected item blinks.



3. Press the **ENT** key to switch between [set/ not set] for the blinking item.
An item for which “set” is selected is indicated with [].

● Note ●

- If the temperature is “not set” data for each component is not temperature-compensated and is displayed as data at 25 °C.

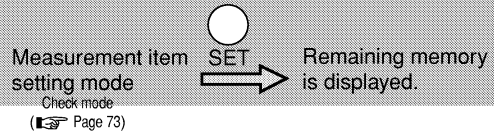
4. When the **SET** key is pressed, the instrument goes to the remaining memory display.

● Note ●

- When the MEAS key is pressed, the instrument returns to the Clock Display mode.

6.9.4 Remaining memory

The number of data that can be stored can be displayed.



Press the **SET** key in the Display Setting mode.
Remaining memory is displayed.

Note

- When the **SET** key is pressed, the instrument goes to the Data Memory Clear mode.
- When the **MEAS** key is pressed, the instrument returns to the Clock Display mode.

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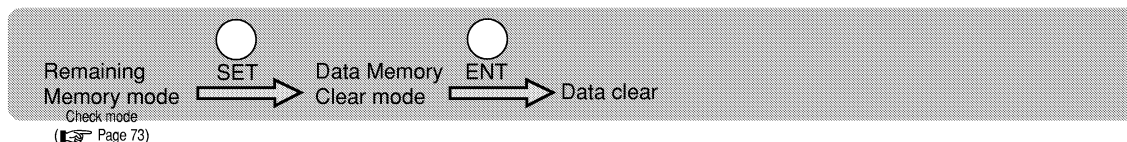
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6.9.5 Data memory clear

All the data memory is cleared.

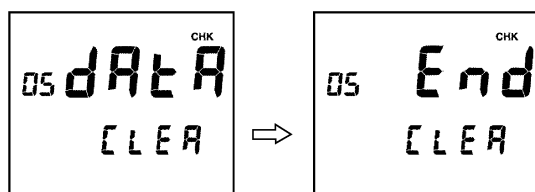


1. Press the **SET** key in the Remaining Memory mode.

Data memory clear mode screen is displayed.

2. Press the **ENT** key.

The data is cleared.



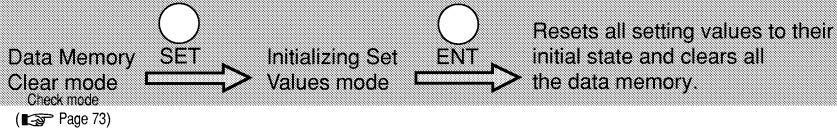
3. When the **SET** key is pressed, the instrument goes to the Memory Initialization mode.

● Note ●

- When the MEAS key is pressed, the instrument returns to the Clock Display mode.

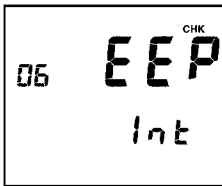
6.9.6 Initializing set values

All setting values are reset to their initial state.



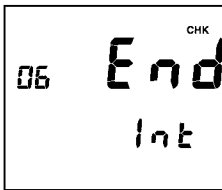
1. Press the **SET** key in the Data Memory Clear mode.

Initializing Set Values mode screen is displayed.



2. Press the **ENT** key.

All setting values are reset to their initial state.



3. When the **SET** key is pressed, the instrument goes to the Printer Connection mode.

Note

- When the MEAS key is pressed, the instrument return to the Clock Display mode.
- Data stored in the memory remains.

Initial setting

Item	Description	Initial value
Common	Display setting	Standard
	Data storage	Manual
pH	Unit	pH
COND	Unit	S/m
	Temperature coefficient	2.0 %/°C
DO	Salinity setting	AUTO
	Atmospheric pressure setting	1013 hPa
	Unit	mg/L
TURB	Unit	NTU
DEP	Unit	m
TDS	Coefficient	AUTO
σ_t	Unit	σ_t

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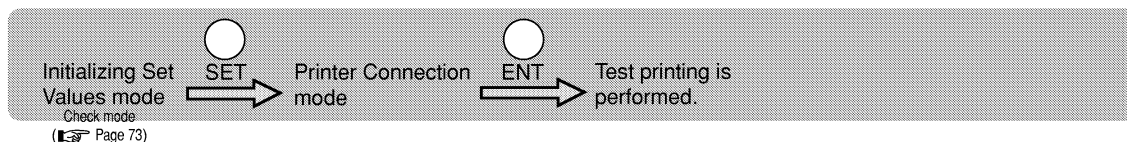
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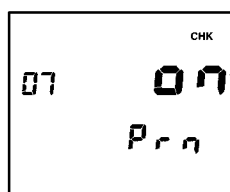
6.9.7 Printer connection, test print

This mode only operates when the function expansion unit is connected. A test print is performed if a printer is connected.



1. Press the **SET** key in the Initializing Set Values mode.

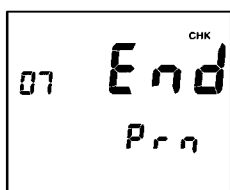
Printer Connection mode screen is displayed.



Displayed as OFF when not connected.

2. Press the **ENT** key to start printing.

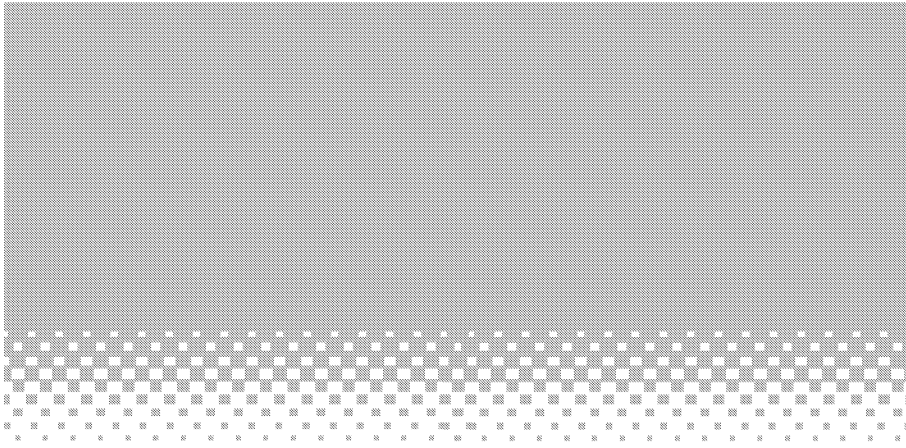
Normally, "End" is displayed. If an error has occurred, "Err" is displayed.



3. When the **SET** key is pressed, the instrument will return to the first LCD check mode.

Note

- When the MEAS key is pressed, the instrument returns to the Clock Display mode.



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7.1 Daily maintenance

Sensor probe

● Storage method

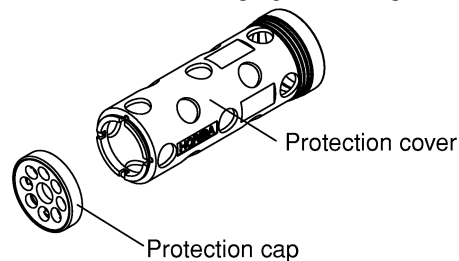
After use, wash out with tap water and wipe off all contamination. Pour about 20 mL of pure water into the probe cap, install it on the sensor probe, and store in the carrying case.

In order to use the instrument regularly for a long time, store it after wiping off all contamination from the cable, sensor probe, and sensors.



Remove the protection cover once and completely wash out with tap water the left over sample on the screws. Reinstall the cover after having wiped off the drops of water. If there is any sample (especially sea water) left over on the screws, rust may form which may prevent the protection cover from being removed. (☞ Installation procedure, page 18.)

Depending on the level of contamination, remove the rubber protection cap from the tip of the protection cover and wash out with tap water. Reinstall it after wiping off the drops of water.



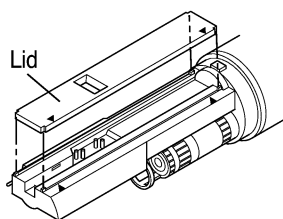
When storing with the pH/ORP and DO sensors attached to the probe, make sure to install the probe cap after having poured pure water into it.

Letting the pH/ORP and DO sensors get dry may cause deterioration of the instrument's performance. Should the sponge inside the probe cap be contaminated, replace it with a clean sponge (included).

TEMP/COND/TURB units

● To remove contamination

1. Remove the lid from the cell.
2. Clean the unit in tap water. If the unit is severely contaminated, use an absorbent cotton to remove contamination.
3. Attach the lid to the cell block before storage. (☞ page 29)



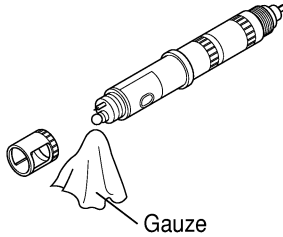
Important

- The cell has a window for turbidity measurement. Be careful to avoid damage to the window. In case of measurements, attach the lid to the cell in the correct direction.
- Don't remove the COND/TURB lid during calibration or measurement.
- Attach the lid to the cell with fitting four corners and facing ▲ marks each other.

pH/ORP sensors

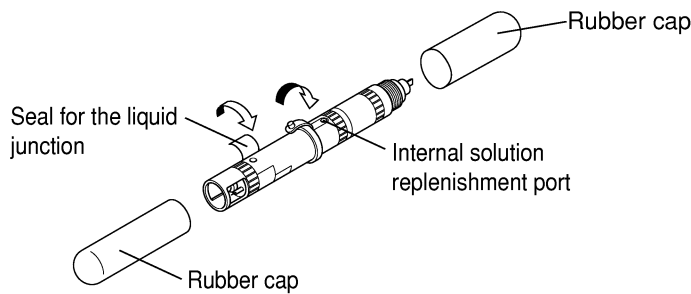
● To remove contamination

Use a piece of gauze dampened with detergent and wipe off contamination.



● Long-term storage

Remove the sensor from the sensor probe and check the internal solution replenishment port is closed. Then, attach a seal to the liquid junction and attach the rubber caps before storage.



● Monthly maintenance

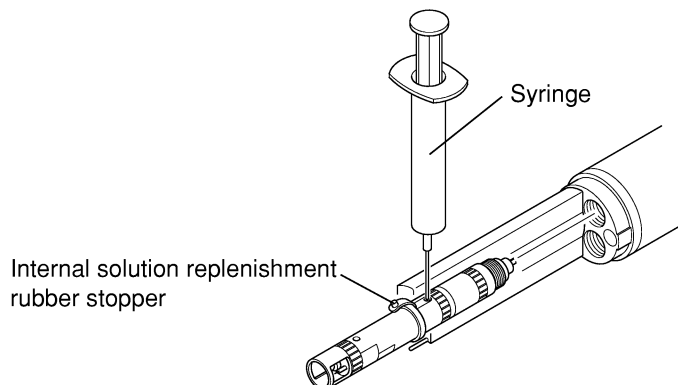
Replace the internal solution as described below:

1. Remove the sensor from the sensor probe using a sensor spanner.
2. Open the internal solution replenishment rubber stopper and remove the internal solution with a syringe.
3. Pour new internal solution (#330) to the level near rubber stopper. Be careful to avoid air bubbles from coming in the solution.

Air bubbles in the internal solution will impair the sensors' pressure compensation function.

Important

- Shake the sensor to avoid bubbles in the internal solution from remaining at the bottom of the sensor.
4. Attach the sensor to the sensor probe.



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DO sensor

● To remove contamination

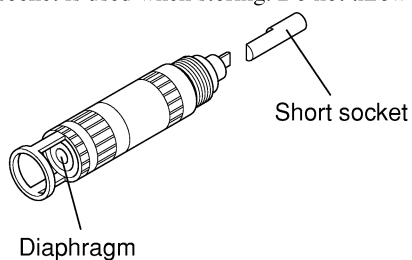
Wipe off contamination with gauze to avoid damage to the diaphragm.

● Long-term storage

Remove the sensor from the sensor probe using a sensor spanner. Set the supplied short socket and store the sensor in a cool(0 to 10°C), dark place.

Important

- Provide the DO sensor with a short socket or connect the sensor to the sensor probe for storage. Otherwise, the sensor may have a shorter life or stable instructions may not be obtained.
- The short socket is used when storing. Do not throw it away.



● Resetting the DO sensor when storing without having installed the short socket.

When leaving the DO sensor unattended for a brief period (1 or 2 days) without the short socket, the DO sensor can be reset by connecting it to the short socket or the probe. However, an amount of time corresponding to the period it was left unattended is necessary. If left unattended without being connected to the short socket or the probe for a long period (1 month), it cannot be reset.

● To replace the diaphragm.

Please read the instruction manual of the DO diaphragm replacement kit. (👉 page 89)

7.2 Troubleshooting

The instrument has a simple error message that informs users of operational errors and failure. Err No. is displayed at the bottom of the screen.

● Error message list

Err No.	Designation	Err No.	Designation
1	Sensor memory failure	6	Span calibration error
2	Sensor battery voltage drop	7	Calibration stability error
3	Instrument battery voltage drop	8	Printer error
4	Communications error	9	DATA IN error
5	Zero calibration error		

● Error and remedy

Important

- For err Nos. 5 to 7, the calibration err display disappears when a proper calibration is performed after the following action, or when the instrument is turned on again. For the other err Nos., the err display disappears after any of the following actions is taken.
- Error Nos. 2 and 3 are displayed even when using the AC adapter if the sensor probe battery voltage or instrument battery voltage drops is low on voltage.

Err NO.	Problem	Cause	Remedy
1	No data can be read from or written into the sensor probe memory.	Internal IC failure	Call your nearest store for sensor probe repair.
2	Sensor probe battery voltage drop	① Battery voltage drop ② Improper installation of the battery	① Replace the sensor probe battery. ② Set the batteries (LR03) in the correct direction.
3	Instrument battery voltage drop	① Battery voltage drop ② Improper installation of the battery	① Replace the instrument battery. ② Set the battery (6LR61) in the correct direction.
4	No communications possible between the instrument and the sensor probe	① Improper connection of the connector to the instrument ② Cable disconnection	① Connect the connector to the instrument properly and turn on the instrument again. ② Call your nearest store for cable repair.
5	No zero calibration possible	pH <ul style="list-style-type: none"> • The standard solution is contaminated. • Contamination on the pH glass membrane • Change in concentration of the internal solution for the reference electrode • Cracks in the pH glass electrode COND <ul style="list-style-type: none"> • The standard solution is contaminated. • The sensor is dirty. • The COND sensor is broken. 	pH <ul style="list-style-type: none"> • Change the standard solution. • Clean the pH glass membrane. • Replace the internal solution for the reference electrode. • Replace the sensor. COND <ul style="list-style-type: none"> • Change the standard solution. • Clean the sensor. • Contact your nearest store.

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
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Err NO.	Problem	Cause	Remedy
5	Zero calibration not possible	<p>TURB</p> <ul style="list-style-type: none"> • Air bubbles in the cell <p>• Cell contamination</p> <p>DO</p> <ul style="list-style-type: none"> • Damage to the diaphragm of the DO sensor <p>DEP</p> <ul style="list-style-type: none"> • Contamination on the DEP sensor • Damage to the DEP sensor 	<p>TURB</p> <ul style="list-style-type: none"> • Swing the sensor probe while drawing a large arc. • Clean the cell. <p>DO</p> <ul style="list-style-type: none"> • Check the sensor and replace it if damaged. <p>DEP</p> <ul style="list-style-type: none"> • Clean the DEP sensor. • Contact your nearest store.
6	Span calibration not possible	<p>pH</p> <ul style="list-style-type: none"> • Contamination on the pH glass membrane • Change in concentration of the internal solution for the reference electrode • Cracks in the pH glass electrode • Damage to the connector pin <p>COND</p> <ul style="list-style-type: none"> • The standard solution isn't correct. • The standard solution value is set incorrectly. • The COND sensor is broken. <p>TURB</p> <ul style="list-style-type: none"> • Air bubbles in the cell • Cell contamination • The lid is attached incorrectly. <p>DO</p> <ul style="list-style-type: none"> • Damage to DO sensor diaphragm • DO sensor is unstable. <p>• Damage to the connector pin</p> <p>DEP</p> <ul style="list-style-type: none"> • Contamination on the DEP sensor • Damage to the DEP sensor <p>TEMP</p> <ul style="list-style-type: none"> • Damage to the TEMP sensor 	<p>pH</p> <ul style="list-style-type: none"> • Clean the pH glass membrane. • Replace the internal solution for the reference electrode. • Replace the sensor. • Replace the sensor. <p>COND</p> <ul style="list-style-type: none"> • Calibrate with correct standard solution. • Delete the calibration data for the conductivity, then calibrate the sensor again. ( Page 50) • Contact your nearest store. <p>TURB</p> <ul style="list-style-type: none"> • Swing the sensor probe while drawing a large arc. • Clean the cell. • Confirm if the lid is attached correctly, then calibrate the sensor again. ( Page 29) <p>DO</p> <ul style="list-style-type: none"> • Check the DO sensor and replace it if damaged. • Connect DO sensor to the sensor probe. Calibrate the sensor again 1 day later. • Replace the sensor. <p>DEP</p> <ul style="list-style-type: none"> • Clean the DEP sensor. • Contact your nearest store. <p>• Contact your nearest store.</p>
7	The calibration value does not become stable within approximately three minutes.	<p>① Sensor contamination</p> <p>② Dry sensor surface</p> <p>③ Severe temperature change</p>	<p>① Clean each sensor.</p> <p>② Pour the standard solution into the calibration beaker. Calibrate the sensor again 1 to 2 hours later.</p> <p>③ Calibrate the sensor in a place at a stable temperature or in a thermostatic oven.</p>

Err NO.	Problem	Cause	Remedy
8	Printer unit failure	<ul style="list-style-type: none"> ① Paper has jammed in the printer ② Improper printer unit connection ③ Printer failure 	<p>Turn OFF the instrument and use the remedy described below. Then turn ON the printer again.</p> <ul style="list-style-type: none"> ① Remove the jammed sheet of paper ② Check to see if the printer is properly connected to the instrument. ③ Replace the printer. <p>* Contact your nearest store if the instrument does not recover after replacement of the printer.</p>
9	Data cannot be stored because the memory is full.	No free space in the memory	Delete the data stored in the memory. ( Page 78)

● Other troubles

Remedies for various trouble with no Err No. displayed are described below.

Problem	Cause	Remedy
No data display with the power on	<ul style="list-style-type: none"> • No batteries • Improper position of the positive and negative poles • Battery voltage drop • Improper instrument battery contact 	<ul style="list-style-type: none"> • Set new batteries. • Set the batteries properly while paying attention to the positive and negative poles. • Replace the batteries with new ones. • Use radio pliers to narrow the positive terminal of the battery snap.
No setting change possible	<ul style="list-style-type: none"> • Automatic data storage is under way 	<ul style="list-style-type: none"> • Press the CAL key to stop the automatic data storage.
No key operation possible	<ul style="list-style-type: none"> • The key lock function is working • Failure to calibrate the sensor or wrong calibration. 	<ul style="list-style-type: none"> • Turn OFF the instrument. Then turn ON the instrument again. ( Page 73) • Calibrate the sensor properly.
Blinking measured value	<ul style="list-style-type: none"> • Improper measurement sample • Sensor contamination • Poor calibration is possible. (The standard solution is contaminated.) 	<ul style="list-style-type: none"> • Use a sample that is in the measurement range. • Clean each sensor. • Carry out correct calibration.
<p>TYPE</p> <p>Err</p> <p>The Err is displayed and the operation cannot be performed.</p>	<ul style="list-style-type: none"> • Improper connection of the cable connector to the instrument • Cable disconnection • Instrument inside failure 	<ul style="list-style-type: none"> • Connect the connector to the instrument properly and turn on the instrument again. • Contact your nearest store. • Contact your nearest store.

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● Troubleshooting for the TURB sensor

If an abnormal value such as -10, 800 or more is indicated, or indication does not become stable, follow as below instructions.

Remove the contamination of the sensor

Remove the cover of the turbidity (TURB) sensor, and clean the sensor with cotton swab. Contamination or bubbles on the sensor may cause fluctuation of TURB values.

Remove bubbles around the sensor

When immersing sensor in the calibration cup, be sure lower it slowly. Quick immersion may cause bubbles on the sensor, which can have bad influence on calibration accuracy to give abnormal value indication.

Use of new standard solution

When calibration, clean the sensor before immersing it in the new standard solution. In case of zero calibration, when the standard solution is turbid or contaminated, calibrate again with the new standard one.

Points to be noted in making measurement

Immerse the sensor slowly in the sample. In case of abnormal measurement value observed, contamination or bubbles adhering may be suspected. So, shake greatly the sensor. Since immersion of the sensor in the sludge layer at the bottom of the sample can prohibit accurate measurement, shake greatly enough to remove the sludge.

● Maintenance of DO sensor

Durable life of DO sensor is generally one year, however, it may vary depending on the using condition. In case of the failure of calibration or breakage of the diaphragm, take either of the following steps according to the using period.

Within one year after purchasing :

Obtain diaphragm replacement kit (optional) to replace the used diaphragm and replenish the internal solution for restoration.

When exceeding one year after purchasing :

Replace by the new DO sensor.

● Materials

#5460 DO Sensor Diaphragm Replacement Kit Operation Manual

This operation manual explains how to replace the DO Sensor (#5460) Diaphragm.

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1 This kit comes with the following.

- Diaphragm sheets 10 sheets
- Diaphragm retaining ring 5 pcs.
- O-ring (S9) 5 pcs.
- Internal solution #305 (50 mL) 1 bottle
- Diaphragm retaining plate 1 pc.
- Replacement stand 1 pc.
- Syringe and needle 1 set
- Operation manual 1 sheet

2 Diaphragm Replacement

Chemical solution

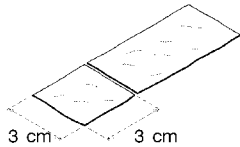


Caution

The internal solution contains potassium hydroxide (KOH) solution of high concentration. If the solution comes in contact with hands or skin, wash immediately with water. If the solution comes in contact with the eyes, flush with ample amounts of water, then seek medical assistance.

1 Cut a diaphragm sheet to about 3 x 3 cm in size.

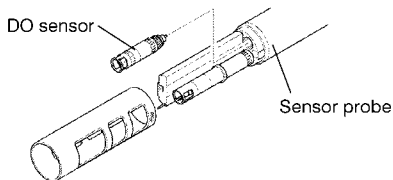
Note▶▶▶ Don't get any fingerprints or dust on the center part of the square.



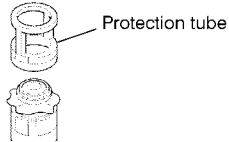
2 Detach the DO sensor from the sensor probe.

Ref▶▶▶ Refer to the U-21.22.23 Operation Manual, section 2.3.2 "Sensor Installation".

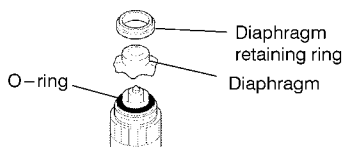
Note▶▶▶ If the short socket is not attached, instability may be seen when the sensor is used again. Wear vinyl work gloves when handling the sensor. The KOH inside it is a strong alkaline and can irritate skin.



3 Detach the protection tube that holds the diaphragm in place. If it is difficult to remove, use some spanner, etc. to remove it.

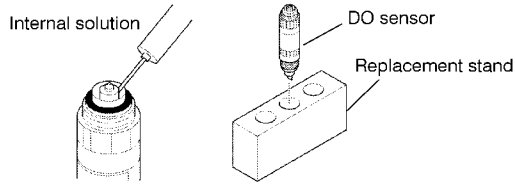


4 Detach the diaphragm retaining ring and diaphragm. Detach the diaphragm retaining ring and diaphragm if damaged or no longer functional.

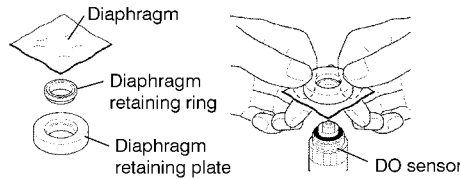


5 Set the sensor in the replacement stand, and fill the internal solution with the attached syringe until the sensor tip is soaked with the solution.

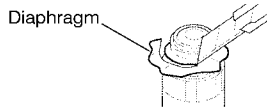
Note▶▶▶ Use the internal solution included in the kit for best performance. In case some white crystals are seen, wipe them out completely with a Kimwipe®, etc. In case the internal solution includes white crystals, remove the internal solution and fill up again. If the white crystals cannot be seen, just fill up.



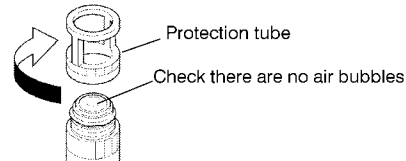
6 Fit the diaphragm retaining ring into the diaphragm retaining plate. Then, lay the diaphragm over the sensor and carefully cover with the ring and plate so that the diaphragm does not wrinkle. Finally, remove the retaining plate.



7 Cut the draped edge of the diaphragm to the shape of the sensor.

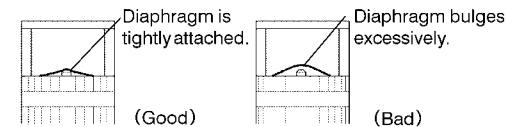


8 Check there are no air bubbles inside the sensor and tighten the protection tube securely.



9 Check the diaphragm bulges upward as shown on the below left and that it is not wrinkled.

Note▶▶▶ Check that span calibration can be made correctly. Sensitivity lowers and response speed slows if the diaphragm does not bulge sufficiently.



For any question regarding this product, please contact your local agency, or inquire from the Customer Registration website (www.horiba.co.jp/register).

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7.3 Specifications

NOTE ○: Applicable
—: Unapplicable

		U-22XD
Instrument	Water-proof construction	IP67
	Mass	Approximately 500 g (including the grip holder)
Sensor *1	Use in 2-inch well	○
	Measurement temperature	0 to 55 °C
	Storage temperature	-5 to 60 °C
	Measurement depth	to 100 m
	Maximum sensor outside diameter	47 mm
	Sensor length	380 mm
	Continuous use available *2	30 days
	Automatic data gathering at set time	○
	Mass (Cable10 m)	Approximately 1.9 kg
pH	Measuring principle	Glass electrode method
● Two-point calibration	Range	pH0 to 14
● Automatic temperature compensation	Resolution	0.01 pH
	Repeatability	±0.05 pH
	Accuracy	±0.1 pH
Dissolved-Oxygen	Measuring principle	Diaphragm galvanic battery method
● Salinity conversion (0 to 40 ppt/Auto)	Range	0 to 19.99 mg/L
● Automatic temperature compensation	Resolution	0.01 mg/L
	Repeatability	±0.1 mg/L
	Accuracy	±0.2 mg/L
Conductivity	Measuring principle	4 AC electrode method
● Auto range	Range	0 to 9.99 S/m
● Automatic temperature conversion (25 °C)	Resolution	0.1 % of full scale
	Repeatability	±1 %
	Accuracy	±3 %
Salinity	Measuring principle	Conductivity conversion
	Range	0 to 4 %
	Resolution	0.01 %
	Repeatability	±0.1 %
	Accuracy	±0.3 %
Total Dissolved Solid(TDS)	Measuring principle	Conductivity conversion
● Conversion factor setting	Range	0 to 99.9 g/L
	Resolution	0.1 % of full scale
	Repeatability	±2 g/L
	Accuracy	±5 g/L
Seawater specific gravity	Measuring principle	Conductivity conversion
● Display σ_t , σ_0 , σ_{15}	Range	0 to 50 σ_t
	Resolution	0.1 σ_t
	Repeatability	±2 σ_t
	Accuracy	±5 σ_t
Temperature	Measuring principle	Thermistor method
	Range	0 to 55 °C
	Resolution	0.01 °C
	Repeatability	±0.3 °C
	Accuracy	±1.0 °C

U-22XD		
Turbidity (TURB) ● Unit selection	Measuring principle	Penetration and scattering method
	Range (NTU or mg/L)	0 to 800 NTU
	Resolution	0.1 NTU
	Repetability	±3 %
	Accuracy	±5 %
Water depth	Measuring principle	Pressure method
	Range	0 to 100 m
	Resolution	0.1 m
	Repetability	±3 %
	Accuracy	±5 %
Oxidation-reduction potential (ORP)	Measuring principle	Platinum electrode method
	Range	± 1999 mV
	Resolution	1 mV
	Repetability	± 5 mV
	Accuracy	± 15 mV
Simultaneous measurement items		10

Note: The accuracy rating value is obtained from measurements at intermediate point of the standard solution after two-point calibration (at room temperature and pressure). The repeatability and accuracy rating percentages are based on the full scale (except for salinity).

*1: Organic solvents, strong acids, and strong alkaline solvents cannot be measured.

*2: Based on the data measured automatically at 15 minutes intervals. The battery life taken into account.

Periodical maintenance and calibration is necessary when a lot of shellfishes and seaweeds exist at the measurement point.

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7.4 Spare parts

Sensors

Sensor	Model	Spare part number
pH sensor	6230	9037-0056-00
pH/ORP sensor	6280	9037-0057-00
DO sensor	5460	9037-0058-00

Standard and internal solutions

Solution	Model	Spare part number	Remark
pH 4 standard solution (500 mL)	100-4	9003-0016-00	Standard solution for AUTO calibration, which is in addition used for manual pH span calibration.
pH 7 standard solution (500 mL)	100-7	9003-0017-00	Standard solution for pH zero calibration
pH 9 standard solution (500 mL)	100-9	9003-0018-00	Standard solution for manual pH span calibration
Powder for ORP standard solution (250 mL × 10)	160-51	9003-0031-00	Powdered standard solution to be used for checking ORP behavior
Powder for ORP standard solution (250 mL × 10)	160-22	9003-0030-00	
pH reference internal solution (250 mL)	330	9037-0052-00	Replenishment internal solution for pH reference electrode

Others

	Model	Spare part number	Remark	
Calibration beaker XD	–	9037-0086-00	This is similar to the standard accessory, and used for sensor calibration.	
Connector plug for the probe	–	9037-0071-00	When using the probe separately from the instrument, this is used to maintain waterproof of the connector.	Introduction
Sensor spanner	–	9037-0088-00	This is used to connect the sensor to the probe. Similar to the standard accessory.	
DO diaphragm replacement kit	–	9037-0074-00	In case of breakage of the DO sensor diaphragm, it is used in the replacement of the diaphragm to restore the sensor.	Before use
Battery cover packing	–	9096-0013-00	Replacement packing to be used for battery box of the main unit.	Basic operation
System unit cover O-ring	–	9096-0014-00	Replacement packing to be used for EXT cover of the main unit.	
Sensor O-ring	–	9037-0076-00	Replacement O-ring to be used for connector of pH/ORP sensor and Do sensor.	Using the data memory function
Probe cap XD	–	9037-0087-00	This cap is to be used when storing the sensor probe.	
Battery cover O-ring	–	9037-0084-00	This replacement O-ring is used for the sensor probe's battery cover.	
Silicon grease	–	9037-0085-00	This silicon grease is applied on the sensors' O-rings. Similar to the standard accessory.	Techniques for more accurate measurement
Protection cover packing	–	9037-0091-00	This is packing for when taking off the probe cap and seal after installing the protection cover. (board packing and O-ring set)	Using the various functions
Sponge	–	9037-0089-00	This replacement sponge is used for the probe cap XD.	
Protection cap	–	9037-0090-00	This cap is to be attached to the protection cover.	Instrument specifications

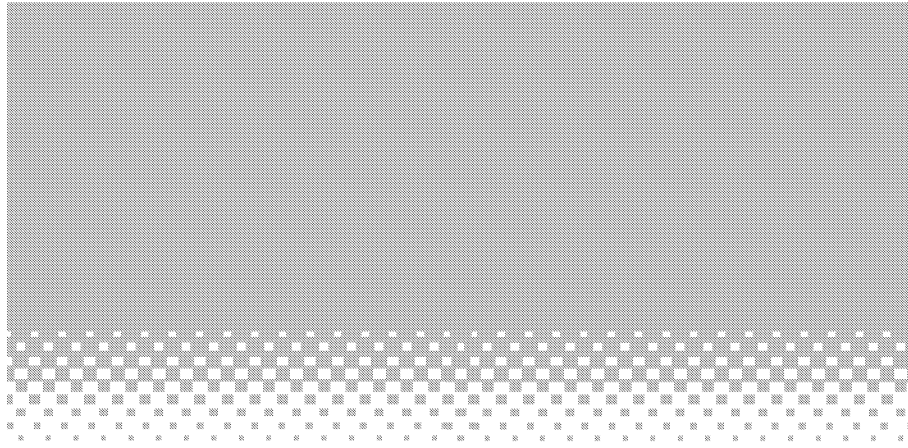
* The spare parts above are prepared by dealers.
Order the part by designating the parts name, model and spare parts number.

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7.5 Option

Parts name	Model	Remark
Expansion adaptor	U-2001	This is applicable to AC adaptor connection, RS-232C communication, GPS connection, printer output, and data-collecting software.
System unit *	U-2002-100V U-2002-110V U-2002-220V	This is applicable to AC adaptor connection, RS-232C communication, GPS connection, printer output, and data-collecting software. GPS and printer are included in a complete set.
AC adaptor (for 100 V)	AC-10	AC adaptor intended to drive the U-20 series by AC power supply. This should be used together with U-2001 and U-2002.
Carrying case	W-2010	Compact carrying case for cable below 10 m in length . Not large enough to hold flow cell or guard.
Carrying case	W-2030	Bigger-sized carrying case for cable exceeding 30 m in length. Large enough to hold flow cell.
Flow cell	W-2100	To be used for measurement at a pumping up sample.
Probe guard	W-2200	To be used for measurement at a location where there is a flow or a location with a thick sludge layer residing at the bottom.
PC connection cable	—	Nine-pin connection cable to PC.

* Specify the power source and voltage of the printer when ordering.



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● pH measurement

1. Principle of pH measurement

U-20XD series use the glass electrode method for pH measurements. The glass electrode method measures a potential difference between the glass film for pH and the comparison electrode. For more information, refer to JIS Z 8802 pH measurement method.

2. Temperature compensation

The electromotive force generated by the glass electrode changes depending on the temperature of the solution. Temperature compensation is used to compensate for the change in electromotive force caused by temperature. This function does not compensate the change in pH caused by the temperature of the solution. When pH is to be measured, the temperature of the solution when the pH is measured must be recorded along with that pH value, even if a meter that has automatic temperature compensation is used. If the solution temperature is not recorded, the results of the pH measurement may be meaningless.

3. Types of standard solutions

When measuring pH, the pH meter must be calibrated using a standard solution. There are five kinds of standard solutions specified in “JIS 28802 pH measurement”. For normal measurement, two of standard solutions with a pH of 4, 7, and 9 are sufficient to accurately calibrate the meter.

For standard solutions, refer to “JIS Z 8802 pH measurement”.

pH 4 standard solution 0.05 mol/L potassium hydrogen phthalate aqueous solution
(Phthalate)

pH 7 standard solution 0.025 mol/L potassium dihydrogenphosphate, 0.025 mol/L sodium phosphate aqueous solution
(Neutral phosphate)

pH 9 standard solution 0.01 mol/L tetra-sodium boric acid aqueous solution
(Borate)

pH values of pH standard solutions at various temperatures settings.

Temp. (°C)	pH 4 standard solution Phthalate	pH 7 standard solution Neutral phosphate	pH 9 standard solution Borate
0	4.01	6.98	9.46
5	4.01	6.95	9.39
10	4.00	6.92	9.33
15	4.00	6.90	9.27
20	4.00	6.88	9.22
25	4.01	6.86	9.18
30	4.01	6.85	9.14
35	4.02	6.84	9.10
40	4.03	6.84	9.07
45	4.04	6.84	9.04

4. Supplements for pH measurement

Pressure compensation diaphragm

U-20XD series can measure pH with high accuracy through the pressure compensation diaphragm without being affected by hydraulic pressure. Attention should be paid to the following points so that the diaphragm may function fully.

Before measurement, use a syringe and fill the reference electrode up to the replenish port with the internal solution. When injecting the polarity reference internal solution, be careful that air bubbles do not get into the solution.

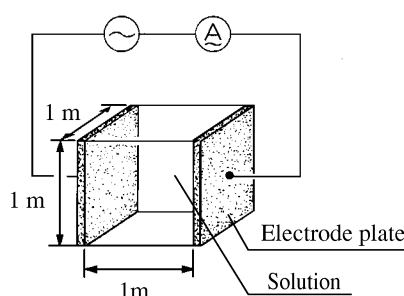
● COND measurement

1. Four-AC-electrode method

Conductivity is an index of the flow of electrical current in a substance.

Salts dissolved in water are separated into cations and anions. Such solution is called electrolytic solution. Electrolytic solution has the property of allowing the flow of current according to Ohm's law. This property is referred to as ionic conductivity, since current flow is caused by ion movement in electrolytic solution. Metals, on the other hand, allow the flow of current by means of electrons. This property is called electronic conductivity, which is distinguished from ionic conductivity.

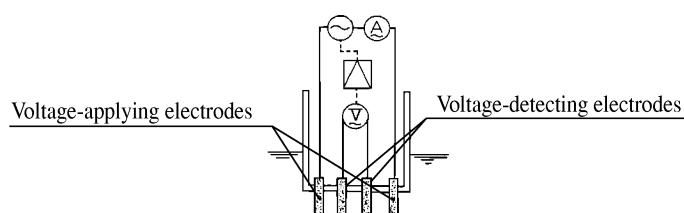
A cube with 1 m on each side, as shown in Fig. 1, is used to demonstrate an electrolytic solution. Two electrode plates are placed on opposite sides, and the cube is filled with a solution. If the resistance between these two electrode plates is represented by r (Ω), the conductivity of the solution L ($S \cdot m^{-1}$) is represented as $L=1/r$. S stands for Siemens, a unit of measurement of conductance.



(Fig. 1 Definition of conductivity)

The most general method for measuring conductivity is based on the above principle, and is called the 2-electrode method. In the 2-electrode method the influence of polarization cannot be ignored for solutions with high conductivity and conductivity cannot be measured accurately. In addition, contamination on the surface of the electrode increases apparent resistance, resulting in inaccurate measurement of conductivity.

The U-20XD series has adopted the 4-electrode method to overcome these disadvantages of the 2-electrode method. As shown in Fig. 2, the U-20XD series uses two voltage-detecting electrodes and two voltage-applying electrodes, for a total of four electrodes. The voltage-detecting electrodes are for detecting AC voltage, and the voltage-applying electrodes are for applying AC voltage.



(Fig. 2 Principle of the 4-electrode method)

Let us assume that the current, I (A), flows in a sample of conductivity L – under automatic control of the voltage-applying electrodes – so that the voltage at the voltage detecting-electrodes, E (V), remains constant at all times. Then, the resistance of the sample, R (Ω), across the voltage-detecting electrodes is represented as $R=E/I$. The resistance, R , of the sample is inversely proportional to its conductivity, L . Accordingly, a measurement of conductivity, I_s , of a standard solution of known conductivity, L_s , enables calculation of conductivity of a sample according to the formula $L = L_s (I/I_s)$ from the ratio $L : L_s = I : I_s$.

Even in the 4-electrode method, polarization occurs, since AC current flows in the voltage-applying electrodes. The voltage-detecting electrodes are, however, free from the effects of polarization, since they are separated from the voltage-applying electrodes, and furthermore, current flow is negligible. Therefore, the 4-electrode method is an excellent method to enable measurement of conductivity covering a very high range.

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2. SI units

New measurement units, called SI units, have been in use from 1996. Accordingly, the U-20XD series also uses SI units. The following conversion table is provided for people who use the conventional kind of conductivity meter. Note that along with the change in unit systems, the measurement values and cell counts have also changed.

	Former units	→	SI units
Measurement	0.1 mS/cm	→	0.01 S/m
value	1 mS/cm	→	0.1 S/m
	100 mS/cm	→	10 S/m

3. Temperature coefficient

In general, the conductivity of a solution varies largely with its temperature. The conductivity of a solution depends on the ionic conductivity, described earlier. As the temperature rises, conductivity becomes higher since the movement of the ions becomes more active. The temperature coefficient shows the change in % of conductivity per °C, with a certain temperature taken as the reference temperature. This is expressed in units of %/°C. The temperature coefficient assumes the premise that the conductivity of a sample changes linearly according to temperature. Strictly speaking, with actual samples, however, conductivity changes along a curve. Furthermore, the curve varies with the type of sample. In the ranges of smaller temperature changes, however, samples are said to have the temperature coefficient of 2 %/°C (at reference temperature 25 °C) this holds for most samples, except in certain special cases.

(The temperature coefficients for various types of solutions are listed on the next page.)

The U-20XD series uses an automatic temperature conversion function to calculate conductivity at 25 °C at a temperature coefficient of 2 %/°C, based on the measured value of the temperature. Results are displayed on the readout.

The U-20XD series's temperature conversion function is based on the following formula.

$$L_{25} = L_t / \{ 1 + K (t - 25) \}$$

L_{25} : Conductivity of solution converted to 25 °C
(value displayed on U-20XD series)

t : Temperature of solution at time of measurement (°C)

L_t : Conductivity of solution at t (°C)

K : Temperature coefficient (%/°C)

Conductivity and temperature coefficient for various types of solutions

Conductivity and related temperature coefficients of representative substances (at 25 °C) are shown in the table below.

Substance	Concentration wt%	Conductivity S/m	Temperature coefficient %/°C	Temperature °C	Substance	Concentration wt%	Conductivity S/m	Temperature coefficient %/°C	Temperature °C
NaOH	5	19.69	2.01	15	Na ₂ SO ₄	5	4.09	2.36	18
	10	31.24	2.17			10	6.87	2.49	
	15	34.63	2.49			15	8.86	2.56	
	20	32.70	2.99		Na ₂ CO ₃	5	4.56	2.52	18
KOH	25.2	54.03	2.09	15		10	7.05	2.71	
	29.4	54.34	2.21			15	8.36	2.94	
	33.6	52.21	2.36		KCl	5	6.90	2.01	18
	42	42.12	2.83			10	13.59	1.88	
NH ₃	0.1	0.0251	2.46	15		15	20.20	1.79	
	1.6	0.0867	2.38			20	26.77	1.68	
	4.01	0.1095	2.50		21	28.10	1.66		
	8.03	0.1038	2.62		KBr	5	4.65	2.06	15
HCl	5	39.48	1.58	18		10	9.28	1.94	
	10	63.2	1.56			20	19.07	1.77	
	20	76.15	1.54		KCN	3.25	5.07	2.07	15
	30	66.20	1.54			6.5	10.26	1.93	
H ₂ SO ₄	5	20.85	1.21	18	NH ₄ Cl	5	9.18	1.98	18
	10	39.15	1.28			10	17.76	1.86	
	20	65.27	1.45			15	25.86	1.71	
	40	68.00	1.78			20	33.65	1.61	
	50	54.05	1.93			25	40.25	1.54	
	60	37.26	2.13		NH ₄ NO ₃	5	5.90	2.03	15
	100.14	1.87	0.30			10	11.17	1.94	
30	28.41	1.68		50		36.22	1.56		
HNO ₃	6.2	31.23	1.47	18	CuSO ₄	2.5	10.90	2.13	18
	12.4	54.18	1.42			5	18.90	2.16	
	31	78.19	1.39			10	32.00	2.18	
	49.6	63.41	1.57		15	42.10	2.31		
H ₃ PO ₄	10	5.68	1.04	15	CH ₃ COOH	10	15.26	1.69	18
	20	11.29	1.14			15	16.19	1.74	
	40	20.70	1.50			20	16.05	1.79	
	45	20.87	1.61			30	14.01	1.86	
	50	20.73	1.74			40	10.81	1.96	
NaCl	5	6.72	2.17	18	60	4.56	2.06		
	10	12.11	2.14						
	15	16.42	2.12						
	20	19.57	2.16						
	25	21.5	2.27						

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● SAL conversion

The U-20XD series is designed to measure salinity as well as the other parameters.

Note that the “salinity” referred to here is the salinity of sea water. There is a constant relation between conductivity and salinity at certain temperatures.

Therefore, if data on the conductivity and temperature are available, the corresponding salinity is known. In other words, the salinity measurement of the U-20XD series is based on the principle of calculating the salt content, making use of the measured values of conductivity and temperature.

Note therefore, that measured results of all substances whose conductivity is detected are displayed as salinity. For example, the measured result is displayed as NaCl concentration, even if in fact the sample component is, for example, hydrochloric acid (HCl).

● TDS conversion

TDS is short for Total Dissolved Solids and means the total dissolved solid amount.

The conductivity of a solution is affected by the amount of salinity, minerals, and dissolved gases. That is, conductivity is an index that shows the total amount of all substances in the solution. Of these substances, TDS indicates only the amount of dissolved solids.

TDS can be used for a comparison of the state of substances composed of a single component such as NaCl. However, the use of TDS for the comparison of solutions of different types causes serious errors.

Conductivity and TDS are expressed by the following formulas:

$$\begin{aligned} \text{Conductivity in SI units (S/m)} & \dots\dots\dots \text{TDS(g/L)} = L \text{ (S/m)} \times K \times 10 \\ & \text{TDS(g/L)} = L \text{ (mS/m)} \times K \div 100 \\ \text{Conductivity in the old units (mS/cm)} & \dots\dots\dots \text{TDS(g/L)} = L \text{ (mS/cm)} \times K \\ & K = \text{TDS coefficient} \end{aligned}$$

Initial settings use the values listed in the table (☞ Page 70) that generally uses TDS coefficients.

For accurate TDS comparisons, find the TDS coefficient from measured conductivity values. Then set the value thus obtained and make measurements.

● σ_t conversion

Specific gravity of seawater

The density and specific gravity of seawater are equal numerically and generally are not distinguished strictly. Since seawater density ρ is between 1.000 and 1.031, 1 is subtracted from ρ and σ is obtained by multiplying the value by 1000.

The resultant value is used as the specific gravity of seawater.

$$\sigma = (\rho - 1) \times 1000$$

The density of seawater ρ is expressed by temperature, hydraulic pressure, and salinity functions. The density of seawater σ under the atmospheric pressure is expressed as σ_t . The density of seawater under the atmospheric pressure is determined by temperature and salinity.

The U-20XD series models make salinity measurement through temperature measurements and conductivity conversion and find σ_t through calculations.

In Japan σ_{15} at 15 °C is called a standard specific gravity and widely used while in foreign countries σ_0 at 0 °C is employed. σ_{15} and σ_0 are determined by the function of salinity.

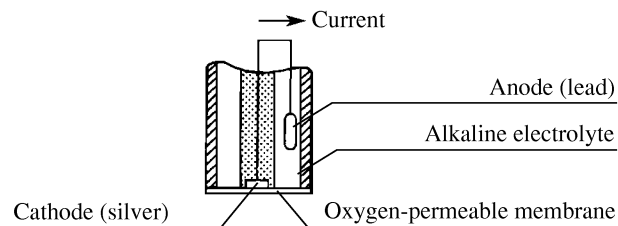
In ocean surveys, in particular, these values σ_t , σ_{15} , and σ_0 are more widely used than conductivity and salinity and, in the U-20XD series models, newly added as measurement components.

● DO measurement

1. Principle of measurement

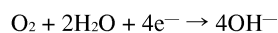
The “DO” referred to here means the concentration of oxygen dissolved in water. DO is essential to self-purification of river and sea and to water creatures such as fish. DO measurement is also essential to drainage and water quality control.

Fig. 3 shows the principle of measurement using a DO sensor.



(Fig. 3 Principle of DO sensor)

A noble metal (silver) is fitted closely to an oxygen-permeable membrane to make the cathode; a base metal (lead) is used as the anode. Both are immersed in an alkaline electrolyte with the anode-to-cathode external circuit closed. Oxygen diffusing through the oxygen-permeable membrane causes a reduction reaction at the cathode; this allows flow of current in the external circuit:



At the anode, oxidation reaction occur as follows:



The current is proportional to the quantity of oxygen diffusing through the oxygen-permeable membrane. Accordingly, measurement of the current makes the DO in a sample known.

The DO measuring method based on this principle is called the membrane-electrode method. This method allows convenient measurement of DO, especially when compared with chemical-analysis method, which needs complicated pre-treatment to eliminate the effects of oxidizing or reducing substances.

2. DO correction for salinity

When a solution and air are in contact and in complete equilibrium (saturated), DO: C [mg/L] in the solution, and the oxygen partial-pressure: P_s [MPa] in air are in the following relation:

$$C = P_s/H$$

H [MPa/(mg/L)] is referred to as Henry's constant, which depends on the composition of the solution. In general, C becomes smaller as the salinity in the solution increases, since H becomes larger.

A DO sensor is intended to detect P_s in the above expression. Therefore, the DO measurement would be in error if the DO sensor were immersed either in air-saturated pure water or in solution with salt. To settle this problem, it is necessary to correct the DO reading based on the salinity of the sample using salinity correction.

Conventional DO meters make this salinity correction by inputting a known salinity value. This poses no problems if the salinity of the sample is known. In general, however, the salinity of the sample is usually not known, and the method is not practical even if the DO meters are equipped with the salinity correction function.

The U-20XD series is capable of measuring the salinity of a sample and automatically correcting the using this function.

3. Features of the U-20XD series DO sensors

In conventional DO measurements, it was necessary to keep the velocity of the flow constant because the velocity of flow led to fluctuation in indicated values. In our U-20XD series models, improvements in sensors have made it possible to make measurements with stable indications and with little influence of the velocity of flow.

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● Turbidity (TURB) measurement

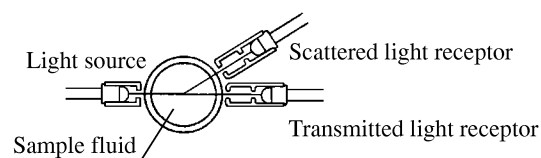
1. Principle of measurement

From among several types of turbidity-measuring methods available, the U-20XD series uses the light-transmission-scattering method, shown in Fig. 4.

Irradiation of a beam of light onto a sample brings about separation of the beam into (1) the light transmitted through the solution and (2) the light scattered by turbidity components in the sample. In the light-transmission-scattering method, the intensity of both transmitted light and the scattered light are measured using separate receptors, and the turbidity is obtained based on the ratio of the two.

With the U-20XD series, the light source is a pulse-lighting infrared-emission diode. The scattered light is measured at a point 60° offset from the light source. This light-absorption-scattering method has several advantages, including the fact that (1) the actual color of the sample fluid has little effect on the measurement of turbidity, (2) fluctuations in light quantity from the light source are easily compensated for, and (3) it allow the U-20XD series to be operated with relatively low-power consumption.

The turbidity value differs with the structure of the cell so changes with the instrument.



(Fig. 4 Principle of the light-transmission-scattering method)

2. Standard solution

U-20XD series can perform calibration using formazin (NTU) or kaolin standard solutions as a turbidity standard solution. However, units for the solution used for calibration should be displayed in measurements. Do not use more than 400 mg/L of kaolin standard solution because it increases precipitation speed, resulting in measurement error.

● DEP measurement

1. Depth (DEP) measurement

For the U-22XD model, depth measurement can be made through use of a pressure gauge. The principle of the depth measurement uses the relation between depth and pressure.

Although the measurement with the depth sensor is affected by atmospheric pressure, the depth sensor, however, makes zero-point adjustments through the automatic calibration before measurements.

2. Influence of temperature and calibration

The depth sensor depends greatly on temperature. For a wide difference between the temperature at which the sensor has been automatically calibrated and the temperature of the measurement sample, the sensor can make depth measurements with a higher accuracy by the following method:

Immerse the depth sensor of the sensor probe into the sample.

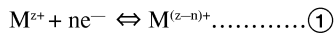
Keep the sensor immersed in the sample for approximately 30 minutes until the temperatures of the sensor and the sample are the same.

Then make the zero calibration of the sensor manually. (☞ Page 57)

● Measuring mV (oxidation-reduction potential (ORP))

ORP principles

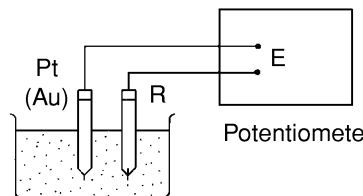
ORP (or “redox potential”) is an abbreviation for oxidation-reduction potential. ORP is the energy level (potential) determined according to the state of equilibrium between the oxidants (M^{z+}) and reductants $M^{(z-n)+}$ that coexist within a solution.



If only ① exists within a solution, a metal electrode (platinum, gold, etc.) and a reference electrode are inserted into the solution, forming the ORP measuring system shown in Fig. 5. Measuring the potential (ORP) that exists between the two electrodes enables the potential to generally be expressed by the following equation.

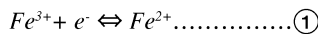
$$E = E_0 - \frac{RT}{nF} \ln \frac{a_{M^{(z-n)+}}}{a_{M^{z+}}} \dots\dots \textcircled{2}$$

E: Electric potential E_0 : Constant R: Gas constant T: Absolute temperature
n: Electron count F : Faraday constant a : Activity



(Fig. 5 Measuring mV)

For example, for a solution in which trivalent iron ions coexist with bivalent iron ions, equations ① and ② would be as follows.



$$E = E_0 - \frac{RT}{F} \ln \frac{a_{Fe^{2+}}}{a_{Fe^{3+}}} \dots\dots \textcircled{2}$$

When only one type of state of equilibrium 1 exists in the solution, the ORP of the solution can be determined uniquely by equation 2. What is important here is that ORP is determined by the ratio of activity between the oxidant (Fe^{3+}) and the reductant (Fe^{2+}) (using the equation $a_{Fe^{2+}}/a_{Fe^{3+}}$). Actually, however many kinds of states of equilibrium exist simultaneously between various kinds of ions, in most solutions. This means that under actual circumstances, ORP cannot be expressed using the simple equation shown above and that the physical and chemical significance with respect to the solution is not very clear.

In this respect, the value of ORP must be understood to be only one indicator of the property of a solution. The measurement of ORP is widely used, however, as an important index in the analysis of solutions (potentiometric titration) and in the disposal and treatment of solutions.

Recently, there have appeared various claims regarding this matter, such as that a high degree of ORP is effective in sterilization or that drinking water that has a low ORP reduces the chance of illness by reacting with the activated oxygen in the cells of the body. ORP is used as an index for alkaline drinking water.

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Standard electrode (reference electrode) types and ORP

The ORP of a solution that is obtained through measurement is a value that corresponds to the reference electrode employed.

If different kinds of reference electrodes are used for measurement, the ORP value of the same solution may appear to be different. HORIBA uses Ag/AgCl with 3.33 mol/L KCl as the reference solution for reference electrodes. According to general technical literature, standard hydrogen electrodes (N.H.E.) are often used as the standard electrode.

The relationship between N.H.E. and the ORP that is measured using an Ag/AgCl with 3.33 mol/L KCl electrode is expressed by the following equation.

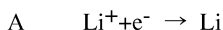
$$E_{\text{N.H.E.}} = E + 206 - 0.7 (t - 25)\text{mV} \quad t = 0 - 60 \text{ }^{\circ}\text{C}$$

$E_{\text{N.H.E.}}$: Measured ORP value using N.H.E. as the reference electrode

E: Measured ORP value using Ag/AgCl with 3.33 mol/L KCl as the reference electrode

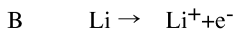
Potential sign

Standard ORP is expressed in the following way, in literature related to electrochemistry and analytical chemistry.



$$E^0 = -3.024 \text{ V VS N.H.E.}$$

However, in some literature, the "+" and "-" signs are reversed.



$$E^0 = +3.024 \text{ V VS N.H.E.}$$

In expressions like B, above, the reaction is just reversed and there is no essential difference. But this kind of expression does invite confusion. The majority of the world, today, is consistent in its use of the signs as they are used in A, above. For this reason, HORIBA, too, uses signs concerning ORP that are consistent with A, above.

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